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Chapter 1 Major Features

1.1 Ethernet-enabled DA&C I/O Modules

DIGI-9000 is based on the popular Ethernet networking standards used today in most business environments. Users can easily add DIGI-9000 I/O modules to existing Ethernet networks or use DIGI-9000 modules in new Ethernet-enabled Manufacturing networks. DIGI-9000 module features a 10/100 Mbps Ethernet chip and supports industrial popular Modus/TCP protocol over TCP/IP for data connection. DIGI-9000 also supports UDP protocol over Ethernet networking. With UDP/IP, DIGI-9000 I/O modules can actively send I/O data stream to 8 Ethernet nodes. Through Ethernet networking HMI/SCADA system and controller can access or gather real-time data from DIGI-9000 Ethernet enabled DA&C modules. And, these real-time data can be integrated with business system to create valuable, competitive business information immediately.

1.2 Intelligent I/O Modules

Enhancing from traditional I/O modules, DIGI-9000 I/O modules have pre-built intelligent mathematic functions to empower the system capacity. The Digital Input modules provide Counter, Totalizer functions; the Digital Output modules provide pulse output, delay output functions; the Analog Input modules provide the Max./Min./Average data calculation; the Analog Output modules provide the PID loop control function.

1.3 Mixed I/O in One Module to fit all applications

DIGI-9000 mixed I/O module design concept provides the most cost-effective I/O usage for application system. The most common used I/O type for single function unit are collected in ONE module. This design concept not only save I/O usage and spare modules cost but also speed up I/O relative operations. For small DA&C system or standalone control unit in a middle or large scale, DIGI-9000 mixed I/O design can easily fit application needs by one or two modules only. With additional embedded control modules, DIGI-9000 can easily create a localized, less complex, and more distributed I/O architecture.

1.4 Industrial standard Modbus/TCP protocol supported for open connectivity

DIGI-9000 modules support the popular industrial standard, Modbus/TCP protocol, to connect with Ethernet Controller or HMI/SCADA software built with Modbus/TCP driver. Inlog also provides OPC server for Modbus/TCP to integrate DIGI-9000 I/O real-time data value with OPC client enabled software. Users don't need to take care of special driver's development.

1.5 Software Support

Based on the Modbus/TCP standard, the DIGI-9000 firmware is a built-in Modbus/TCP server. Therefore, Inlog provides the necessary DLL drivers, and Windows Utility for users for client data for the DIGI-9000. Users can configure this DA&C system via Windows Utility; integrate with HMI software package via Modbus/TCP driver or Modbus/TCP OPC Server. Even more, you can use the DLL driver and ActiveX to develop your own applications.

1.6 Common technical specification of DIGI-9000

- Ethernet: 10 BASE-T IEEE 802.3 100 BASE-TX IEEE 802.3u
- Wiring: UTP, category 5 or greater
- Bus Connection: RJ45 modular jack
- Comm. Protocol: Modbus/TCP on TCP/IP and UDP
- Data Transfer Rate: Up to 100 Mbps
- Unregulated 10 to 30VDC
- Protection: Over-voltage and power reversal
- Ethernet Communication: 1,500 V DC
- I/O Module: 3,000 V DC
- Status Indicator: Power, CPU, Communication (Link, Collide, 10/100 Mbps, Tx, Rx)
- Case: ABS with captive mounting hardware
- Plug-in Screw Terminal Block: Accepts 0.5 mm² to 2.5 mm², 1 - #12 or 2 - #14 to #22 AWG
- Operating Temperature: -10 to 70° C (14 to 158° F)
- Storage Temperature: -25 to 85° C (-13 to 185° F)
- Humidity: 5 to 95%, non-condensing
- Atmosphere: No corrosive gases

NOTE:

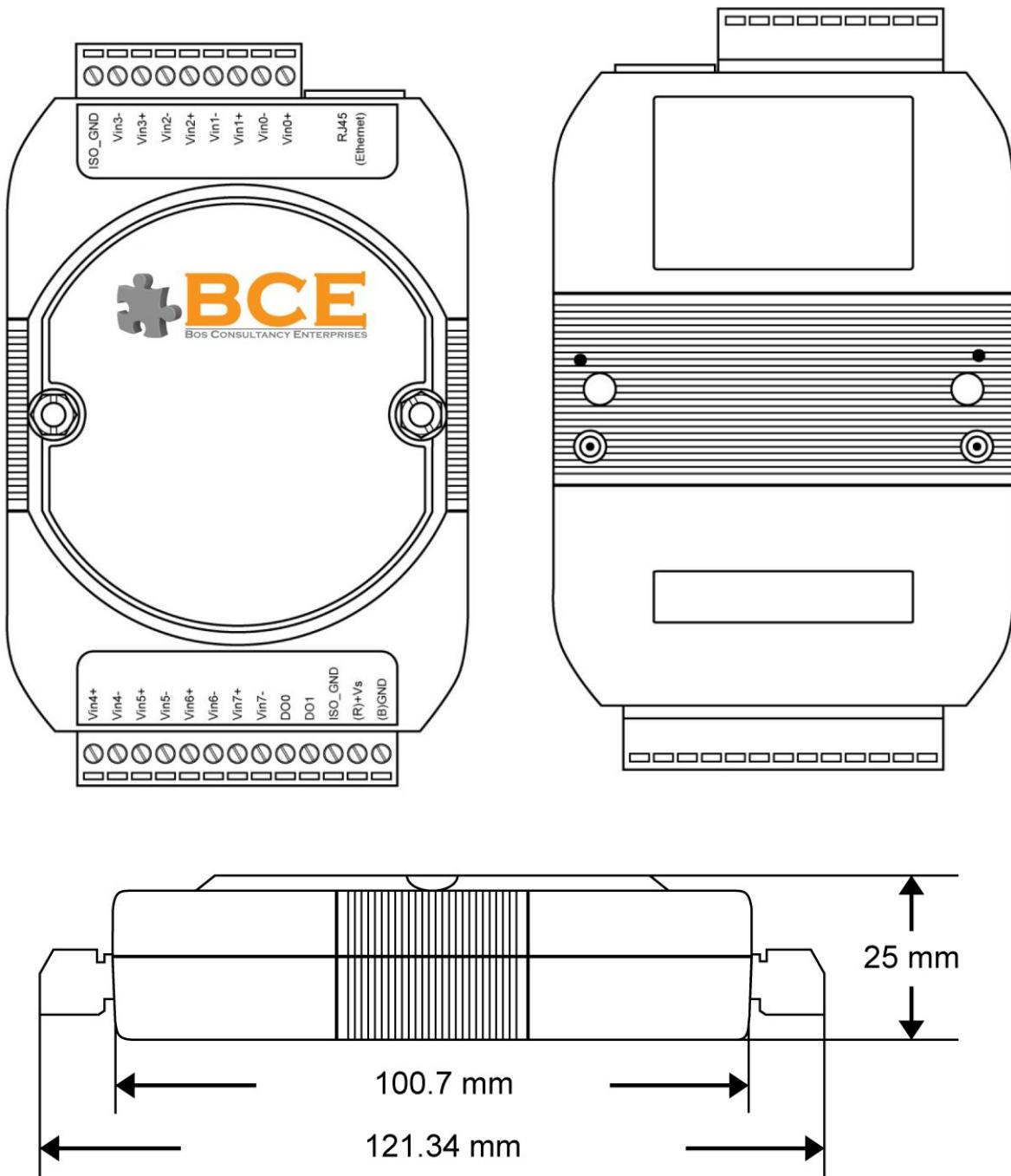
Equipment will operate below 30% humidity. However, static electricity problems occur much more frequently at lower humidity levels. Make sure you take adequate precautions when you touch the equipment. Consider using ground straps, anti-static floor coverings, etc. if you use the equipment in low humidity environments.

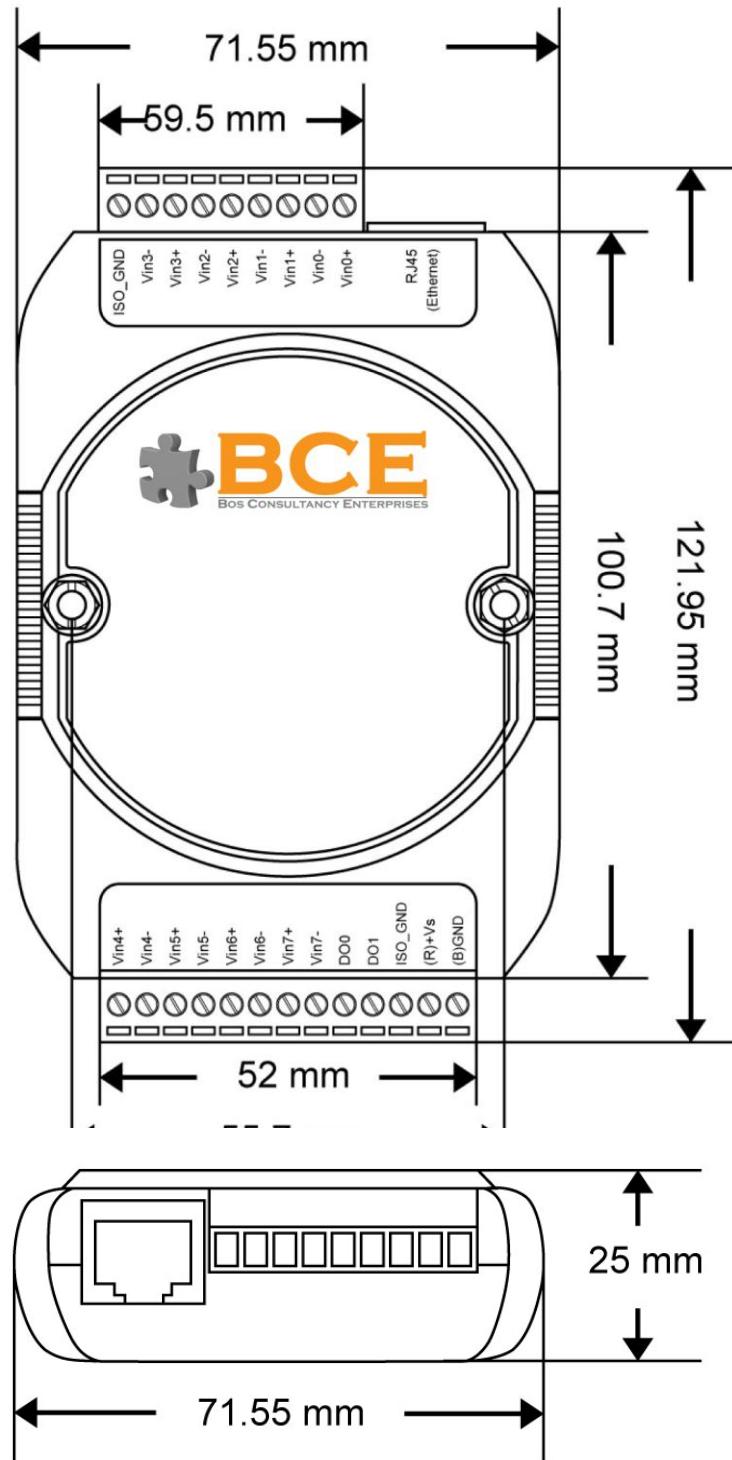
1.7 Dimensions

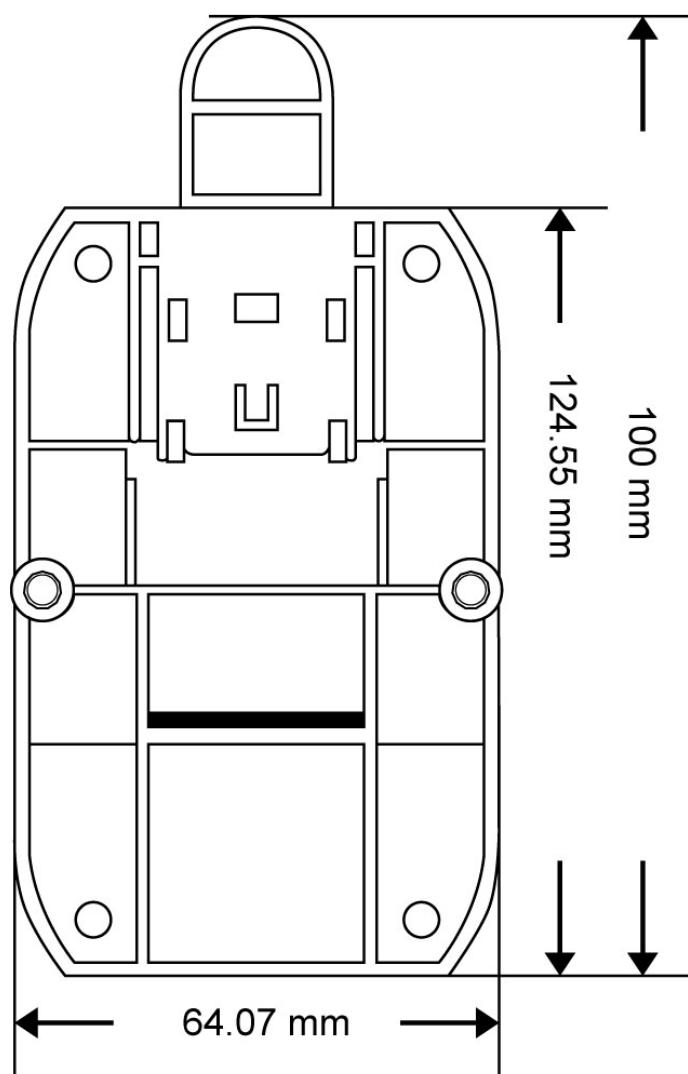
The following diagrams show the dimensions of the DIGI-9000 I/O module in millimeters. LED Status of DIGI-9000 I/O Modules.

There are two LED's on the DIGI-9000 I/O Modules front panel. Each LED's built with two indicators to represent the DIGI-9000 system status, as explained below:

- Full: Red indicator. This LED is blanking when DIGI-9000 module is running.
- Link: Red indicator. This LED is normal on whenever the DIGI-9000 module's Ethernet wiring is connected.







1.8 System Requirements

Host computer

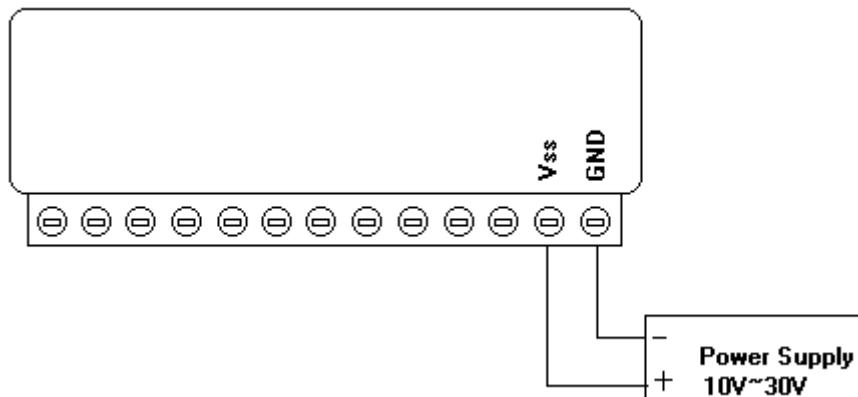
- IBM PC compatible computer with 486 CPU (Pentium is recommended)
- Microsoft 95/98/2000/NT 4.0 (SP3 or SP4)/XP or higher versions
- At least 32 MB RAM
- 20 MB of hard disk space available
- VGA color monitor
- 2x or higher speed CD-ROM
- Mouse or other pointing devices
- 10 or 100 Mbps Ethernet Card
- 10 or 100 Mbps Ethernet Hub (at least 2 ports)
- Two Ethernet Cable with RJ-45 connector
- Power supply for DIGI-9000 (+10 to +30 V unregulated)

1.9 Wiring and Connections

This section provides basic information on wiring the power supply, I/O units, and network connection.

1.10 Power supply wiring

Although the DIGI-9000/TCP systems are designed for a standard industrial unregulated 24 V DC power supply, they accept any power unit that supplies within the range of +10 to +30 VDC. The power supply ripple must be limited to 200 mV peak-to-peak, and the immediate ripple voltage should be maintained between +10 and +30 VDC. Screw terminals +Vs and GND are for power supply wiring.



Note: The wires used should be sized at least 2 mm.

1.11 I/O modules wiring

The system uses a plug-in screw terminal block for the interface between I/O modules and field devices. The following information must be considered when connecting electrical devices to I/O modules.

- The terminal block accepts wires from 0.5 mm to 2.5 mm.
- Always use a continuous length of wire. Do not combine wires to make them longer.
- Use the shortest possible wire length.
- Use wire trays for routing where possible.
- Avoid running wires near high-energy wiring.
- Avoid running input wiring in close proximity to output wiring where possible.
- Avoid creating sharp bends in the wires.

Chapter 2 Specification and wiring

Analog input modules use an A/D converter to convert sensor voltage, current, thermocouple or RTD signals into digital data. The digital data is then translated into engineering units. When prompted by the host computer, the data is sent through a standard 10/100 based-T Ethernet interface. Users would able to read the current status via pre-built web page or any HMI software package supported Modbus/TCP protocol. The analog input modules protect your equipment from ground loops and power surges by providing opto-isolation of the A/D input and transformer based isolation up to 3,000 VDC.

2.1 DIGI-9015 7-channel RTD Input Module

The DIGI-9015 is a 16-bit, 7-channel RTD input module that provides programmable input ranges on all channels. It accepts Various RTD inputs (PT100, PT1000, Balco 500 & Ni) and provides data to the host computer in engineering units ($^{\circ}\text{C}$). In order to satisfy various temperature requirements in one module, each analog channel is allowed to configure an individual range for several applications.

DIGI-9015 Specification

Analog Input:

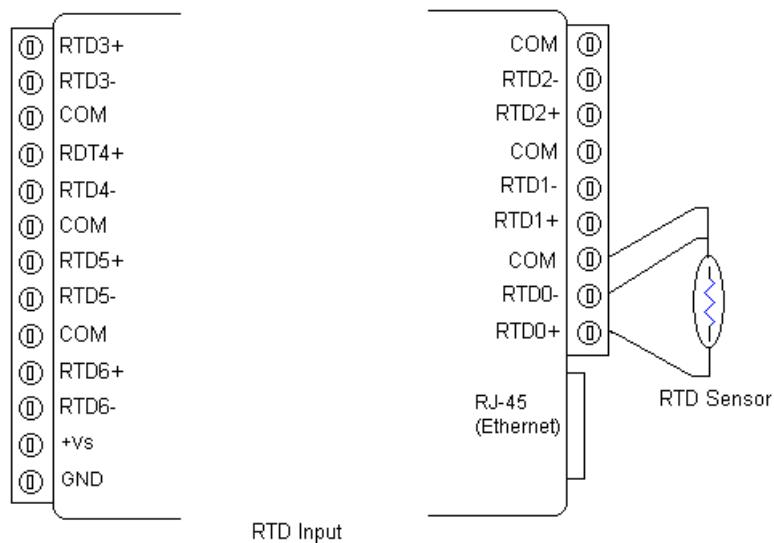
- Effective resolution: 16-bit
- Channels: 7
- Input type: PT100, PT1000, Balco 500 & Ni
- Input range:
 - PT100 - 50 $^{\circ}\text{C}$ ~ 150 $^{\circ}\text{C}$, 0 $^{\circ}\text{C}$ ~ 100 $^{\circ}\text{C}$, 0 $^{\circ}\text{C}$ ~ 200 $^{\circ}\text{C}$, 0 $^{\circ}\text{C}$ ~ 400 $^{\circ}\text{C}$, -200 $^{\circ}\text{C}$ ~ 200 $^{\circ}\text{C}$
 - PT1000 - 40 $^{\circ}\text{C}$ ~ 160 $^{\circ}\text{C}$
 - Balco 500 - 30 $^{\circ}\text{C}$ ~ 120 $^{\circ}\text{C}$
 - Ni 604 -80 $^{\circ}\text{C}$ ~ 100 $^{\circ}\text{C}$ or 0 $^{\circ}\text{C}$ ~ 100 $^{\circ}\text{C}$ Ni 1000 -60 $^{\circ}\text{C}$ ~ 160 $^{\circ}\text{C}$
- Isolation voltage: 2000V
- Sampling rate: 12 samples / sec.
- Input impedance: 20 M Ω
- Accuracy: $\pm 0.05\%$ or better
- Zero drift: $\pm 3 \mu\text{V}/^{\circ}\text{C}$
- Span drift: $\pm 25 \text{ ppm}/^{\circ}\text{C}$
- CMR @ 50/60 Hz: 150 dB
- NMR @ 50/60 Hz: 100 dB

Built-in Watchdog Timer

Power requirements: Unregulated +10 ~ +30 VDC

Power consumption: 2.2W

Application Wiring



Assigning ModBus address

Based on the Modbus/TCP standard, the addresses of the I/O channels in DIGI-9000 modules you place in the system are defined by a simple rule. Please refer to Chapter 7 to map the I/O address.

2.2 DIGI-9017 8-channel Analog Input with 2/DO Module

The DIGI-9017 is a 16-bit, 8-channel analog differential input module that provides programmable input ranges on all channels. It accepts millivoltage inputs ($\pm 100\text{mV}$, $\pm 500\text{mV}$), voltage inputs ($\pm 1\text{V}$, $\pm 5\text{V}$ and $\pm 10\text{V}$) and current input ($\pm 20\text{ mA}$, $4\text{~}20\text{ mA}$) and provides data to the host computer in engineering units (mV, V or mA). In order to satisfy all plant needs in one module, DIGI-9017 has designed with 8 analog inputs and 2 digital outputs. Each analog channel is allowed to configure an individual range for variety of applications.

DIGI-9017 Specification

Analog Input:

- Effective resolution: 16-bit
- Channels: 8 differential
- Input type: mV, V, mA
- Input range: $\pm 150\text{ mV}$, $\pm 500\text{ mV}$, $0\text{--}5\text{ V}$, $\pm 10\text{ V}$, $0\text{--}20\text{ mA}$, $4\text{--}20\text{ mA}$
- Isolation voltage: 2500 Vrms
- Fault and overvoltage protection: Withstands overvoltage up to $\pm 35\text{ V}$
- Sampling rate: 10 samples / sec.
- Input impedance: $20\text{ M}\Omega$
- Bandwidth: 13.1 Hz @ 50 Hz , 15.72 Hz @ 60 Hz
- Accuracy: $\pm 0.1\%$ or better
- Zero drift: $\pm 6\text{ }\mu\text{V}/^\circ\text{C}$
- Span drift: $\pm 25\text{ ppm}/^\circ\text{C}$
- CMR @ $50/60\text{ Hz}$: 92 dB min.

Digital Output:

- Channel: 2
- Open Collector to 50 V , 500 mA max.load
- Optical Isolation: $2,500\text{ Vrms}$

Built-in Watchdog Timer

Power requirements: Unregulated $+10 \sim +30\text{ VDC}$

Power consumption: 2.2 W

Application Wiring

DIGI-9017 has built with a $120\ \Omega$ resistor in each channel; users do not have to add any resistors in addition for current input measurement. Just adjust the jumper setting to choose the specific input type you need. Refer to Fig 2-1, each analog input channel has built-in a jumper on the PCB for users to set as a voltage mode or current mode.

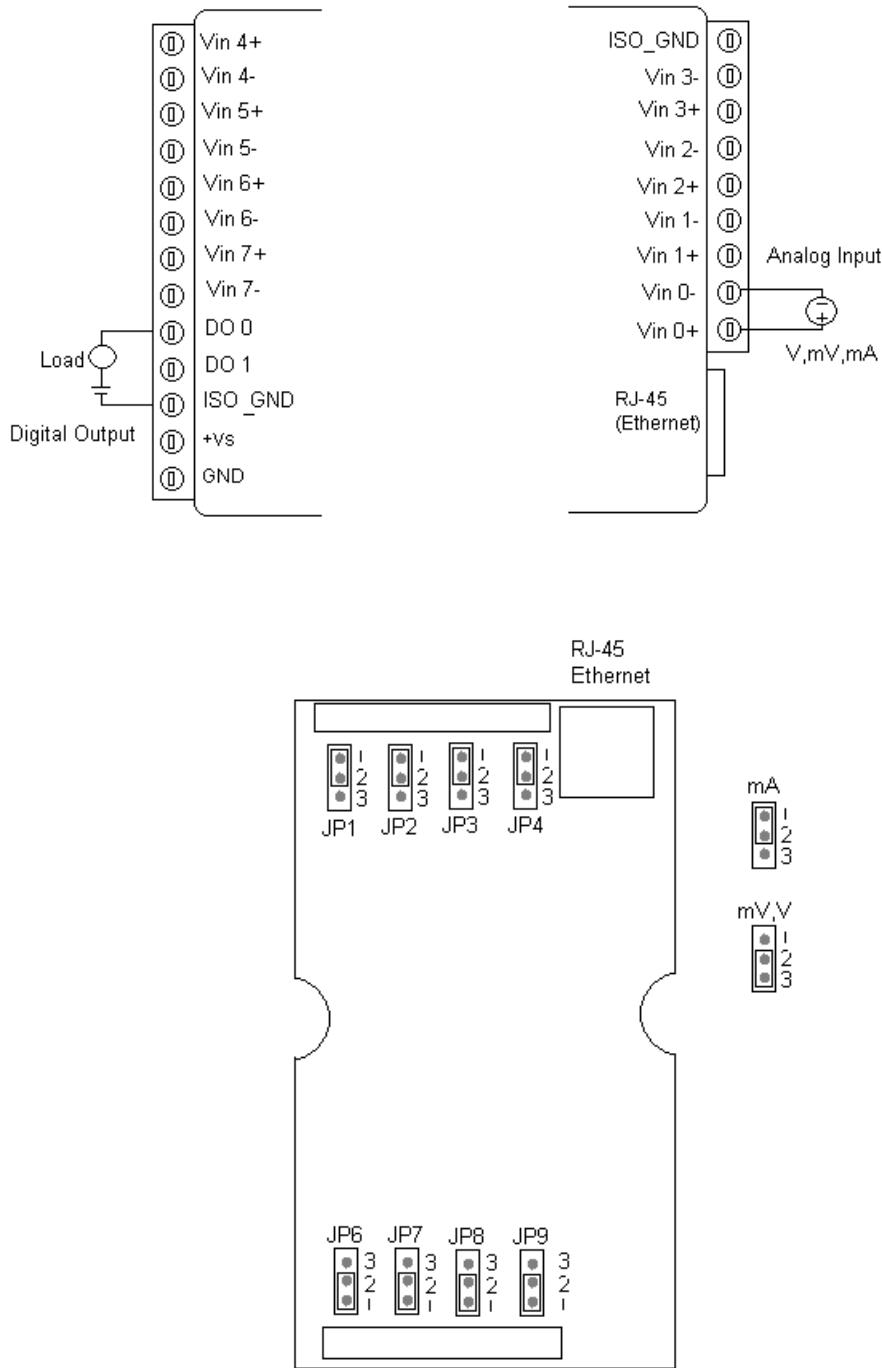


Fig 2-1

Assigning ModBus address

Basing on Modbus/TCP standard, the addresses of the I/O channels in DIGI-9000 modules you place in the system are defined by a simple rule. Please refer the Chapter 7 to map the I/O address.

2.3 DIGI-9019 8-channel T/C Input with 2/DO Module

The DIGI-9019 is a 16-bit, 8-channel Thermocouple input module that provides programmable input ranges on all channels. It accepts Various Thermocouple inputs (Type J, K, T, E, R, S, B) and provides data to the host computer in engineering units (°C). In order to satisfy various temperature requirements in one module, each analog channel is allowed to configure an individual range for several applications.

DIGI-9019 Specification

Analog Input:

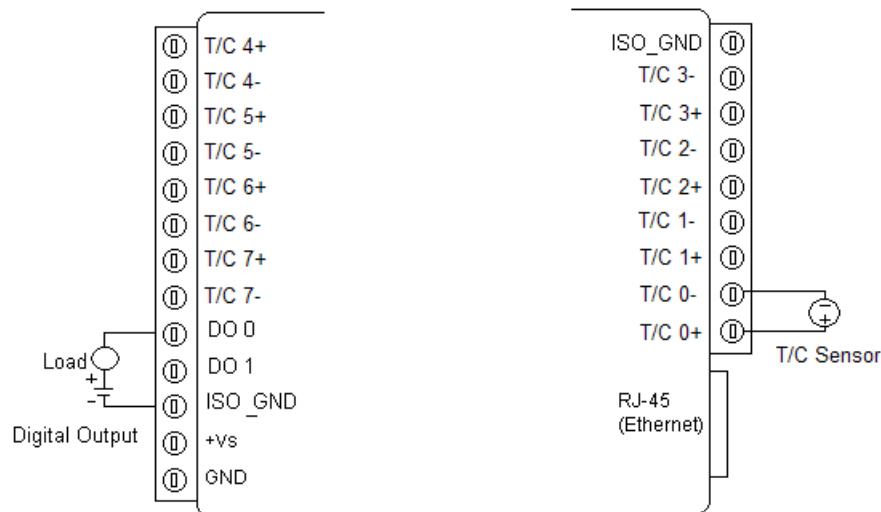
- Effective resolution: 16-bit
- Channels: 8
- Input type: J, K, T, E, R, S, B
- Input range:
 - J type: 0 ~ 760 °C
 - K type: 0 ~ 1370 °C
 - T type: -100 ~ 400 °C
 - E type: 0 ~ 1000 °C
 - R type: 500 ~ 1750 °C
 - S type: 500 ~ 1750 °C
 - B type: 500 ~ 1800 °C
- Output Type: 8 channels, Open Collect to 30Vdc/100mA(max), 400mA(max) for all DO
- Isolation voltage: 2000 VDC
- Sampling rate: 10 samples / sec.
- Input impedance: 20 MΩ
- Accuracy: ±0.15% or better
- Zero drift: ±6 µV/° C
- Span drift: ±25 ppm/° C
- CMR @ 50/60 Hz: 92 dB

Built-in Watchdog Timer

Power requirements: Unregulated +10 ~ +30

Power consumption: 2 W/Typical, 3W/max

Application Wiring



Assigning ModBus addresses

Based on the Modbus/TCP standard, the addresses of the I/O channels in DIGI-9000 modules you place in the system are defined by a simple rule. Please refer to Chapter 7 to map the I/O address.

2.4 DIGI-9050 18-channel Digital I/O Module

The DIGI-9050 is a high-density I/O module built-in a 10/100 based-T interface for seamless Ethernet connectivity. It provides 12 digital input and 6 digital output channels with 5000V_{RMS} Isolating protection. All of the Digital Input channels support input latch function for important signal handling. Mean while, these DI channels allow to be used as 1 KHz counter. Opposite to the intelligent DI functions, the Digital Output channels also support pulse output function.

DIGI-9050 Specification

Digital input:

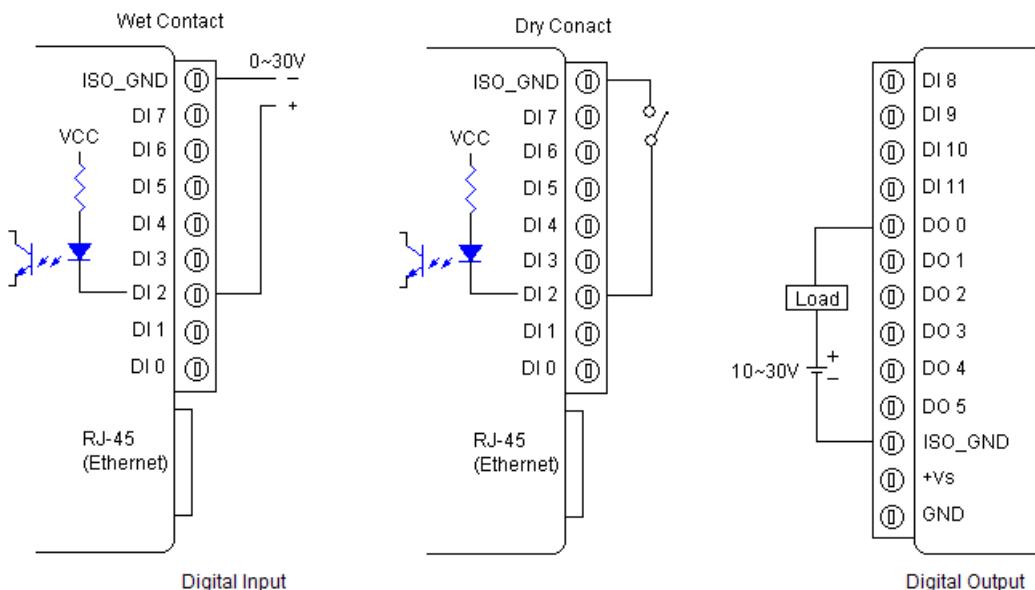
- Channel: 12
- Input Type: (Logic level status can be inversed by Utility)
 - Dry Contact: Logic level 0: Close to GND or Logic level 1: Open
 - Wet Contact: Logic level 0: 0V~+2V or Logic level 1: +5V~+30V
- Supports 1 kHz counter input (32-bit + 1-bit overflow)

Digital Output:

- Channel: 6
- Open Collector to 50V/500 mA max. load
- Optical Isolation: 2500VRMS

Power Consumption: 2 W (Typical)

Application Wiring



Assigning ModBus address

Basing on Modbus/TCP standard, the addresses of the I/O channels in DIGI-9000 modules you place in the system are defined by a simple rule. Please refer the Chapter 7. All Digital Input channels in DIGI-9050 are allowed to use as 32-bit counters (Each counter is consisted of two addresses, Low word and High word).

2.5 DIGI-9051 18-channel Digital I/O Module

The DIGI-9051 is a high-density I/O module built-in a 10/100 based-T interface for seamless Ethernet connectivity. It provides 12 digital input, 2 digital output, and 2 counter (4.5 KHz) channels with 5000V_{RMS} Isolating protection. All of the Digital Input channels support input latch function for important signal handling. Mean while, these DI channels allow to be used as 1 KHz counter. Opposite to the intelligent DI functions, the Digital Output channels also support pulse output function.

DIGI-9051 Specification

Digital Input:

- Channel: 16
- Input Type: (jumper select) (Logic level status can be inversed by Utility)
 - Dry Contact: Logic level 0: Close to GND
Logic level 1: Open
 - Wet Contact: Logic level 0: 0V~+2Vac
Logic level 1: +5Vac~+30Vac
- Supports 1 kHz counter input (32-bit + 1-bit overflow)

Digital Output:

- Channel: 2
- Open Collector to 50V/ 500 mA max. load
- Optical Isolation: 2,500VRMS

Counter:

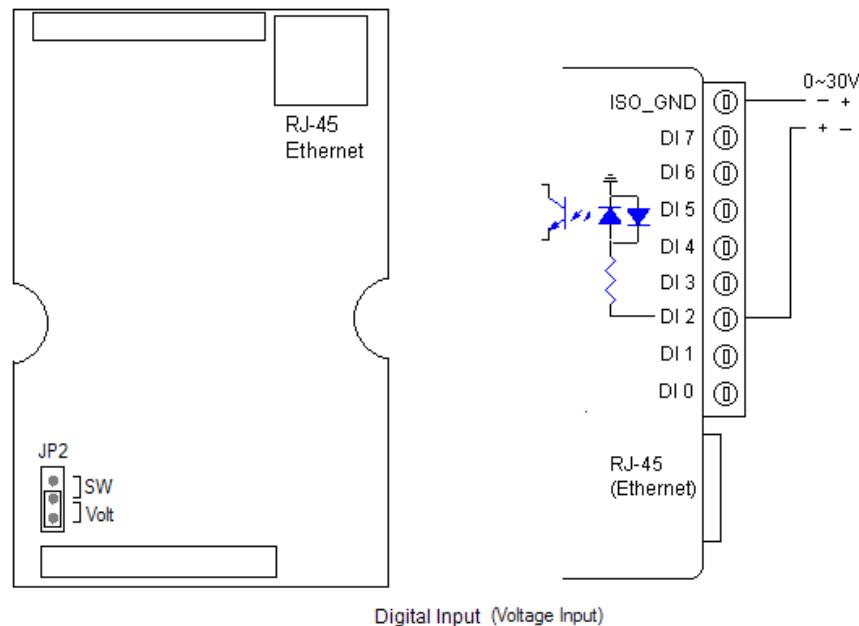
- Channel: 2
- Maximum Count: 4,294,967,285(32 bit)
- Input frequency: 0.3 ~ 4,500 Hz max. (Frequency mode) ,4500 Hz max. (counter mode)
- Isolation voltage: 2500VRMS
- Mode: Counter, Frequency

Power Consumption: 2 W (Typical)

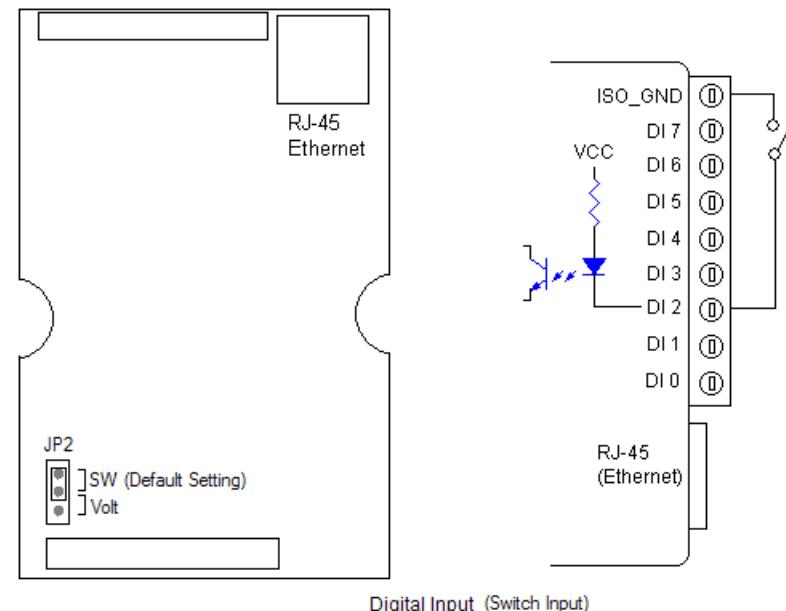
Application Wiring

User need to adjust the jumper (JP2) setting to choose the input type as shown belows:

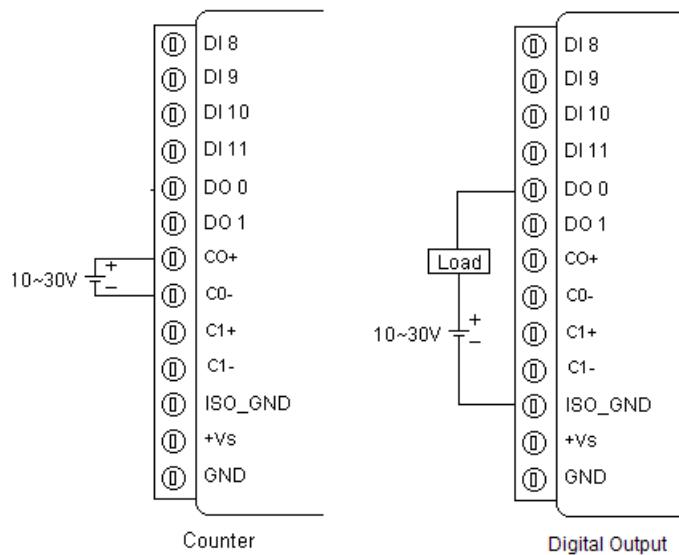
1. Voltage Input(Wet Contact) type:



2. Switch Input(Dry Contact) type:



3. Digital Counter and Output type:



Assigning ModBus address

Basing on Modbus/TCP standard, the addresses of the I/O channels in DIGI-9000 modules you place in the system are defined by a simple rule. Please refer the Chapter 7 to map the I/O address

All Digital Input channels in DIGI-9051 are allowed to use as 32-bit counters (Each counter is consisted of two addresses, Low word and High word). Users could configure the specific DI channels to be counters via Windows Utility. The I/O address will be mapped as Figures.

2.6 DIGI-9052 18-channel Digital I/O Module

The DIGI-9052 is a high-density digital I/O module designed with a 10/100 based-T interface for seamless Ethernet connectivity. It provides 8 digital input channels, and 8 digital output channels. All of the digital input channels support the input latch function for important signal handling. The digital output channels support source type output.

DIGI-9052 Specification

I/O Type: 8 DI/ 8 DO

Digital Input:

- Dry Contact :
 - Logic level 1 : Close to GND
 - Logic level 0 : Open
- Wet Contact :
 - Logic level 1 : +2 Vac max
 - Logic level 0 : +5 to 30 Vac max
- Supports 1 kHz counter input (32-bit + 1-bit overflow)

Digital Output:

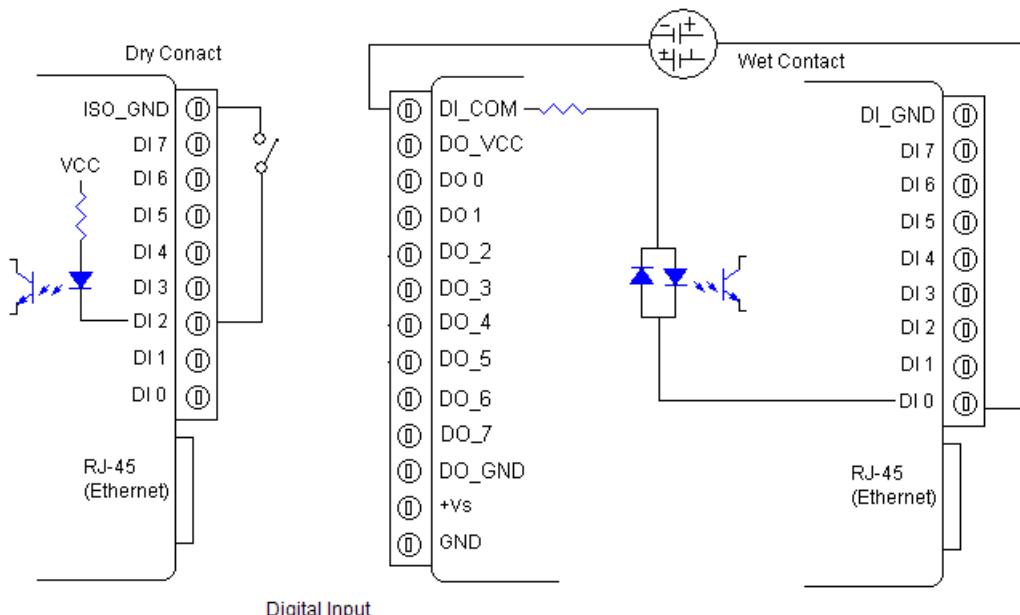
- Source Type : 30Vdc, 3 A

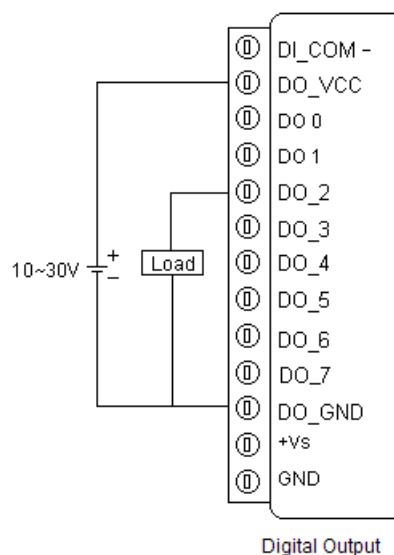
Optical Isolation: 2,500 Vrms

Power requirements: Unregulated +10 ~ +30 VDC

Power consumption: 2 W

Application Wiring





Assigning ModBus addresses

Based on Modbus/TCP, the addresses of the I/O channels in DIGI-9000 modules are defined by a simple rule. Please refer to Chapter 7 to map the I/O address. All digital input channels in DIGI-6052 are allowed to use as 32-bit counters (Each counter is consisted of two addresses, Low word and High word). Users could configure the specific DI channels to be counters via Windows Utility. (Refer to Section 5.3)

Chapter 3 DIGI-9000 Utility Guide

In order to properly configure DIGI series. You will need following items to complete your system hardware configuration.

3.1 System Requirement

Host computer

- IBM PC compatible computer with 486 CPU (Pentium is recommended)
- Microsoft 95/98/2000/NT 4.0 (SP3 or SP4) or higher versions
- At least 32 MB RAM
- 20 MB of hard disk space available
- VGA color monitor
- 2x or higher speed CD-ROM
- Mouse or other pointing devices
- 10 or 100 Mbps Ethernet Card
- 10 or 100 Mbps Ethernet Hub (at least 2 ports)
- Two Ethernet Cable with RJ-45 connector
- Power supply for DIGI-9000 (+10 to +30 V unregulated)
- Make sure to prepare all of the items above, then connect the power and network wiring as Figure 3-1 Power wiring.

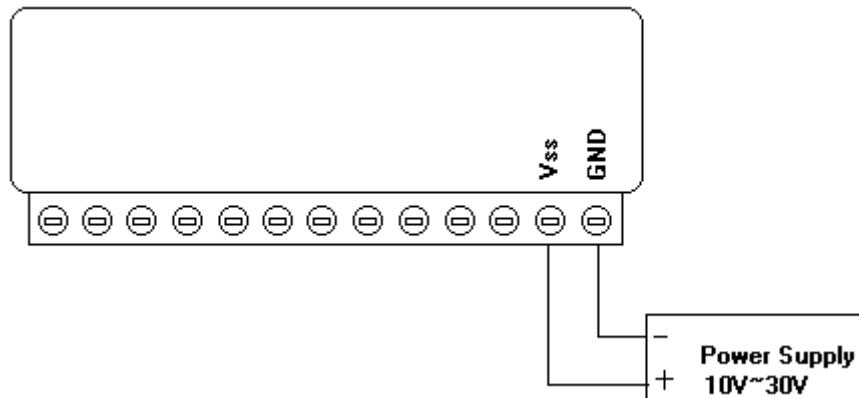


Figure 3-1 Power wiring

3.2 Install Utility Software on Host PC

BCE provide free CD with Manual and Utility software for DIGI-9000 modules' operation and configuration. Please ask for the latest version DIGI-9000 manual and Ethernet I/O Utility. Once you have the CD with the Utility software, there will be a shortcut of the Utility executive program on Windows' desktop after completing the installation.

3.3 DIGI Ethernet I/O Utility Overview

The Utility software offers a graphical interface that helps you configure the DIGI-9000 modules. It is also very convenient to test and monitor your remote DAQ system. The following guidelines will give you some brief instructions on how to use this Utility.

- Main Menu
- Network Setting
- Adding Remote Station
- Security setting
- I/O Module Configuration
- Alarm Setting
- I/O Module Calibration
- Security Setting
- Terminal emulation
- Data/Event Stream

3.4 Main Menu

Double Click the icon of DIGI Ethernet I/O Utility shortcut, the Operation screen will pop up as Figure3-2.

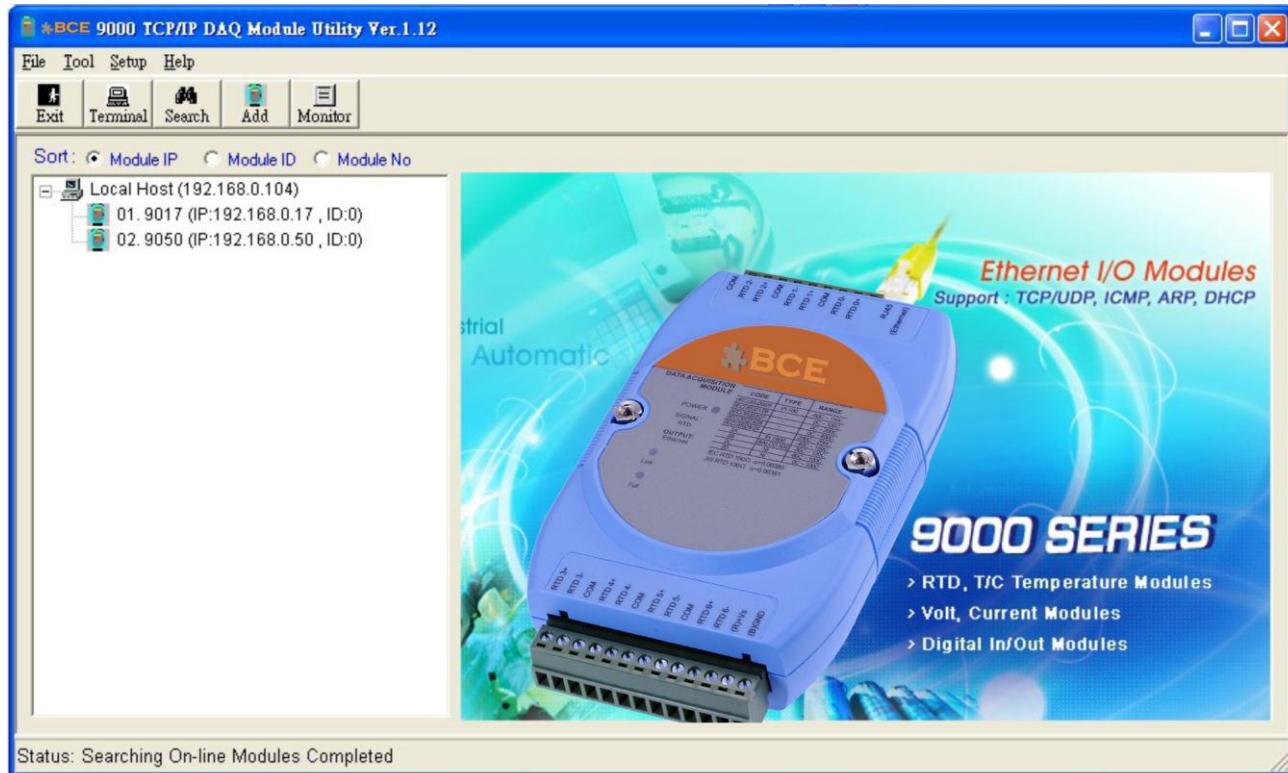


Figure3-2 main window

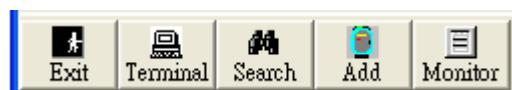
The top of the operation screen consists of a function menu and a tool bar for user's commonly operating functions.

3.5 Function Menu

- **File** contents “Exit” Function, using to exit this Utility program.
- **Tool** contents functions as below:
- **Search** for Ethernet Device Search all DIGI-9000 units in the specific Ethernet domination. (The same with host PC's Ethernet domination)
- **Add Remote Ethernet Device:** Create a new DIGI-9000 module located in other Ethernet domination, both available to local LAN and Internet application.
- **Monitor Stream/Event Data:** comes from the remote I/O module
- **Terminal:** Call up the operation screen of Terminal emulation to do the request / response command execution.
- **Setup:** Contents Timeout and Scan Rate setting functions. Please be aware of the time setting for other Ethernet domination usually longer than local network.
- **Help:** Contents on-line help function as user's operation guide; the item **About** contents information about software version, released date, and support modules.

3.6 Tool Bar

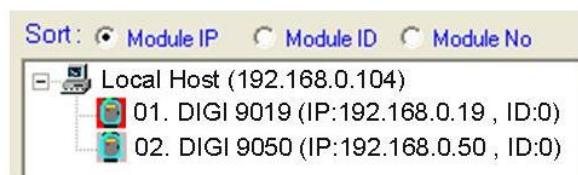
There are five push buttons in the tool bar.



- **Exit:** Exit utility program
- **Terminal:** Terminal emulation
- **Search:** Search DIGI module
- **Add:** Add remote DIGI I/O module
- **Monitor:** Monitor the Stream/Event Data

3.7 List Sort

The searched units will be listed in the tree-structure display area in order by “Sort” selection



- **Module IP:** Sort by module IP
- **Module ID:** Sort by module ID
- **Module No:** Sort by module name

3.8 Network Setting

As the moment you start up this Windows Utility, it will search all DIGI-9000 I/O modules on the host PC's domination Ethernet network automatically. Then the tree-structure display area will appeal with the searched units and the relative IP address.

Since Utility software detects the DIGI-9000 on the network, user can begin to setup each unit.

Choose any one I/O module listed on the tree-structure display area and entry the correct password. The module basic configuration table is listed as shown in for setting

The screenshot shows a software interface for configuring a DIGI-9000 module. At the top, there are four tabs: 'Module IP' (selected), 'Stream/Event IP', 'Input Settings', and 'General Settings'. Below the tabs, the text 'Module: DIGI-9019' is displayed. The 'IP Address' section contains fields for 'IP Address' (192.168.0.19), 'SubMask' (255.255.255.0), 'Gateway' (0.0.0.0), 'Module ID' (0), 'Web Server' (radio buttons for Disable, Enable, and the current selected 'Enable'), and 'DHCP' (radio buttons for Disable, Enable, and the current selected 'Enable'). An 'Update' button is located to the right of these fields. The 'Password' section includes instructions ('Acceptable Char. 0~9,a~z or A~Z'), fields for 'Enter New Password (Max 8 chars)' and 'Confirm the Password (Max 8 chars)', and another 'Update' button.

Figure 3-3

3.8.1 Module IP

MAC Address:

This is also called Ethernet address and needs no further configuration.

IP Address, Subnet Mask, and Default Gateway: (default 10.0.0.1, 255.255.255.0 and 0.0.0.0)

The IP address identifies your DIGI-9000 devices on the global network. Each DIGI-9000 has same default IP address **10.0.0.1**. Therefore, *please do not initial many DIGI-9000 at the same time to avoid the Ethernet collision*. If you want to configure the DIGI-9000 in the host PC's dominating network, only the IP address and Subnet Mask will need to set (The host PC and DIGI Ethernet I/O must belong to same subnet Mask).

If you want to configure the DIGI-9000 via Internet or other network domination, you have to ask your network administrator to obtain a specific IP and Gateway addresses, and then configure each DIGI-9000 with the individual setting.

DHCP: (default Disabled)

Allow you to get IP address from the DHCP servo without setting IP address by manual. **DHCP is default disabled**

Web Server: (default Enabled)

Allow you monitor and control I/O status on DIGI-9000 modules remotely through web browser.

Module ID: (default 00)

Each module must has a unique ID number to be identified when the DHCP enabled, because you would not know the module IP address when DHCP enabled, but if with the different ID number. You can call provided function call(TCP_GetIPFromID) to get correct IP address for each ID number

Password: (default 00000000)

Allow you to change the password of the module

3.8.2 TCP/IP port:

DIGI9000 series use four ports to communication with Host as shown below table

Protocol	Port (dec)	Description
TCP	502	MODBUS/TCP
UDP	1025	ASCII Command
UDP	5168	Event/Stream trigger
TCP	80	HTTPD (web)

3.8.3 Stream/Event IP

Stream/Event Enable Setting: (default all

disabled) Set Stream /Event data Destination

IP

Avtive Stream time inerval: (default 1 sec)

set time interval for sending stream data

3.8.4 Input or Output Settings:

Configure Input or output channel type

3.8.5 General Settings:

Misc. settings and status (value) display

3.9 Add Remote Stations

To meet the remote monitoring and maintenance requirements, The DIGI-9000 system does not only available to operate in local LAN, but also allowed to access from Internet or Intranet. Thus users would able to configure an DIGI-9000 easily no matter how far it is.

Select item **Tool\Add Remote Ethernet I/O** in function menu or click the button, the adding station screen will pop up as Figure3-4. Then key-in the specific IP address and click the “**Ping**” button. If the communication success, click “**Add**” to add DIGI Ethernet I/O unit into the tree-structure display area.

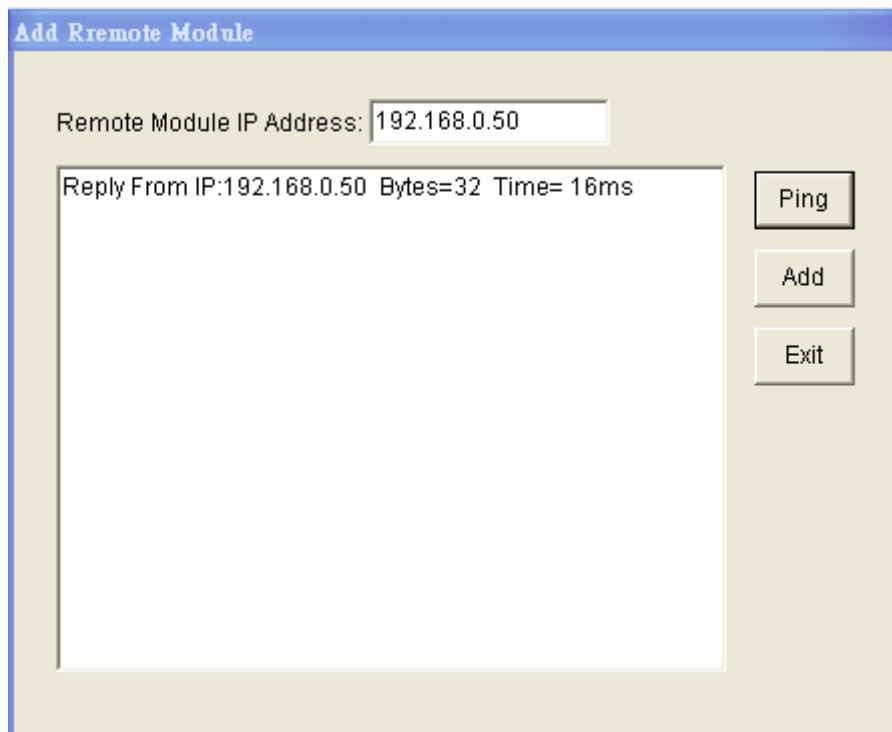


Figure 3-4 Add remote module

Note:

There is several conditions need to be sure before adding a remote DIGI-9000 system in the windows Utility.

- Be sure the specific IP is existed and available.
- Be sure to complete the network linkage for both sides.
- Be sure to adjust the best timing of timeout setting.
- Even you are not sure whether the communication is workable or not, there is also a “**Ping**” function for testing the network connection.

3.10 Security Setting

Though the technology of Ethernet discovered with great benefits in speed and integration, there also exist risk about network invading from anywhere. For the reason, the security protection design has built-in DIGI-9000 I/O modules. Once user setting the password into the DIGI-9000 firmware, the important system configurations (Network, Firmware, Password) are only allowed to be changed by password verification.



Note:

The default password of DIGI-9000 is “**00000000**”. Please make sure to keep the correct password by yourself. If you lose it, please contact to Inlog’s technical support center for help.

3.11 Terminal Emulations

You can issue commands and receive response by clicking the Terminal button on the tool bar. There are two kinds of command format supported by this emulating function. Users can choose ASCII or ModBus Hexadecimal mode as their communication base. If the ASCII mode has been selected, the Windows Utility will translate the request and response string in ASCII format.

ASCII Command mode: shown as Figure 3-5.

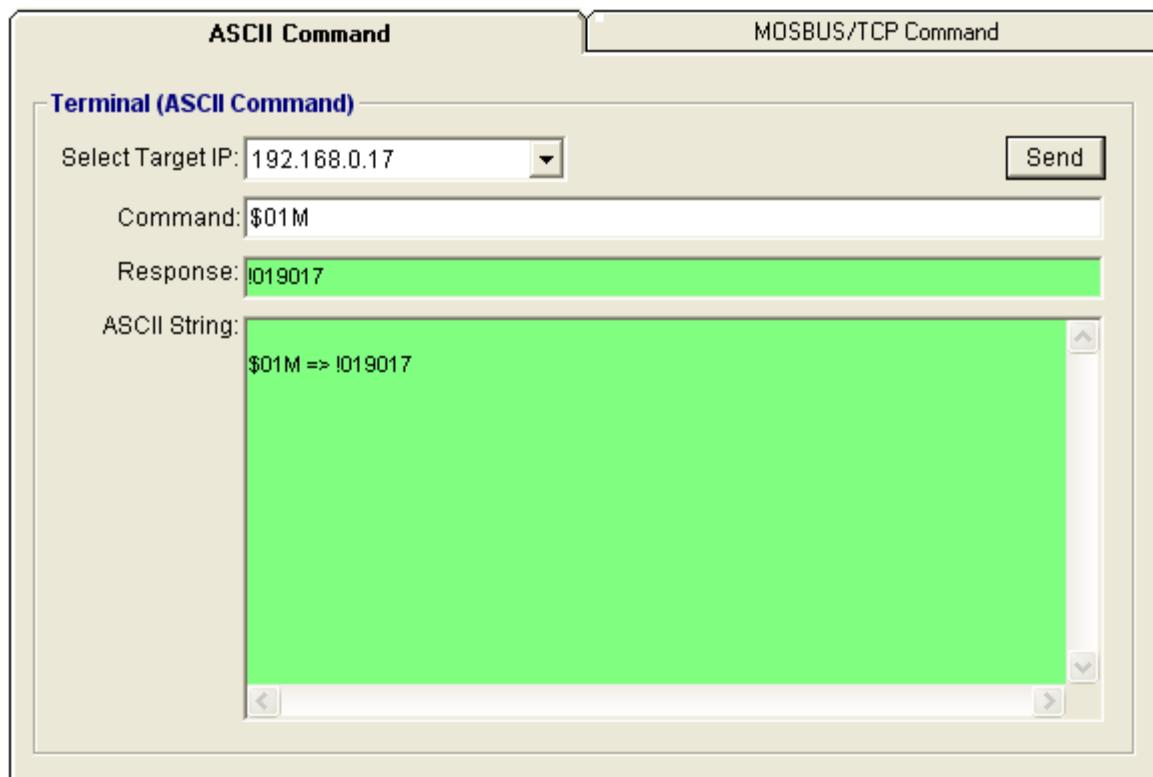


Figure 3-5 ASCII Command Terminal

ModBus Hexadecimal mode: shown as Figure 3-6.

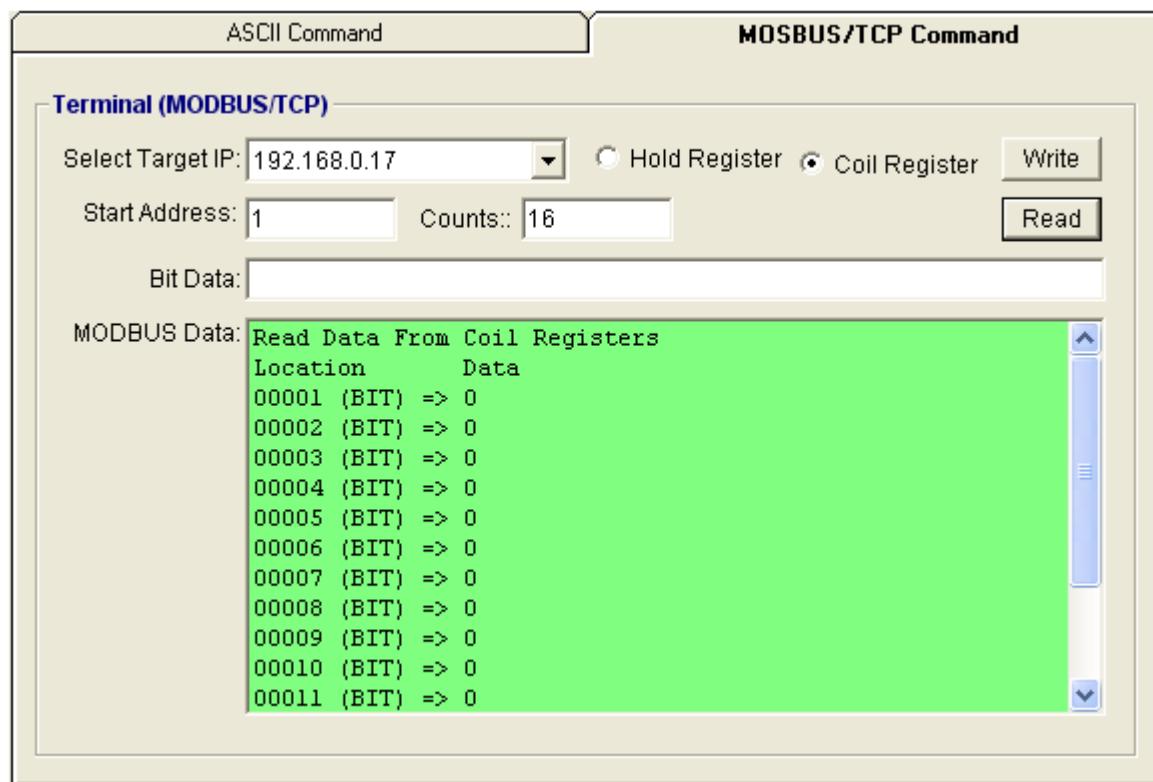


Figure 3-6 ModBus Terminal

3.12 Data /Event Stream

Data Stream Configuration

In addition to TCP/IP communication protocol, DIGI-9000 supports UDP communication protocol to regularly broadcast data to specific host PCs. Click the tab of Data Stream, then configure the broadcasting interval and the specific IP addresses which need to receive data from the specific DIGI-9000 I/O module. This UDP Data Stream function broadcasts up to 8 host PCs simultaneously, and the interval is user-defined from 50ms to 7 Days.

Event Stream Configuration

In addition to TCP/IP communication protocol, DIGI-9000 supports UDP communication protocol to regularly broadcast data to specific host PCs. Click the tab of Data Stream, then configure the broadcasting interval and the specific IP addresses which need to receive data from the specific DIGI-9000 I/O module. This UDP Data Stream function broadcasts up to 8 host PCs simultaneously, and the interval is user-defined from 50ms to 7 Days.

Data Stream Monitoring

After finishing the configuration of Data Stream, you can select the tab “Stream Monitor” in the function bar or click icon to call up operation display as Figure 3-7 Stream display.

Select the IP address of the DIGI-9000 you want to read data, then click “Start” button. The Utility software will begin to receive the stream data on this operation display.

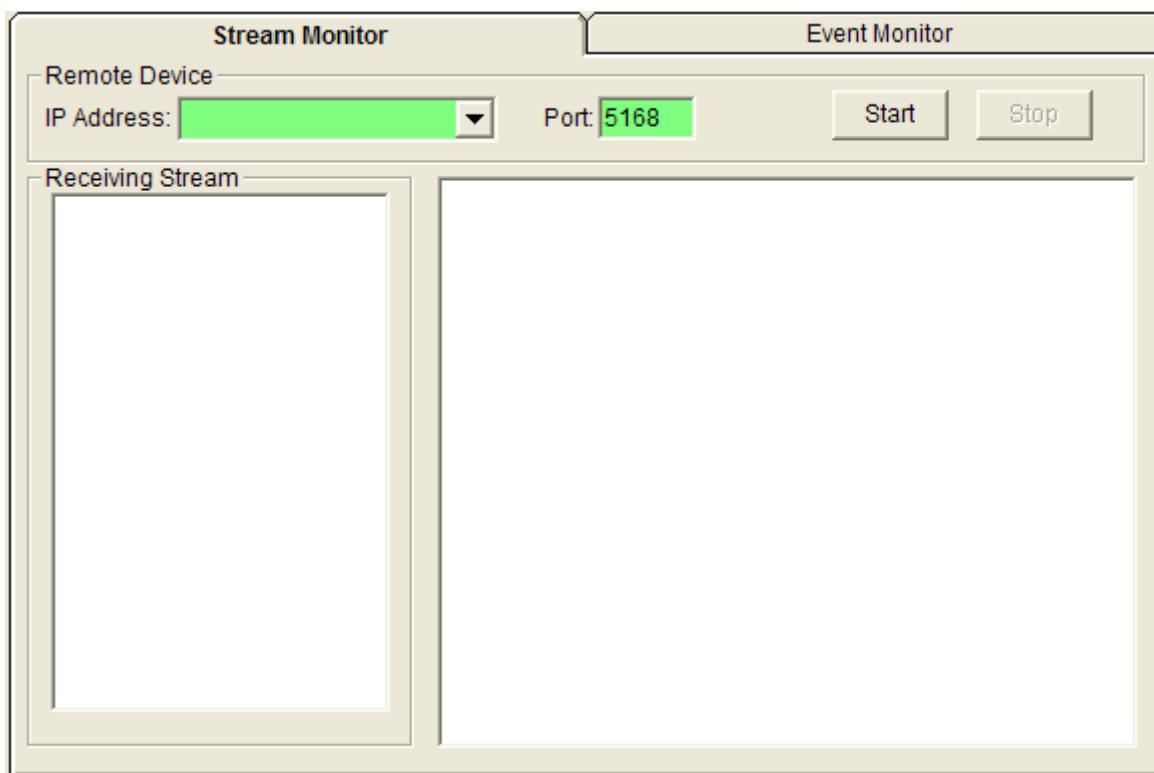


Figure 3-7 Stream display

Data Event Monitoring

After finishing the configuration of Data Event, you can select the tab “Event Monitor” in the function bar or click icon to call up operation display as Figure 3-8 Event display.

Select the IP address of the DIGI-9000 you want to read data, then click “Start” button. The Utility software will begin to receive the stream data on this operation display.

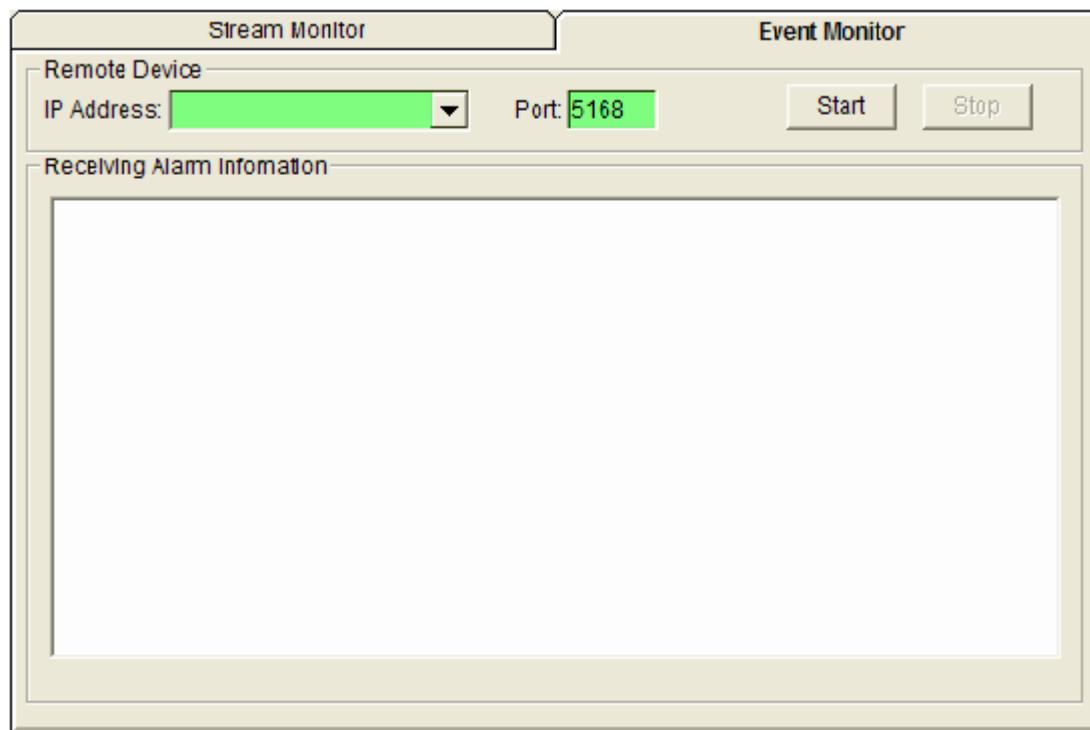


Figure 3-8 Event display

3.13 I/O Module Configurations

3.13.1 Digital Input/Output Module

Selecting DIGI-9000 Digital Modules and select “Test” tab, user can read following information from the Utility.

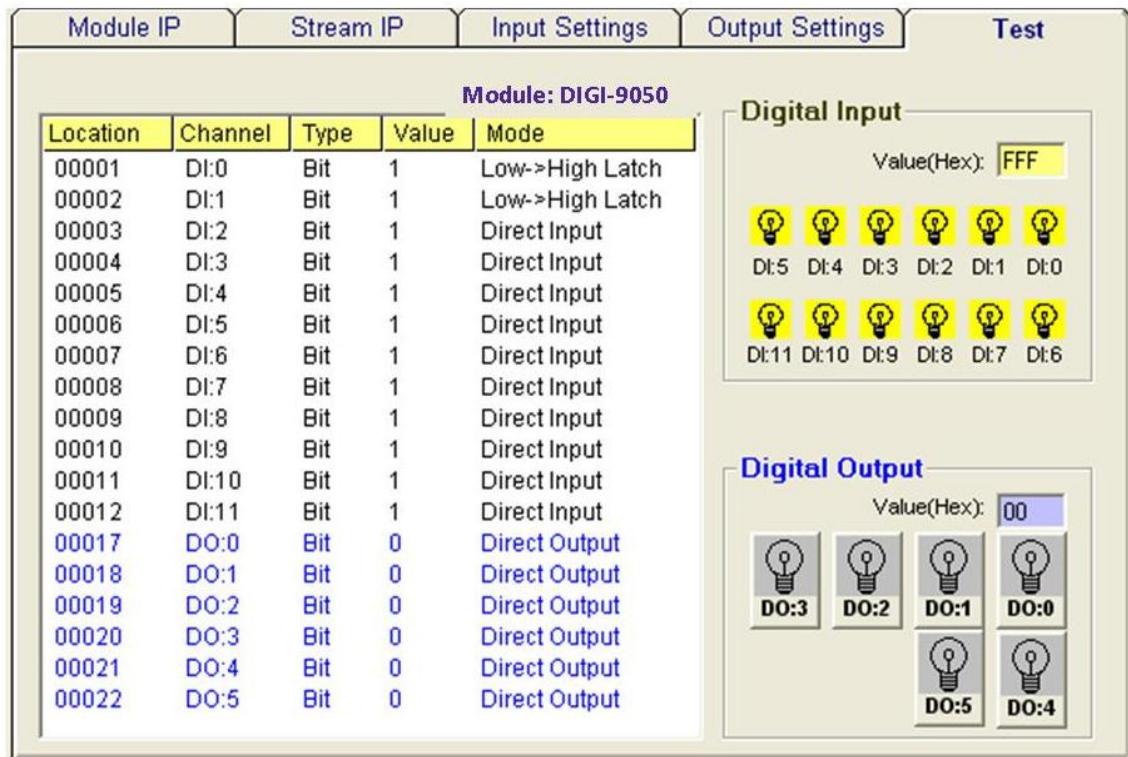


Figure 3-9 ModBus location and I/O status

Digital I/O Module Configuration

Location: Standard Modbus address. DIGI Ethernet I/O Utility shows the Modbus mapping address of each I/O channel. (Please refer to E9K_Modbus.pdf file) And the addresses will be the indexes for applying into the database of HMI or OPC Server.

Channel: Indicate the channel number of digital I/O module

Type: Data Type of the I/O channel. The data type of Digital I/O modules is always “Bit”.

Value: The current status on each channel of I/O Module. The value of digital I/O modules could be “0” (OFF) or “1” (ON).

Mode: Describes the I/O types of the specific module. In addition to monitor the current DI/DO status, the Windows Utility offers a graphical operating interface as Figure3-10. You can read the Digital input status through the change of the indicator icons. Oppositely, you can write the digital output status through clicking the indicator icons.

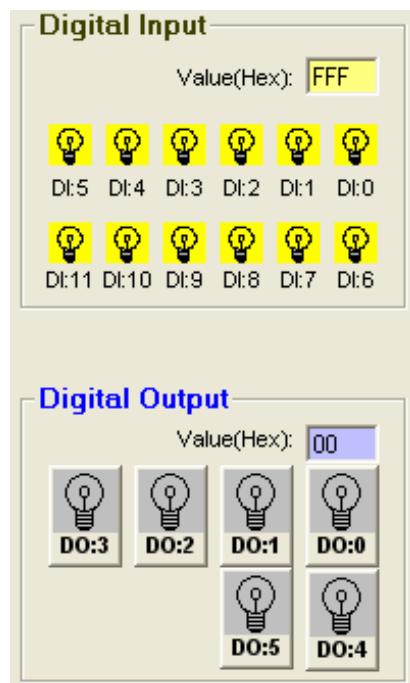


Figure3-10 DI/O status display

The digital input channels support counter and signal latch functions. Click the specific channel, there will be four working modes for choosing.

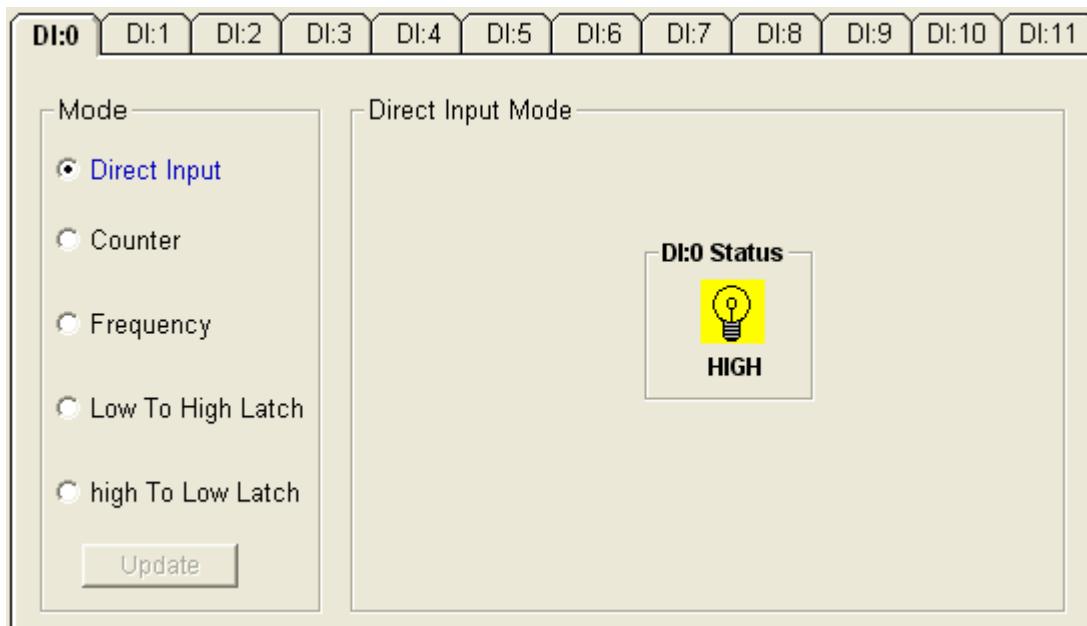


Figure 3-11 Direct input mode

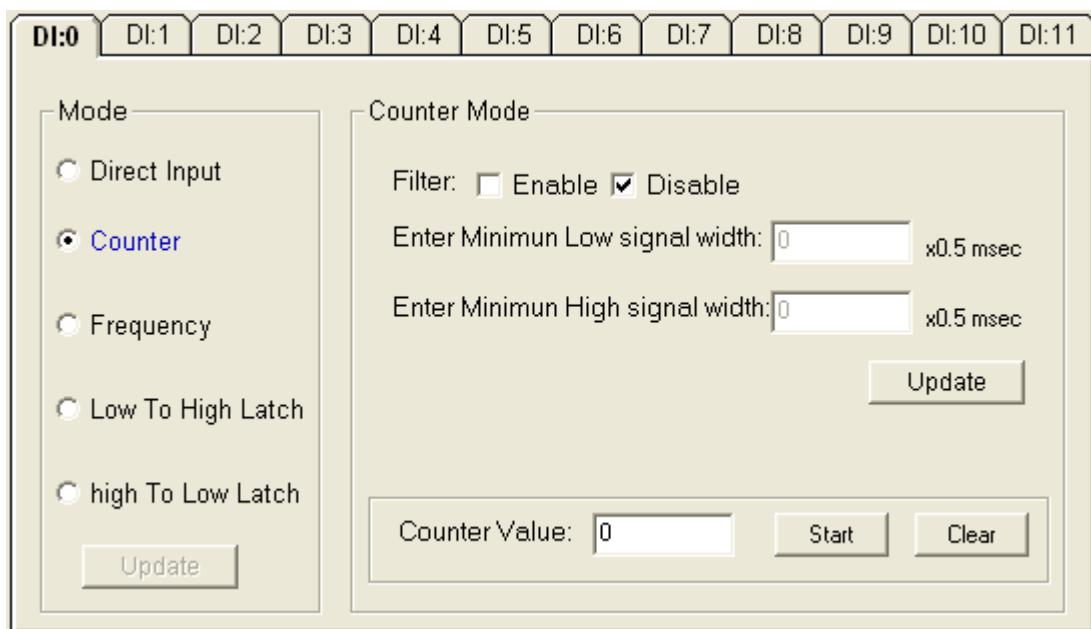


Figure 3-12 Counter setting

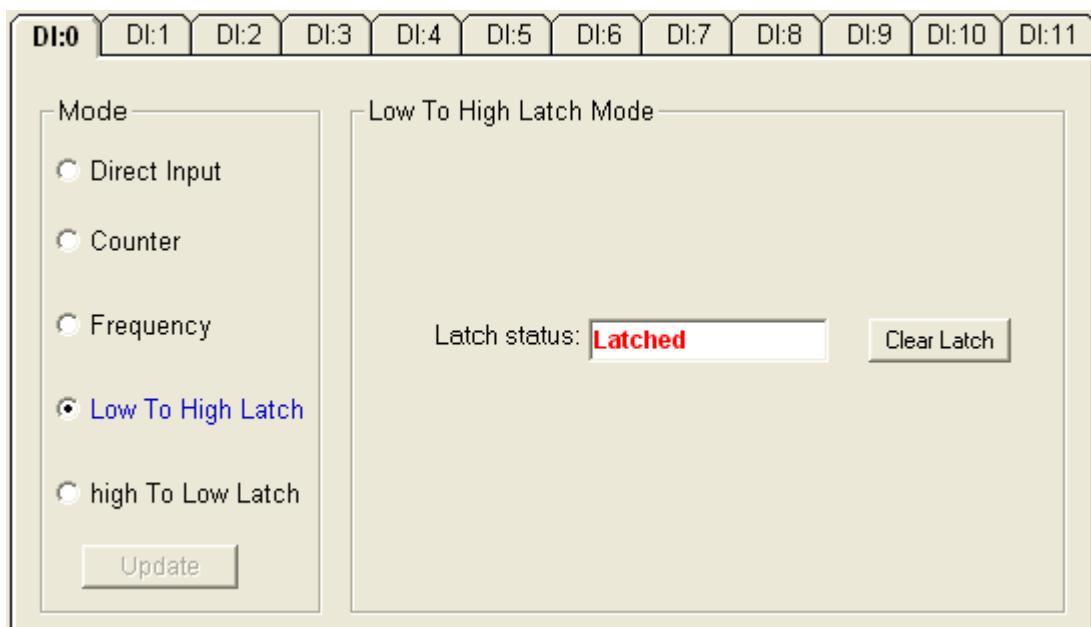


Figure 3-13 Input latch setting

Note:

1. The new working mode setting will take effective after click the "Update" button.
2. If necessary, users could invert the original single for flexible operation needs.

The digital output channels support pulse output and delay output functions. Click the specific channel, there will be four working modes for choosing.

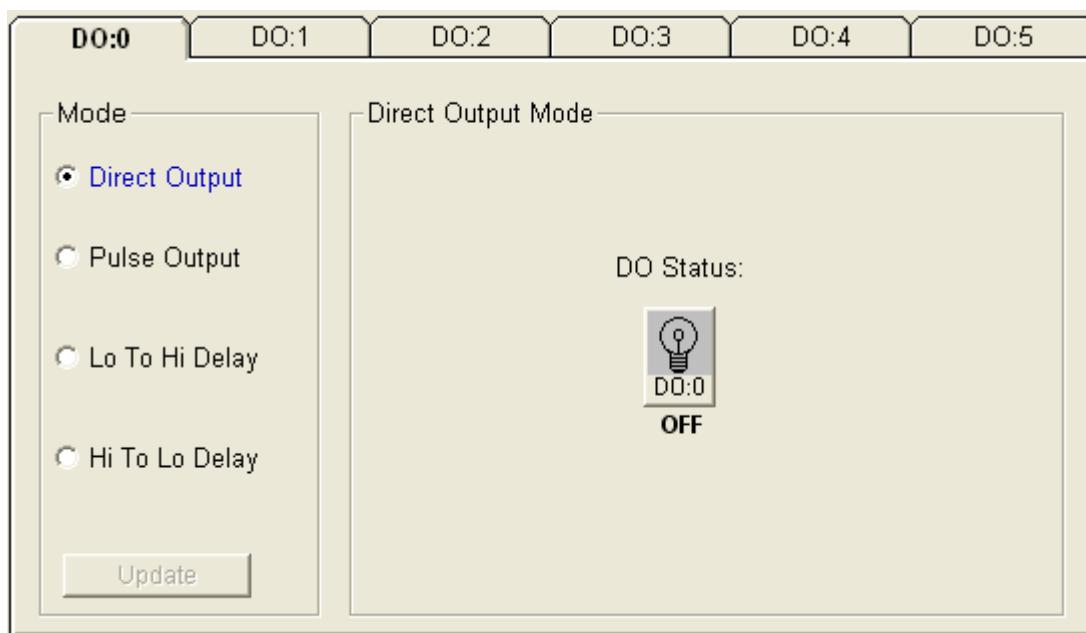


Figure 3-14 Direct output setting

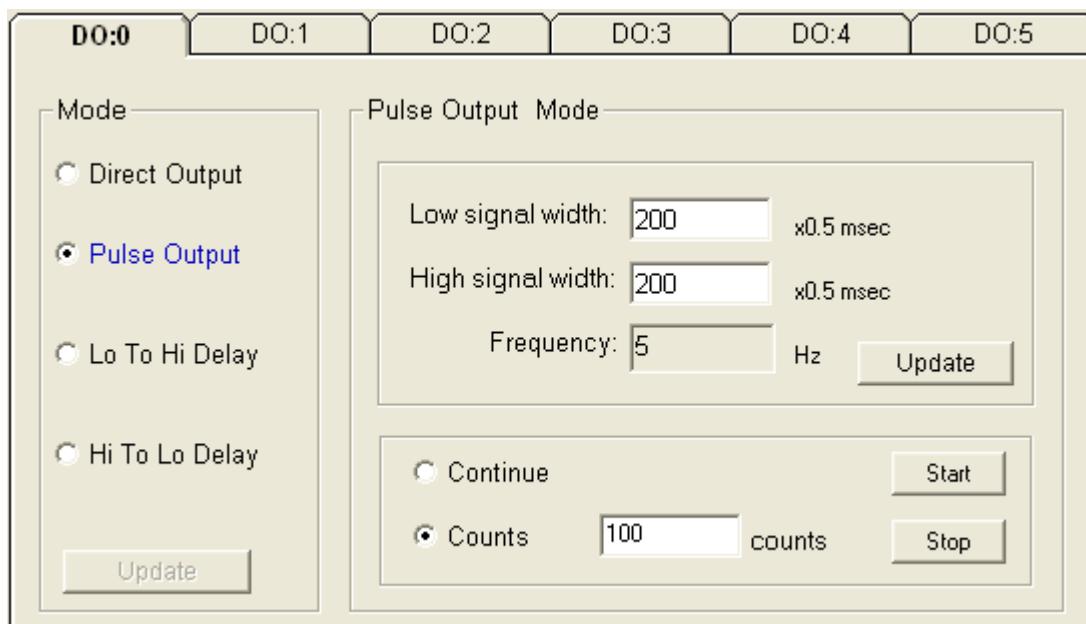


Figure 3-15 Pulse output setting

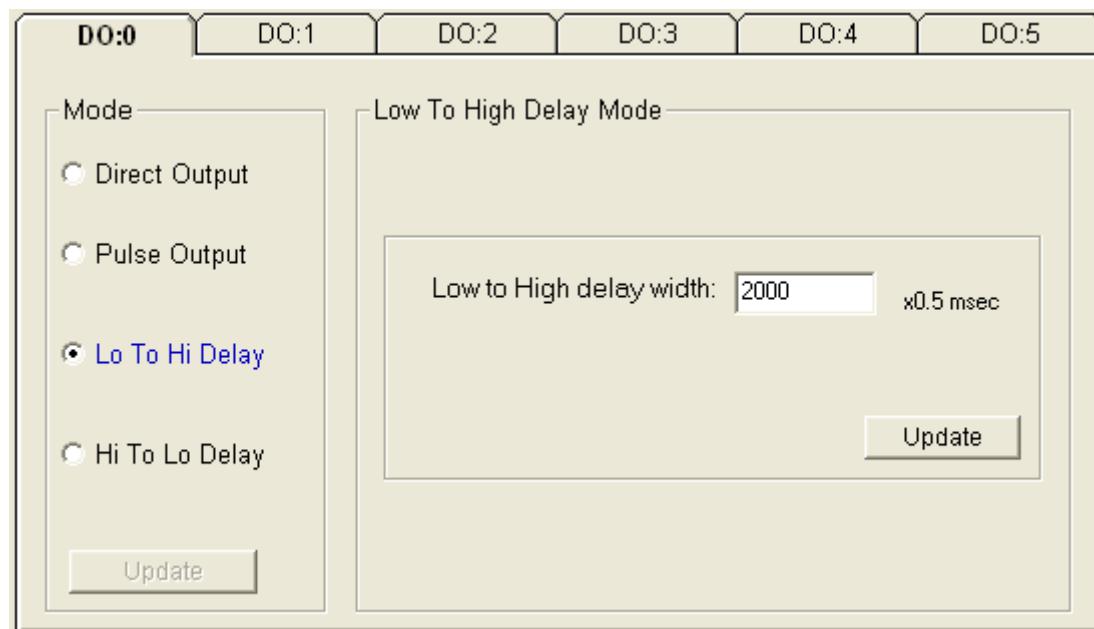


Figure 3-16 Low to High Delay setting

3.13.2 Analog Input Module

Selecting DIGI-9000 analog input Modules includes DIGI-9017 and select “General Settings” tab, user can read following information from the Utility.

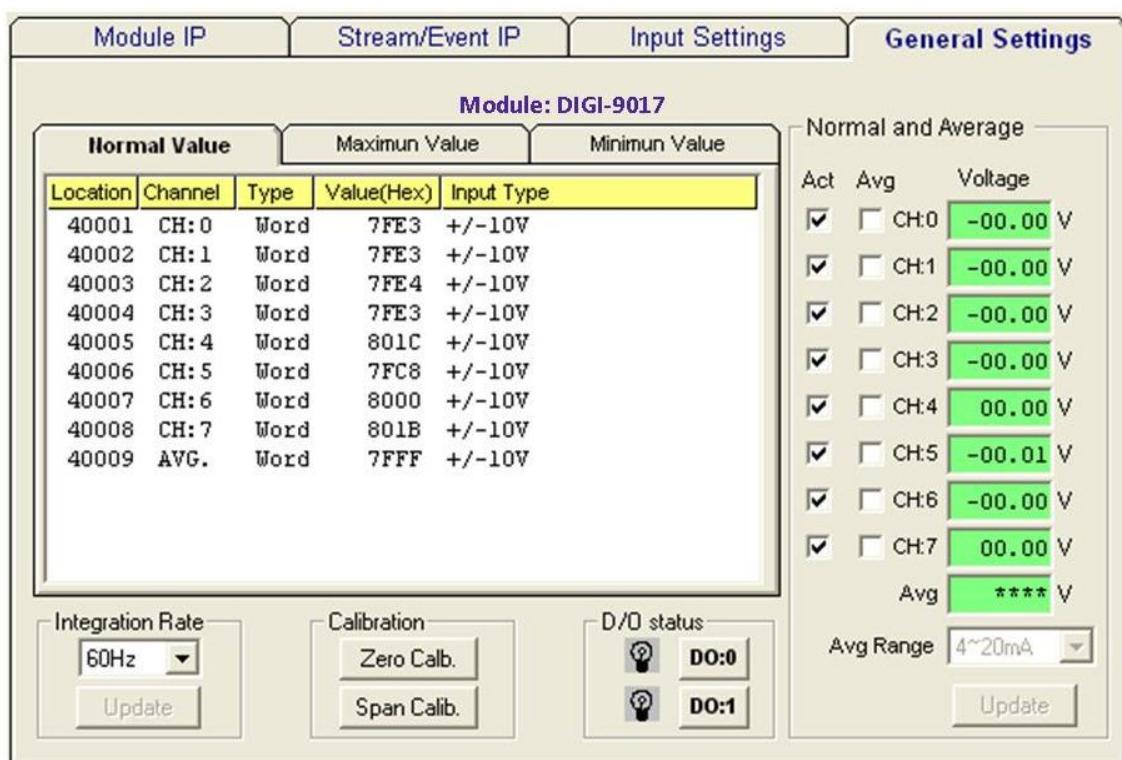


Figure 3-17 ModBus location and analog value

Location: Standard Modbus address. (Refer to Assigning address for I/O module in Chapter 4)

Channel: The channel number

Type: Data type of the I/O channel. The data type of analog Input modules is always “word”.

Value: The current status on each channel of I/O modules. Windows Utility provides both decimal and hexadecimal values used for different applications.

Input Type: Sensor types and measurement range of the specified module.

Before acquiring the current data of an analog input module, you have to select the input range and integration time. Then the input data will be scaled as the specified range with engineer unit.

To provide users more valuable information, the DIGI-9000 analog modules have designed with calculation functions, includes Maximum, Minimum, and Average values of individual channels. Click the Maximum value tab, you will see the historical maximum values in each channel unless to press the against “Reset” buttons.

Location	Channel	Type	Value(Hex)	Input Type	Reset
40011	CH:0	Word	7FEE	+/-10V	0
40012	CH:1	Word	7FEE	+/-10V	1
40013	CH:2	Word	7FEE	+/-10V	2
40014	CH:3	Word	7FED	+/-10V	3
40015	CH:4	Word	8028	+/-10V	4
40016	CH:5	Word	7FFA	+/-10V	5
40017	CH:6	Word	8002	+/-10V	6
40018	CH:7	Word	8028	+/-10V	7
All					

Click the Minimum value tab, you will see the historical minimum values in each channel unless to press the against “Reset” buttons.

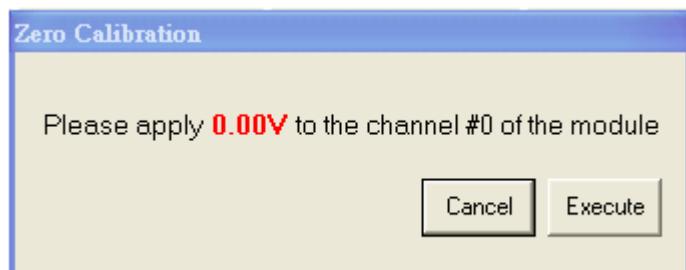
Location	Channel	Type	Value(Hex)	Input Type	Reset
40011	CH:0	Word	7FDA	+/-10V	0
40012	CH:1	Word	7FDC	+/-10V	1
40013	CH:2	Word	7FDC	+/-10V	2
40014	CH:3	Word	7FDB	+/-10V	3
40015	CH:4	Word	7FED	+/-10V	4
40016	CH:5	Word	7FB5	+/-10V	5
40017	CH:6	Word	7FFD	+/-10V	6
40018	CH:7	Word	7FED	+/-10V	7
All					

3.14 I/O Module Calibrations

Calibration is to adjust the accuracy of DIGI module. There are several modes for module's calibration: Zero calibration, Span calibration, CJC calibration, and Analog Output calibration. Only analog input and output modules can be calibrated, and the DIGI-9017 is the first released analog module.

Zero Calibration

1. Apply power to the module and let it warm up for 30 minutes.
3. Make sure the module is correctly installed and properly configured for the input range you want to calibrate.
4. Short channel 0 to GND by wire as short as possible
5. Click the Execute button.



Span Calibration

1. Follow the same procedure of zero calibration
2. Use a precision voltage source to apply a calibration voltage to the V+ and V- terminals of the DIGI-9017 module.
3. Click the Execute button.



3.15 Input Type Settings

There is serval range of each channel of analog module. You should select properly type(range) before apply to the your applications

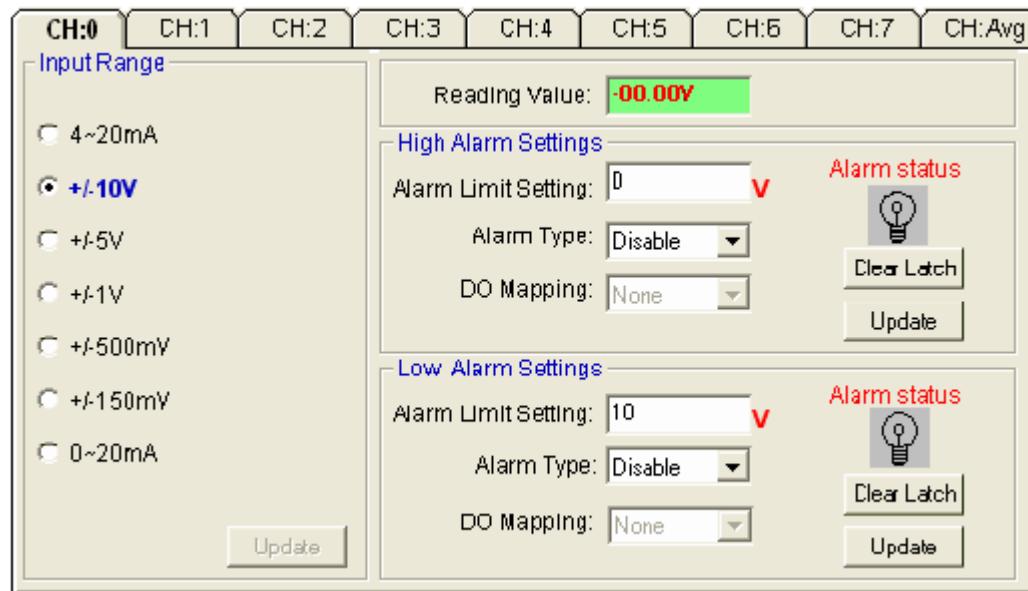


Figure 3-18 Input type setting

Note:

The new working mode setting will take effective after click the "Update" button.

3.16 Alarm Setting

Moreover, all of the analog channels are allowed to configure the High/Low limitation for alarm trigger function. Once the value of the specific channel is over or under the limitation, the alarm status could trigger a digital output channel in the ADM-6017.

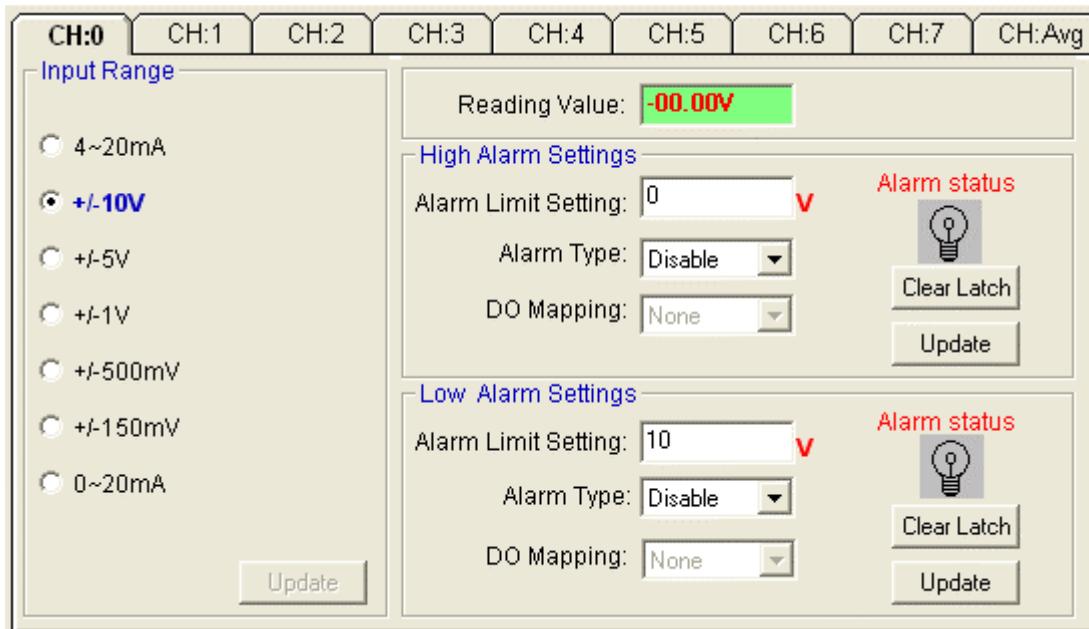


Figure 3-19 Alarm Setting

Chapter 4 What is TCPDAQ ActiveX Control?

TCPDAQ.OCX is a collection of ActiveX controls for performing I/O operations within any compatible ActiveX control container, such as Visual Basic, Delphi, etc. You can easily perform the I/O operations through properties, events and methods. Specific information about the properties, methods, and events of the TCPDAQ ActiveX controls can be found later in this manual.

With TCPDAQ ActiveX Control, you can perform versatile I/O operations to control your Inlog DIGI-9000 module series.

The TCPDAQ ActiveX Control setup program installs TCPDAQ.OCX through a process that may take several minutes. Installing the necessary software to use the TCPDAQ.OCX in your application involves two main steps:

Installing the TCPDAQ ActiveX Control

Use the Inlog DIGI-9000 utility to configure the modules that is attached to your computer.

You can use these ActiveX controls in any development tool that supports them, including Microsoft Visual C++, Microsoft Visual Basic, Borland C++ Builder, Borland Delphi

4.1 Installing the TCPDAQ ActiveX Controls

Before using the TCPDAQ ActiveX Control, you must install the TCPDAQ.OCX first

- Insert the TCPDAQ installation CD-ROM disc into your computer.
- The installation program should start automatically. If autorun is not enabled on your computer, use your Windows Explorer or the Windows Run command to execute Setup.exe on the TCPDAQ installation CD-ROM disc (assume "d" is the letter of your CD-ROM disc drive): D:\Setup.exe

4.2 Building TCPDAQ ActiveX Control with Various Tools

This chapter describes how you can use the TCPDAQ ActiveX Control with the following development tools:

- Microsoft Visual C++ version 6.0 (SP5)
- Microsoft Visual Basic version 6.0 (SP5)
- Borland Delphi version 4.0 (with the Delphi 6 Update Pack fixes for ActiveX installed)
- Borland C++ Builder version 5.0

This chapter assumes that you are familiar with the basic concepts of using Visual Basic, Delphi, Borland C++ Builder, and Visual C++, including selecting the type of application, designing the form, placing the control on the form, configuring the properties of the control, creating the code (event handler routines) for this control.

Note:

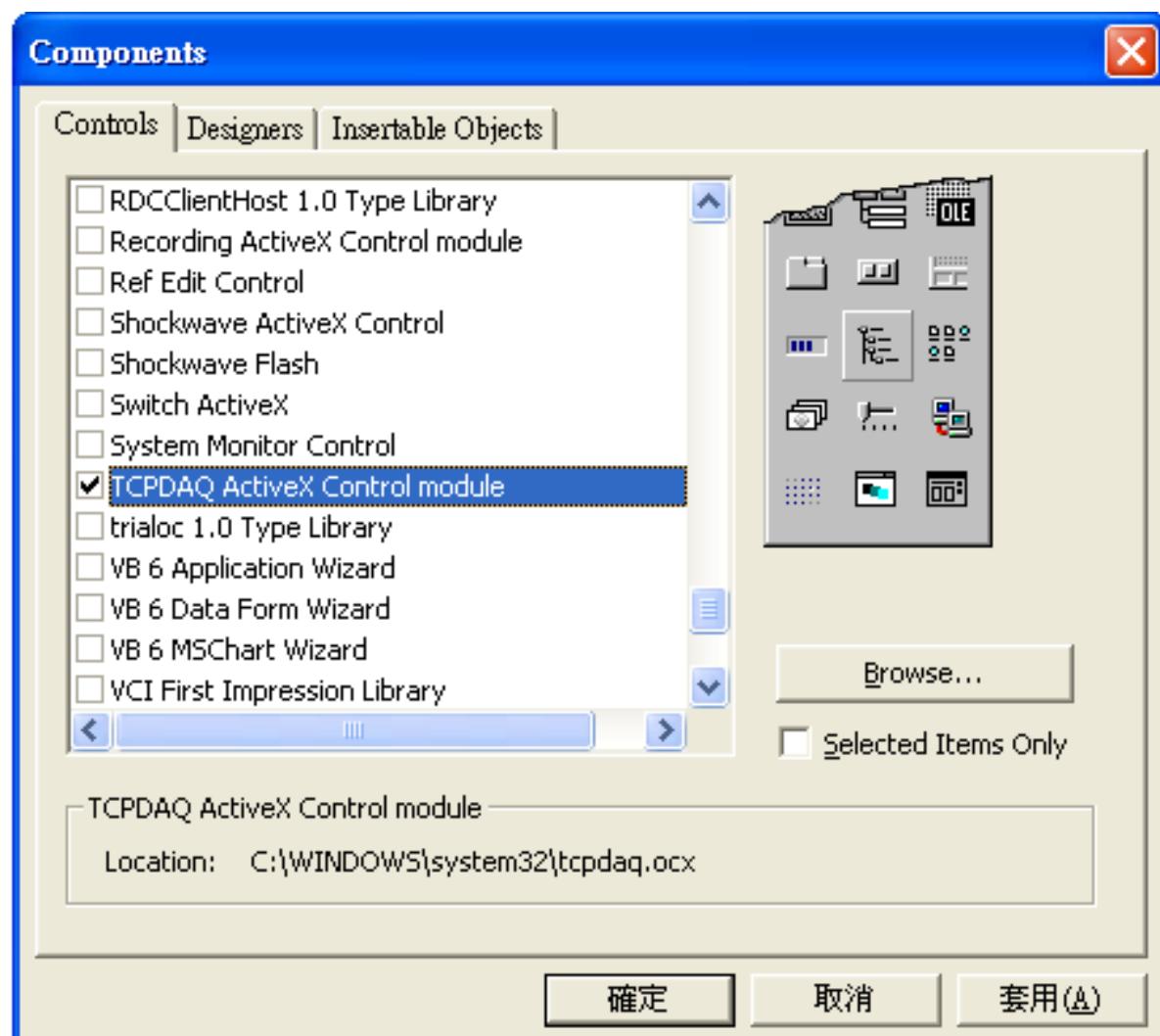
For Borland Delphi 6, the Delphi 6 Update Pack fixes for ActiveX must be installed.

4.2.1 Building TCPDAQ Applications with Visual Basic

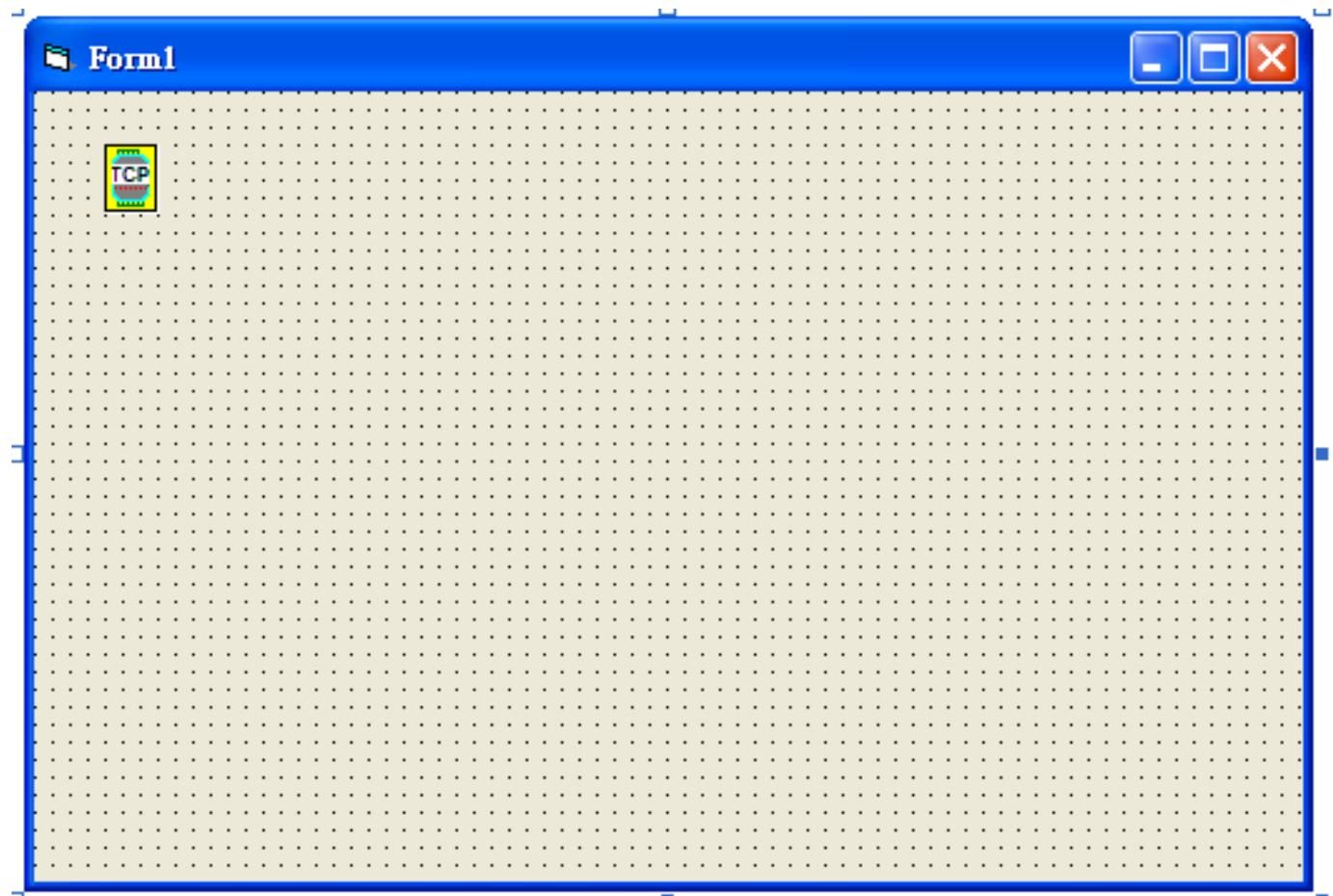
- Start Visual Basic.



- Select **Standard EXE** icon and press the **Open** button. A new project is created. Click on **Components...** from the **Project** menu. The Components dialog box is loaded as shown below:

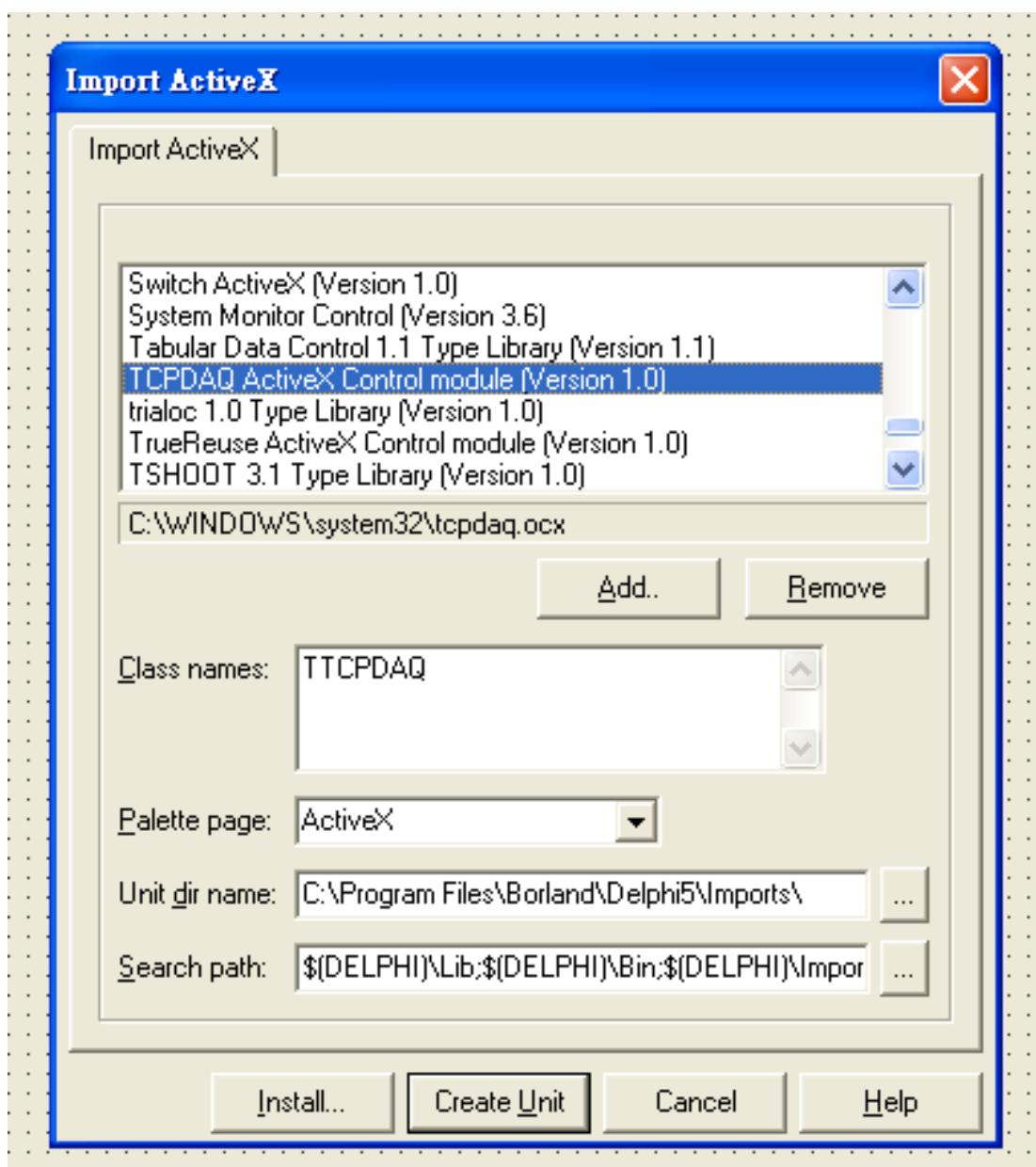


- Place a [TCPDAQ](#) control from the Toolbox on the form. Use the default name.
- Your form should look similar to the one shown below:

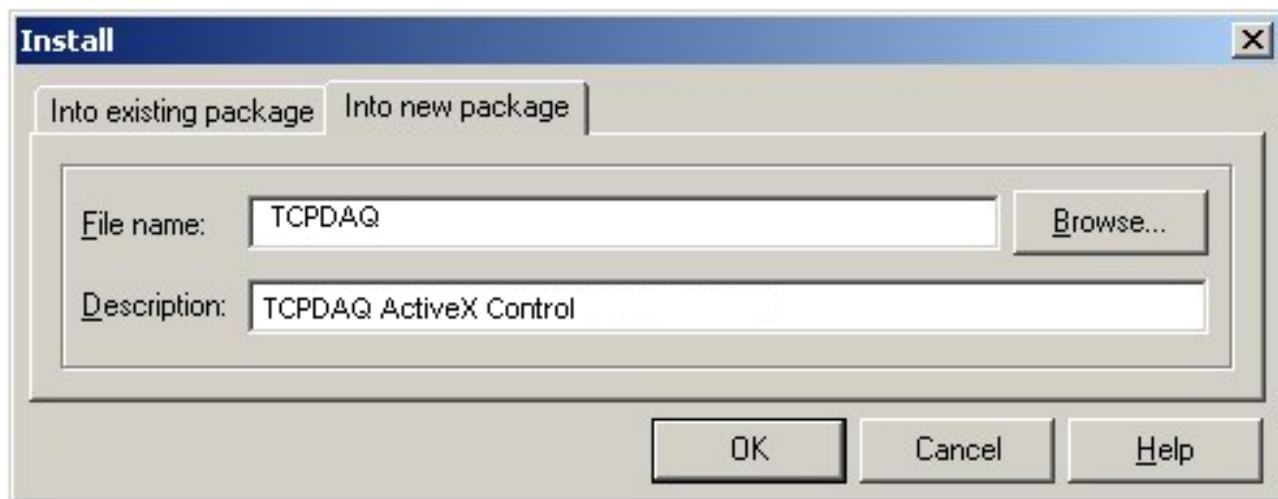


4.2.2 Building TCPDAQ Applications with Delphi

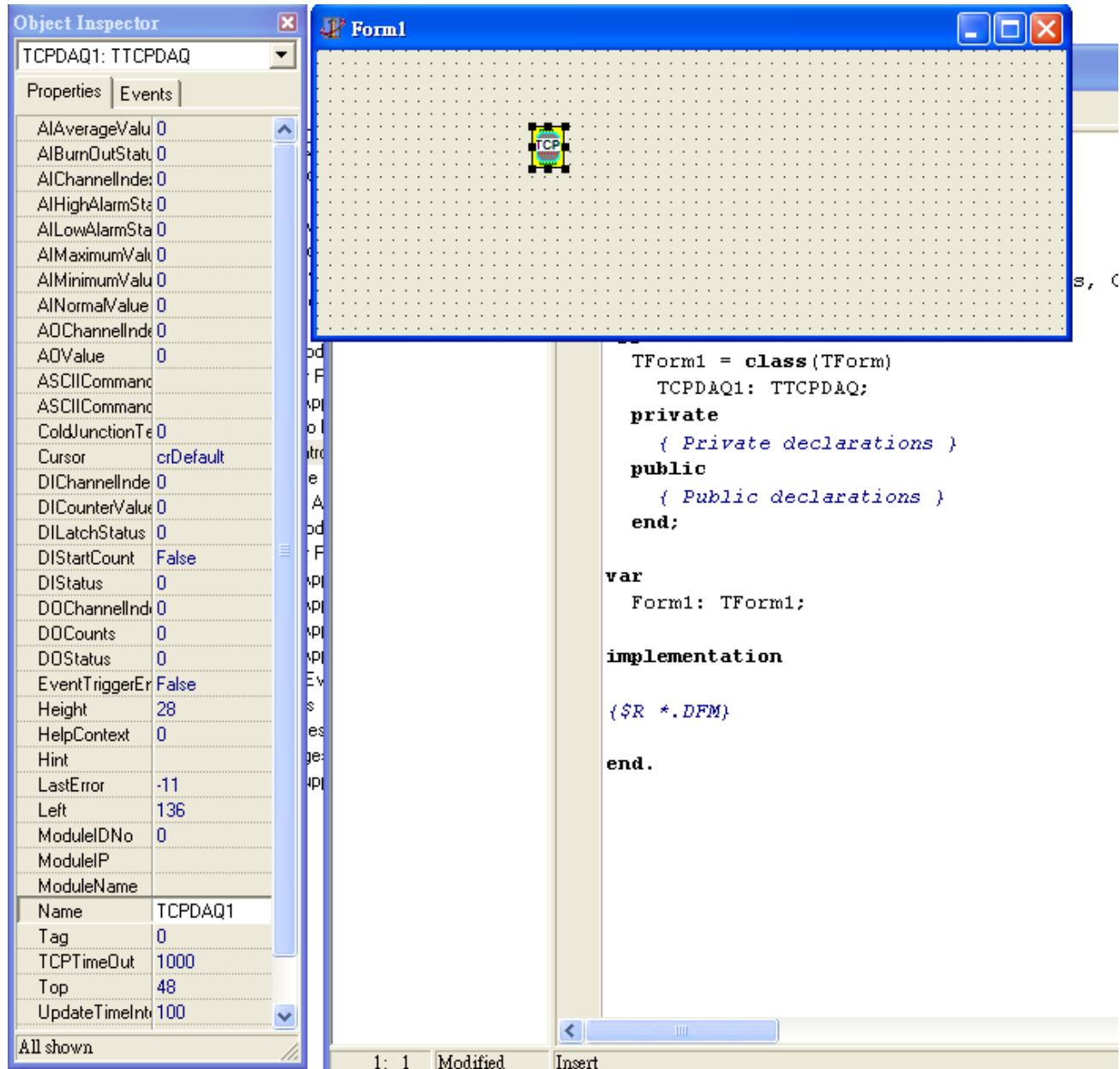
- Start Delphi, Delphi will launch as shown below:
- Select **Import ActiveX Control...** from the **Component** menu. The Import ActiveX dialog box loads:
- Select the [TCPDAQ ActiveX Control Module](#) and press the **Install...** button. A dialog box is displayed as follows:



- The [TCPDAQ control](#) is loaded into the **Component Palette**. You can check it by clicking on **Install Package...** from the **Component** menu. A dialog box is shown as below.

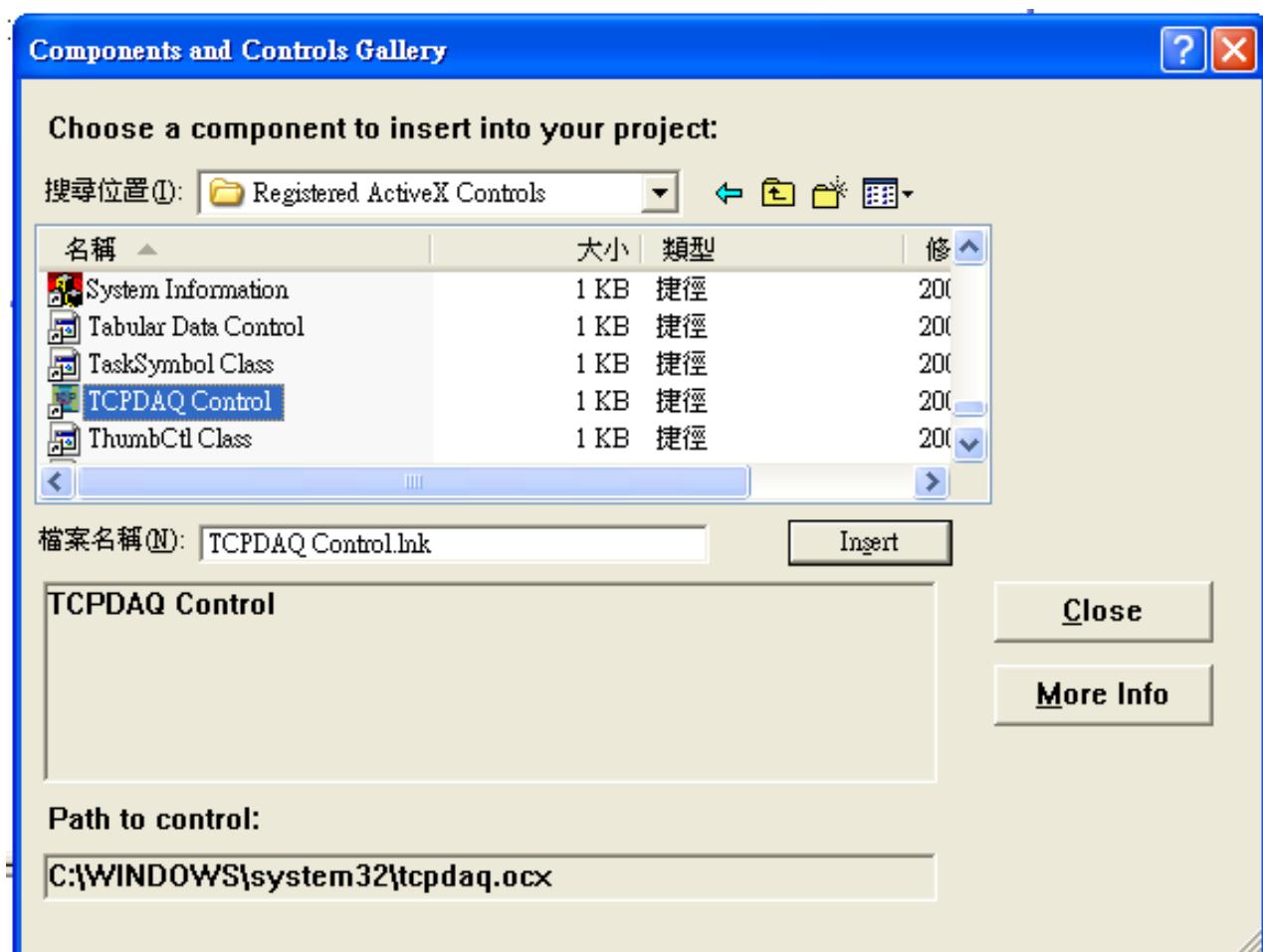


- Switch to the form and select the ActiveX tab from the **Component Palette**.
- Place a TCPDAQ control from the **Component Palette** on the form. Use the default names TCPDAQ1.
- Your form should look similar to the one shown below:

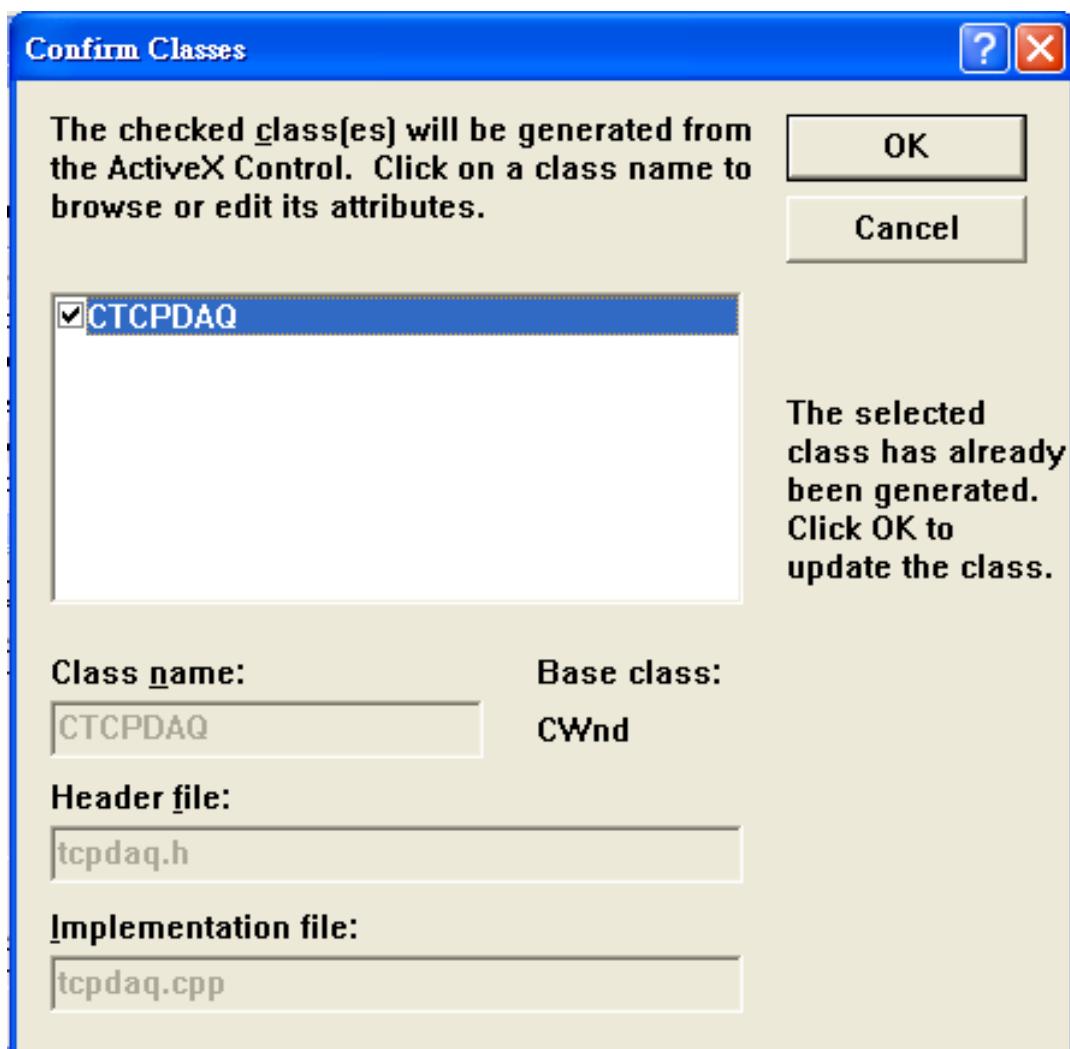


4.2.3 Building TCPDAQ Applications with Visual C++

- Start Visual C++ program.
- Select **Add to Project... -> Components and Controls** from the **Project** menu, and double-click on **registered ActiveX Controls**. The result should be as below:



- Scroll down to the [TCPDAQ Control](#) and press the **Insert** button. A Class Confirm dialog box is displayed, Press **OK** button.

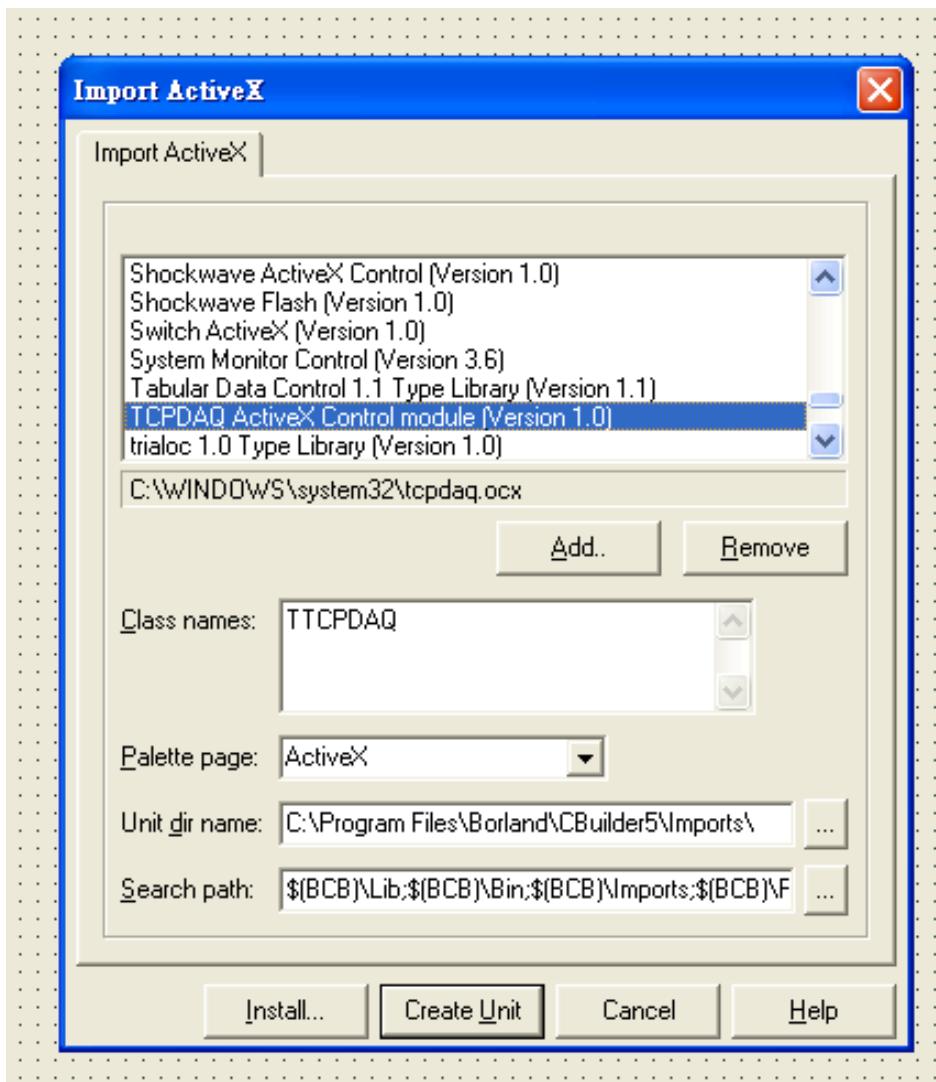


- The [TCPDAQ](#) control will be showed in Visual C++ Toolbar.
- Place a [TCPDAQ](#) control from the Controls Toolbar on the dialog-based form.

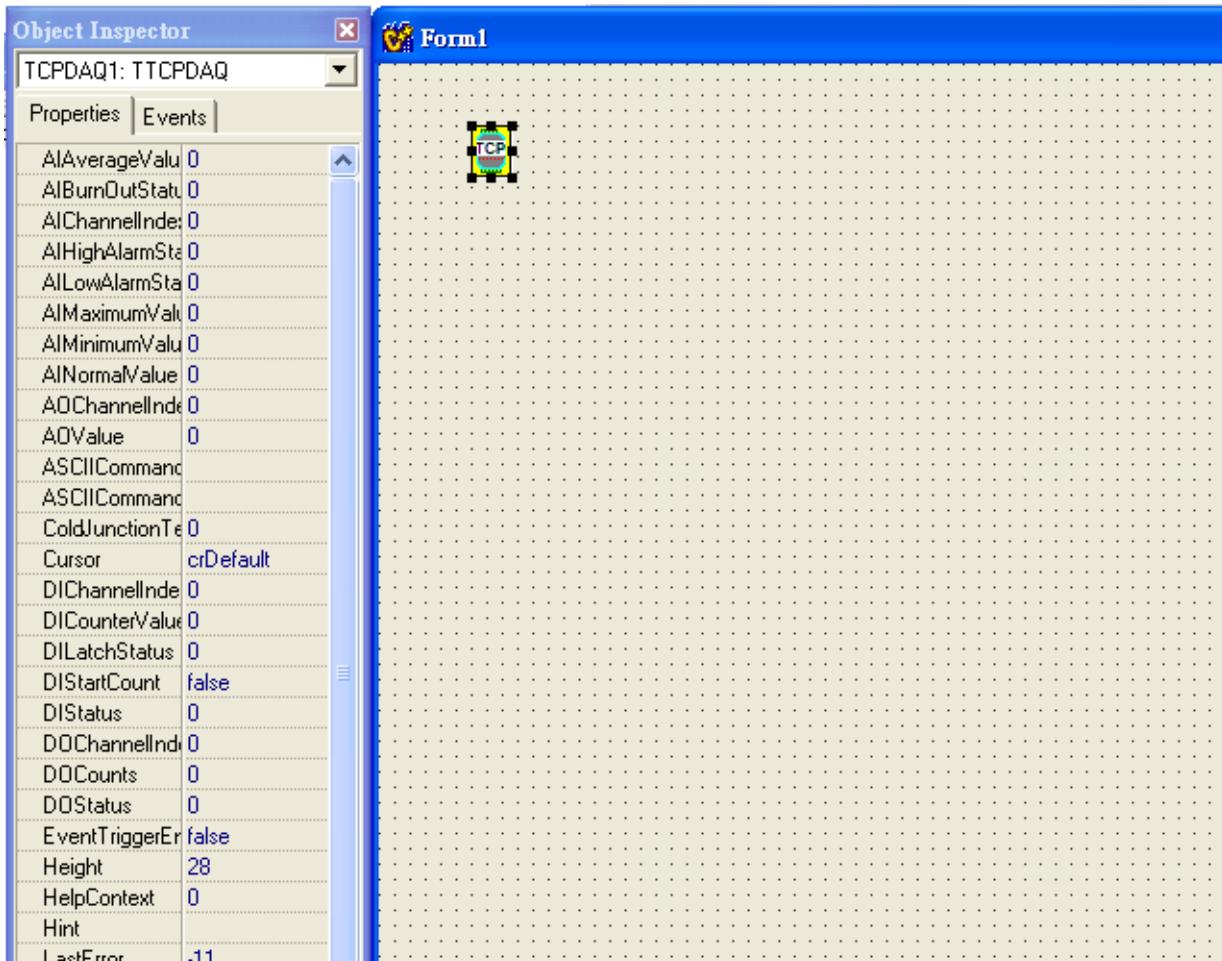


4.2.4 Building TCPDAQ Applications with Borland C++ Builder

- Start Borland C++ Builder (BCB), BCB will launch as shown below:
- Select **Import ActiveX Control...** from the **Component** menu. The Import ActiveX dialog box loads:
- Select the [TCPDAQ Control](#) and press the **Install...** button. A dialog box is displayed as follows:



- Enter "TCPDAQ" into the File name field under the **Into new package** tab, and press **OK** button. A Confirm dialog box is displayed. press **Yes** button.
- The [TCPDAQ control](#) is loaded into the **Component Palette**. You can check it by clicking on **Install Package...** from the **Component** menu. A dialog box is shown as below.



4.3 Properties of TCPDAQ ActiveX Control

Name	Type	Description	Available Model(s)
AIChannelIndex	short	Specifies the analog input channel to perform other AI properties read/write operation.	9015,9017,9019
AINormalValue	double	Normal voltage of specifies the analog channel	9015,9017,9019
AIAveragevalue	double	Average voltage value of the channels that are in average	9015,9017,9019
AIMaximumValue	double	Maximal voltage of specifies the analog channel	9015,9017,9019
AIMinimumValue	double	Minimal voltage of specifies the analog channel	9015,9017,9019
AILowAlarmStatus	short	Return the low alarm status of specifies the analog channel (1=Alarm occurred, 0=No alarm)	9015,9017,9019
AIHighAlarmStatus	short	Return the high alarm status of specifies the analog channel (1=Alarm occurred, 0=No alarm)	9015,9017,9019
AIBurnOutStatus	short	Return the Burnout status of specifies the analog channel (1=open, 0=normal)	9015 and 9019
AOChannelIndex	short	Specifies the analog output channel to perform other properties read/write operation.	Reserved for Ver 1.0
AOValue	double	Set the analog output voltage	All models
ASCIICommandReceive	string	Return the ASCII response message from module	All models
ASCIICommandSend	string	Send the ASII command message to module	All models
ColdJunctionTemperature	double	Return the cold junction temperature	9019
DIChannelIndex	short	Specifies the digital input channel to perform other DI properties read/write operation.	9050,9051,9052
DlounterValue	long	Return the counting value for the specified DI channel which functions in "Count/Frequency mode"	9050,9051,9052
DILatchStatus	short	Return the latch status for the specified DI channel which functions in "Lo-Hi/Hi-Lo latch mode" (1=Latched, 0=No latched)	9050,9051,9052
DIStartCount	boolean	Start/stop counting for the specified DI channel which functions in "Count/Frequency mode" (True=Start, 0=Stop)	9050,9051,9052
DIStatus	short	Return the status for the specified DI channel which functions in "DI mode" (1=Active, 0=Inactive)	9050,9051,9052
DOChannelIndex	short	Specifies the digital output channel to perform other DO properties read/write operation.	9017,9019,9050,9051,9052

DOCount	long	Set the output count value for the specified DO channel which functions in "Pulse output mode"	9050,9051,9052
DOStatus	short	Return/set the status for the specified DO channel which functions in "D/O mode" (1=Active, 0=Inactive)	9017,9019,9050,9051,9052
EventTriggerEnable	boolean	Enable/disable event trigger mode (True=Enable, False=Disable)	All models
LastError	short	Return the Error code of operation	All models
MoudleIDNo	short	Return the module ID number	All models
ModuleIP	string	Set the remote module IP address	All models
ModuelName	string	Return the module name	All models
TCPTimeOut	long	Return/set the TCP/IP Timeout (ms)	All models
UpdateTimeInterval	long	Return/set data update time interval(ms)	All models

4.4 Methods of TCPDAQ ActiveX Control

Name	Arguments	Returned type	Description
Open	None	None	Open TCPDAQ.OCX to start operation (Must be called before accessing properties at run time)
Close	None	None	Close TCPDAQ.OCX(Must be called before terminating the APP)
ModBusReadCoil	short Startaddress short Counts short coodata[]	None	Read coil data from remote module, and stored into coodata[] buffer
ModBusWriteCoil	shot StartAddress short Counts short coodata[]		Write coil data stored in coodata[] buffer to remote module
ModBusReadReg	short Startaddress short Counts short regdata[]	None	Read holding register data from remote module, and stored into regdata[] buffer
ModBusWriteReg	shot StartAddress short Counts short regdata[]		Write register data stored in regdata[] buffer to remote module

4.5 Events of TCPDAQ ActiveX Control

Name	Arguments	Returned type	Description
OnError	short ErrCode(out) string Errmsg(out)	None	be called when error occurred
EventDataArrival	string Datetime(out) short EventChannel(out) short EventType(out) short EventStatus(out) short EventValue(out)	None	be called when received an event data from the remote module (*)

(*): Please see [TCPDAQ_Data_Structure.pdf](#) file to understand the means of parameters

4.6 Building TCPDAQ ActiveX Applications with Various Development Tools

The demo programs of TCPDAQ ActiveX control module are included in the provided DISC. The Installed folders include the demo programs for various development tools.

Chapter 5 TCPDAQ DLL API

5.1 Common Functions

NO.	Function Name	Description	Sec.
1	TCP_Open	To initiate the TCPDAQ.dll to use.	5.6.1
2	TCP_Close	To terminates use of the TCPDAQ.dll.	5.6.2
3	TCP_Connect	To create a Window TCP socket then establishing a connection to a specific DIGI-9000	5.6.3
4	TCP_Disconnect	Disconnecting the Window TCP socket from all DIGI-9000 modules	5.6.4
5	TCP_ModuleDisconnect	Disconnecting the Window TCP socket from a specific DIGI-9000	5.6.5
6	TCP_SendData	Send data to a specific DIGI-9000 module	5.6.6
7	TCP_RecvData	Receive data to a specific DIGI-9000 module	5.6.7
8	TCP_SendReceiveASCmd	To accept an ASCII format string as a command, and transform it to meet the Modbus/TCP's specification. Then sending it to DIGI-9000 and receiving the response from DIGI-9000	5.6.8
9	UDP_Connect	To create a Window UDP socket then establishing a connection to a specific DIGI-9000	5.6.9
10	UDP_Disconnect	Disconnecting the Window UDP socket from all DIGI-9000 modules	5.6.10
11	UDP_ModuleDisconnect	Disconnecting the Window UDP socket from a specific DIGI-9000	5.6.11
12	UDP_SendData	Send data to a specific DIGI-9000 module	5.6.12
13	UDP_RecvData	Receive data to a specific DIGI-9000 module	5.6.13
14	UDP_SendReceiveASCmd	Direct send an ASCII format string as a command, and receive the response from DIGI-9000	5.6.14
15	TCP_GetModuleIPinfo	Return module IP information of a specific module	5.6.15
16	TCP_GetModuleID	Return module ID number of a specific module	5.6.16
17	TCP_GetIPFromID	Return IP address of a specific module ID number	5.6.17
18	TCP_ScanOnLineModules	Scan all on-line DIGI-9000 modules	5.6.18
19	TCP_GetDLLVersion	Return the DLL's version, that is the version of TCPDAQ.DLL	5.6.19
20	TCP_GetModuleNo	Return the module name of a specific IP address	5.6.20
21	TCP_GetLastError	Return the error code of the latest called function	5.6.21
22	TCP_PingIP	Ping to Remote IP address	5.6.22

5.2 Stream/Event Functions

TCP_StartStream	To instruct the PC to start to receive stream data that coming from DIGI-9000	5.6.23
TCP_StopStream	To instruct the PC to stop receiving stream data from all modules	5.6.24
TCP_ReadStreamData	To receive stream data that coming from the specific DIGI-9000	5.6.25
TCP_StartEvent	To instruct the PC to start to receive alarm event data that coming from DIGI-9000	5.6.26
TCP_StopEvent	To instruct the PC to stop receiving alarm event data from all modules	5.6.27
TCP_ReadEventData	To receive alarm event data that coming from the specific DIGI-9000	5.6.28

5.3 Digital I/O Functions

TCP_ReadDIOMode	To read the type for every D/I & D/O channels of an DIGI-9000 module	5.6.29
TCP_ReadDIO	To read DI/DO's status for an DIGI-9000 module	5.6.30
TCP_ReadDISignalWidth	To read the minimal high/low signal width of each D/I channel for an DIGI-9000 module	5.6.31
TCP_WriteDISignalWidth	To set the minimal high/low signal width of each D/I channel for an DIGI-9000 module	5.6.32
TCP_ReadDICounter	To read the counter value when a D/I channel function in 'Counter' mode	5.6.33
TCP_ClearDICounter	To clear the counter value when a D/I channel function in 'Counter' mode	5.6.34
TCP_StartDICounter	To start the counting when a D/I channel function in 'Counter' mode	5.6.35
TCP_StopDICounter	To stop the counting when a D/I channel function in 'Counter' mode	5.6.36
TCP_ClearDILatch	To clear the latch when a D/I channel function as 'Lo to Hi Latch' or 'Hi to Lo Latch'	5.6.37
TCP_ReadDILatch	To read the counter value when a D/I channel function in 'Counter' mode	5.6.38
TCP_WriteDO	To write some value to D/O channels for an DIGI-9000 module	5.6.39
TCP_WriteDOPulseCount	To write the pulse output count for DIGI-9000 DIO modules during runtime	5.6.40
TCP_WriteDODelayWidth	To set the pulse and delay signal widths to the specific DIGI-9000 DIO modules	5.6.40
TCP_ReadDODelayWidth	To read the pulse and delay signal width from the specific DIGI-9000 DIO modules	5.6.42

5.4 Analog I/O Functions

TCP_ReadAIAlarmTypes	To set all channel type	5.6.43
TCP_WriteAIAlarmType	To set all channel alarm type	5.6.44
TCP_ReadAITypes	To read type of all channels of a specific analog module	5.6.45
TCP_ReadAIValue	To read normal value of all channel	5.6.46
TCP_ReadAIMaxVal	To read maximum value of all channel	5.6.47
TCP_ReadAIMinVal	To read minimum value of all channel	5.6.48
TCP_ReadAIMultiplexChannel	To read active status of all channel	5.6.49
TCP_WriteAIMultiplexChannel	To set active status of all channel	5.6.50
TCP_ReadAIAverageChannel	To read in average status of all channel	5.6.51
TCP_WriteAIAverageChannel	To set/reset channels to be in average	5.6.52
TCP_ReadAIAlarmDOConnection	To read alarm DO connection status	5.6.53
TCP_WriteAIAlarmDOConnection	To set alarm DO connection	5.6.54
TCP_ReadAIAlarmStatus	To read alarm status	5.6.55
TCP_ClearAILatchAlarm	To clear alarm latch status when a A/I channel function in 'Alarm Latch mode' mode	5.6.56
TCP_ClearAIMaxVal	To clear maximum value to zero	5.6.57
TCP_ClearAIMinVal	To clear minimum value to zero	5.6.58
TCP_ReadAIBurnOutStatus	To read AI burn out status(DIGI9015/9019 only)	5.6.59
TCP_ReadAIAlarmLimit	To read channel high/low alarm limit value	5.6.60
TCP_WriteAIAlarmLimit	To set channel high/low alarm limit value	5.6.61
TCP_StartAIAlarm	To set channel alarm type of a specific analog module	5.6.62
TCP_StopAIAlarm	To disable channel alarm of a specific analog module	5.6.63
TCP_WriteCJCOffset	To set cold junction offset of a specific DIGI9019 module	5.6.64
TCP_ReadCJCOffset	To read cold junction offset from a specific DIGI9019 module	5.6.65
TCP_ReadCJCTemperature	To read cold junction temperature from a specific DIGI9019 module	5.6.66

5.5 MODBUS/TCP Functions

TCP_MODBUS_ReadCoil	To read the coil values at a specific range described in parameters	5.6.67
TCP_MODBUS_WriteCoil	To write the coil values at a specific range described in parameters.	5.6.68
TCP_MODBUS_ReadReg	To read the holding register value at a specific range described in parameters	5.6.69
TCP_MODBUS_WriteReg	To write values to the holding registers at a specific range described in parameters	5.6.70

5.6 Function Description

The TCPDAQ.DLL function declarations are all included in following files that are attached with the provided DISC.

TCPDAQ.h : Include file for both VC++ and Borland C++ Builder

TCPDAQ.lib : Library file for VC++

TCPDAQ_BC.lib : Library file for Borland C++ Builder

TCPDAQ.bas : Module file for Visual Basic

TCPDAQ.pas : Module file for Delphi

You need to add the above file into your AP project before using TCPDAQ.DLL functions

5.6.1 TCP_Open

Description: To initiate the TCPDAQ.dll to use.

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Sub TCP_Open Lib "TCPDAQ.dll" Alias "_TCP_Open@0" ()
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int TCP_Open();
```

Delphi: (see *TCPDAQ.pas*)

```
function TCP_Open(); StdCal;
```

VC++: (see *TCPDAQ.h*)

```
int TCP_Open();
```

Parameters:

```
void
```

Return Code:

refer to the *Error code*.

5.6.2 TCP_Close

Description: To terminates use of the TCPDAQ.dll.

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Sub TCP_Close Lib "TCPDAQ.dll" Alias "_TCP_Close@0" ()
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int TCP_Close();
```

Delphi: (see *TCPDAQ.pas*)

```
function TCP_Close(); StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int TCP_Close();
```

Parameters:

```
void
```

Return Code:

refer to the *Error code*.

5.6.3 TCP_Connect

Description: to create a Window TCP socket then establishing a connection to a specific DIGI-9000

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_Connect Lib "TCPDAQ.dll" Alias "_TCP_Connect@20"
    ( ByVal szIP As String, ByVal port As Integer, ByVal ConnectionTimeout As Long,
      ByVal SendTimeout As Long, ByVal ReceiveTimeout As Long) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int TCP_Connect(char szIP[],u_short port,int ConnectionTimeout, int SendTimeout,
                int ReceiveTimeout);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_Connect (szIP: PChar; port: Integer; ConnectionTimeout: Longint;
                     SendTimeout: Longint;ReceiveTimeout: Longint): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int TCP_Connect(char szIP[],u_short port,int ConnectionTimeout, int SendTimeout,
                int ReceiveTimeout);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

port[in]: the TCP/IP port used by Modbus/TCP, it is 502

ConnectionTimeout[in]: Connection timeout value (msec)

SendTimeout[in]: Send timeout value (msec)

ReceiveTimeout[in]: Receive timeout value (msec)

Return Code:

refer to the [Error code](#).

5.6.4 TCP_Disconnect

Description: disconnecting the Window TCP socket from all DIGI-9000 modules

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Sub TCP_Disconnect Lib "TCPDAQ.dll" Alias "_TCP_Disconnect@0" ()
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
void TCP_Disconnect(void);
```

Delphi: (see *TCPDAQ.pas*)

```
procedure TCP_Disconnect ; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
void TCP_Disconnect(void);
```

Parameters:

void

Return Code:

none.

5.6.5 TCP_ModuleDisconnect

Description: disconnecting the Window TCP socket to a specific DIGI-9000

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ModuleDisconnect Lib "TCPDAQ.dll" Alias "_TCP_ModuleDisconnect@4"
          (ByVal szIP As String) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int TCP_ModuleDisconnect(char szIP[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_ModuleDisconnect (szIP: PChar): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int TCP_ModuleDisconnect(char szIP[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Return Code:

refer to the [Error code](#).

5.6.6 TCP_SendData

Description: to send data to a specific DIGI-9000 module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_SendData Lib "TCPDAQ.dll" Alias "_TCP_SendData@12"
          ( ByVal szIP As String, ByRef pData As Byte, ByVal wDataLen As Integer) As
          Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int TCP_SendData(char szIP[],char *pData,u_short wDataLen);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_SendData (szIP: PChar; pData: PByte; wDataLen: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int TCP_SendData(char szIP[],char *pData,u_short wDataLen);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

pData[in]: 8 bit data array

wDataLen[in]: length of data be sent

Return Code:

refer to the [Error code](#).

5.6.7 TCP_RecvData

Description: receive data to a specific DIGI-9000 module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_RecvData Lib "TCPDAQ.dll" Alias "_TCP_RecvData@12"
    ( ByVal szIP As String, ByRef pData As Byte, ByVal wDataLen As Integer) As
    Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_RecvData(char szIP[],char *pData,u_short wDataLen);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_RecvData (szIP: PChar; pData: PByte; wDataLen: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_RecvData(char szIP[],char *pData,u_short wDataLen);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

pData[out]: 8 bit data array

wDataLen [in]: length of data array

Return Code:

If return value >=0, it represents the length of received data

If return value<0, it represents **Error code**.

5.6.8 TCP_SendReceiveASCmd

Description: to accept an ASCII format string as a command, and transform it to meet the Modbus/TCP's specification. Then sending it to DIGI-9000 and receiving the response from DIGI-9000

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_SendReceiveASCmd Lib "TCPDAQ.dll" Alias
    "_TCP_SendReceiveASCmd@12" ( ByVal szIP As String, ByVal Sendbuf As
    String, ByVal Recvbuf As String) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_SendReceiveASCmd(Char szIP[], char Sendbuf [], char Recvbuf []);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_SendReceiveASCmd (szIP: PChar; Sendbuf: PChar; Recvbuf: PChar): Longint;
    StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_SendReceiveASCmd(Char szIP[], char Sendbuf[], char Recvbuf[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Sendbuf [in]: 8 bit data array to be sent

Recvbuf [out]: 8 bit data array that stored the received data

Return Code:

refer to the **Error code**.

5.6.9 UDP_Connect

Description: to create a Window UDP socket then establishing a connection to a specific DIGI-9000

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function UDP_Connect Lib "TCPDAQ.dll" Alias "_UDP_Connect@24"
    ( ByVal szIP As String, ByVal s_port As Integer, ByVal d_port As Integer, ByVal
        ConnectionTimeout As Long, ByVal SendTimeout As Long, ByVal
        ReceiveTimeout As Long) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int UDP_Connect(char szIP[],u_short s_port,u_short d_port, int ConnectionTimeout,
                int SendTimeout, int ReceiveTimeout);
```

Delphi: (see *TCPDAQ.pas*)

```
Function UDP_Connect (szIP: PChar; s_port: word; d_port: word; ConnectionTimeout: Longint;
                      SendTimeout: Longint; ReceiveTimeout: Longint): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int UDP_Connect(char szIP[],u_short s_port,u_short d_port,int ConnectionTimeout,
                 int SendTimeout,int ReceiveTimeout);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

s_port: source port number

d_port: destination port number

ConnectionTimeout: timeout value for connection (msec)

SendTimeout: timeout value for sending (msec)

ReceiveTimeout: timeout value for receiving (msec)

Return Code:

refer to the [Error code](#).

5.6.10 UDP_Disconnect

Description: disconnecting the Window UDP socket from all DIGI-9000 modules

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Sub UDP_Disconnect Lib "TCPDAQ.dll" Alias "_UDP_Disconnect@0" ()
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
void UDP_Disconnect(void);
```

Delphi: (see *TCPDAQ.pas*)

```
procedure UDP_Disconnect ; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
void UDP_Disconnect(void);
```

Parameters:

void

Return Code:

none

5.6.11 UDP_ModuleDisconnect

Description: disconnecting the Window UDP socket from a specific DIGI-9000

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function UDP_ModuleDisconnect Lib "TCPDAQ.dll" Alias "_UDP_ModuleDisconnect@4"
          (ByVal szIP As String) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int UDP_ModuleDisconnect(Char szIP[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function UDP_ModuleDisconnect (szIP: PChar): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int UDP_ModuleDisconnect(char szIP[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be disconnected

Return Code:

refer to the [Error code](#).

5.6.12 UDP_SendData

Description: send data to a specific DIGI-9000 module (Datagram)

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function UDP_SendData Lib "TCPDAQ.dll" Alias "_UDP_SendData@12"
          (ByVal szIP As String, ByRef pData As Byte, ByVal wDataLen As Integer) As
          Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int UDP_SendData(char szIP[],char *pData,u_short wDataLen);
```

Delphi: (see *TCPDAQ.pas*)

```
Function UDP_SendData (szIP: PChar; pData: PByte; wDataLen: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int UDP_SendData(char szIP[],char *pData,u_short wDataLen);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

pData[in]: points to data buffer

wDataLen[in]: length of data be sent

Return Code:

refer to the [Error code](#).

5.6.13 UDP_RecvData

Description: receive data to a specific DIGI-9000 module (Datagram)

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function UDP_RecvData Lib "TCPDAQ.dll" Alias "_UDP_RecvData@12"
          (ByVal szIP As String, ByRef pData As Byte, ByVal wDataLen As Integer) As
          Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
int UDP_RecvData(char szIP[],char *pData,u_short wDataLen);
```

Delphi: (see TCPDAQ.pas)

```
Function UDP_RecvData (szIP: PChar; pData: PByte; wDataLen: Integer): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
int UDP_RecvData(char szIP[],char *pData,u_short wDataLen);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

pData[out]: 8 bit array that stored the received data

wDataLen [in]: length of received data

Return Code:

refer to the [Error code](#).

5.6.14 UDP_SendReceiveASCcmd

Description: send an ASCII format string as a command to DIGI-9000 and receiving the response from DIGI-9000

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function UDP_SendReceiveASCcmd Lib "TCPDAQ.dll" Alias
          "_UDP_SendReceiveASCcmd@12" (ByVal szIP As String, ByVal Txdata As _
          String, ByVal Rxdata As String) As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
int UDP_SendReceiveASCcmd(char szIP[],char Txdata [],char Rxdata []);
```

Delphi: (see TCPDAQ.pas)

```
Function UDP_SendReceiveAsCcmd (szIP: PChar; Txdata:PChar; Rxdata: PChar): Longint;
          StdCall;
```

VC++: (see TCPDAQ.h)

```
int UDP_SendReceiveASCcmd(SOCKET UDPsock,char Txdata [],char Rxdata []);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Txdata [in]: 8 bit array that stored the data to be sent

Rxdata [out]: 8 bit array that stored the received data

Return Code:

refer to the [Error code](#).

5.6.15 TCP_GetModuleIPinfo

Description: return module IP information of a specific module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_GetModuleIPinfo Lib "TCPDAQ.dll" Alias "_TCP_GetModuleIPinfo@8"
          (ByVal szIP As String, ByRef ModuleIP As ModuleInfo) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_GetModuleIPinfo( char szIP[],struct ModuleInfo *ModuleIP);
```

Delphi: (see *TCPDAQ.pas*)

```
Function    TCP_GetModuleIPinfo (szIP: PChar; var ModuleIP: TModuleInfo): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_GetModuleIPinfo( char szIP[],struct ModuleInfo *ModuleIP);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

ModuleIP[out]: a structure array that stroes the module IP information

Return Code:

refer to the [Error code](#).

5.6.16 TCP_GetModuleID

Description: return ID number of a specific module.

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_GetModuleID Lib "TCPDAQ.dll" Alias "_TCP_GetModuleID@8" (ByVal
          szIP As String, ByRef ModuleID As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_GetModuleID(char szIP[], char * ModuleID);
```

Delphi: (see *TCPDAQ.pas*)

```
Function    TCP_GetModuleID(szIP: PChar;  ModuleID: PByte): Longint; StdCall;;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_GetModuleID(char szIP[], char * ModuleID);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

ModuleID [in]: the ID number

Return Code:

refer to the [Error code](#).

5.6.17 TCP_GetIPFromID

Description: get IP address for a specific module ID number. This function is helpful when the module is DHCP enabled

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_GetIPFromID Lib "TCPDAQ.dll" Alias "_TCP_GetIPFromID@8" (ByVal
szID As Byte, ByRef szIP As String) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int TCP_GetIPFromID(u_char szID ,char szIP[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_GetIPFromID(szID: Byte; szIP: PChar): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int TCP_GetIPFromID(u_char szID ,char szIP[]);
```

Parameters:

szID[in]: module ID number (0~255)

szIP[out]: 8 bit array that stored the IP address string(such as "192.168.0.2")

Return Code:

refer to the [Error code](#).

5.6.18 TCP_ScanOnLineModules

Description: search on-line DIGI900 modules in the same subnet

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ScanOnLineModules Lib "TCPDAQ.dll" Alias
"_TCP_ScanOnLineModules@8" (ModuleIP As ModuleInfo, ByVal Sortkey As
Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int TCP_ScanOnLineModules( struct ModuleInfo ModuleIP[], u_char SortKey);
```

Delphi: (see *TCPDAQ.pas*)

```
Function Scan_OnLineModules (var ModuleIP: TModuleInfo; Sortkey: Byte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int TCP_ScanOnLineModules( struct ModuleInfo ModuleIP[], u_char SortKey);
```

Parameters:

ModuleIP[out]: points to ModuleInfo structure array

SortKey[in]: sortkey word (by IP address,by ID number, or by Module no)

=SORT_MODULE_IP ,sort by IP address

=SORT_MODULE_ID ,sort by ID number

=SORT_MODULE_NO ,sort by module number

Return Code:

refer to the [Error code](#).

5.6.19 TCP_GetDLLVersion

Description: return the version number of TCPDAQ.dll

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_GetDLLVersion Lib "TCPDAQ.dll" Alias "_TCP_GetDLLVersion@0" () As
    Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_GetDLLVersion(void);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_GetDLLVersion: Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_GetDLLVersion(void);
```

Parameters:

void

Return Code:

the version number.

5.6.20 TCP_GetModuleNo

Description: return the module name of a specific IP address

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_GetModuleNo Lib "TCPDAQ.dll" Alias "_TCP_GetModuleNo@8" _
    (ByVal szIP As String, ByRef Mname As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_GetModuleNo(char szIP[], char  Mname[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_GetModuleNo (szIP: PChar; Mname: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_GetModuleNo(char szIP[], char Mname[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Mname[out]: 8 bit array that stored the module name string

Return Code:

refer to the [Error code](#).

5.6.21 TCP_GetLastError

Description: return the error code of the latest called function

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_GetLastError Lib "TCPDAQ.dll" Alias "_TCP_GetLastError@0" () As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_GetLastError(void);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_GetLastError: Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_GetLastError(void);
```

Parameters:

void

Return Code:

The error status for the last operation that failed.(refer to the [Error code](#))

5.6.22 TCP_PingIP

Description: ping to remote IP address

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_PingIP Lib "TCPDAQ.dll" Alias "_TCP_PingIP@8" (ByVal IPadr As String,  
                           ByVal PingTimes As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_PingIP(char szIP[],int PingTimes);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_PingIP(szIP: PChar;PingTimes: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_PingIP(char szIP[],int PingTimes);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

PingTimes [in]:Timeout value

Return Code:

=-1, no response from remote IP

>0, response time from remote IP

5.6.23 TCP_StartStream

Description: to instruct the PC to start to receive stream data that coming from DIGI-9000

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_StartStream Lib "TCPDAQ.dll" Alias "_TCP_StartStream@8" (ByVal IP As
String, ByVal EventFromApp As Long) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_StartStream(char szIP[],HANDLE EventFromApp);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_StartStream (szIP: PChar; EventFromApp: Longint): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_StartStream(char szIP[],HANDLE EventFromApp);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

EventFromApp: event handle (be signaled, when stream data arrived)

Return Code:

refer to the [Error code](#).

5.6.24 TCP_StopStream

Description: to instruct the PC to stop receiving stream data from all modules.

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_StopStream Lib "TCPDAQ.dll" Alias "_TCP_StopStream@0" () As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_StopStream(void);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_StopStream: Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_StopStream(void);
```

Parameters:

void

Return Code:

refer to the [Error code](#).

5.6.25 TCP_ReadStreamData

Description: to read stream data that coming from the specific DIGI-9000

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadStreamData Lib "TCPDAQ.dll" Alias "_TCP_ReadStreamData@8"
          (ByVal szIP As String, ByRef lpData As StreamData) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadStreamData (char szIP[], struct _StreamData *lpData);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadStreamData (szIP: PChar; Var lpData: TStreamData): integer; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadStreamData (char szIP[], struct _StreamData *lpData);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

lpData[out]: points to stream data structure that stored the stream data

Return Code:

refer to the [Error code](#).

5.6.26 TCP_StartEvent

Description: to start listening the alarm event trigger

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_StartEvent Lib "TCPDAQ.dll" Alias "_TCP_StartEvent@8" (ByVal IPadr As
String, ByVal EventFromApp As Long) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_StartEvent(char szIP[],HANDLE EventFromApp);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_StartEvent(szIP: PChar; EventFromApp: Longint): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_StartEvent(char szIP[],HANDLE EventFromApp);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

EventFromApp: event handle (be signaled, when alarm event occurred)

Return Code:

refer to the [Error code](#).

5.6.27 TCP_StopEvent

Description: to stop listening the alarm event trigger from all module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_StopEvent Lib "TCPDAQ.dll" Alias "_TCP_StopEvent@0" () As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_StopEvent(void);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_StopEvent: Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_StopEvent(void);
```

Parameters:

void

Return Code:

refer to the [Error code](#).

5.6.28 TCP_ReadEventData

Description: to read triggered alarm event message

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadEventData Lib "TCPDAQ.dll" Alias "_TCP_ReadEventData@8" (ByVal szIP As String, ByRef lpData As AlarmData) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadEventData (char szIP[], struct _AlarmInfo *lpData);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_ReadEventData (SzIP: PChar; Var lpData: TEventInfo): integer; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadEventData (char szIP[], struct _AlarmInfo *lpData);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

lpData[out]: points to alarm event data structure that stored event message (ref. to TCPDAQ.H)

Return Code:

refer to the [Error code](#).

5.6.29 TCP_ReadDIOMode

Description: to read the mode of D/I & D/O channels of an DIGI-9000 module.

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadDIOMode Lib "TCPDAQ.dll" Alias "_TCP_ReadDIOMode@12" _
(ByVal szIP As String, ByRef DImode As Byte, ByRef DOmode As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_ReadDIOMode(char szIP[],u_char DImode[],u_char DOmode[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadDIOMode (szIP: PChar; DImode: PByte; DOmode: PByte): Longint;
          StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadDIOMode(char szIP[],u_char DImode[],u_char DOmode[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

DImode[out]: an 8 bit array that stored the DI channel mode

DOmode[out]: an 8 bit array that stored the DO channel mode

Return Code:

refer to the [Error code](#).

5.6.30 TCP_ReadDIO

Description: to read DI/DO's status for an DIGI-9000 module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadDIO Lib "TCPDAQ.dll" Alias "_TCP_ReadDIO@12" _
(ByVal szIP As String, ByRef ByDi As Byte, ByRef ByDo As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_ReadDIO(char szIP[],u_char byDI[],u_char byDO[] );
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_ReadDIO (szIP: PChar;  ByDi: PByte;  ByDo: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadDIO(char szIP[],u_char u_byDI[],u_char byDO[] );
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

byDI[out]: an 8 bit array that stored the DI channel status

byDO[out]: an 8 bit array that stored the DO channel status

Return Code:

refer to the [Error code](#).

5.6.31 TCP_ReadDISignalWidth

Description: to read the minimal high/low signal width of all D/I channels

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_ReadDISignalWidth Lib "TCPDAQ.dll" Alias
    "_TCP_ReadDISignalWidth@12" (ByVal szIP As String, ByRef ulLoWidth As
    Long, ByRef ulHiWidth As Long) As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
Int      TCP_ReadDISignalWidth(char szIP[],u_long ulLoWidth[],u_long ulHiWidth[]);
```

Delphi: (see TCPDAQ.pas)

```
Function   TCP_ReadDISignalWidth (szIP: PChar; var ulLoWidth:array of Longword; var
    ulHiWidth:array of Longword): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
Int      TCP_ReadDISignalWidth(char szIP[],u_long ulLoWidth[],u_long ulHiWidth[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

ulLoWidth[out]: an 32 bit array that stored channel low width value

ulHiWidth[out]: an 32 bit array that stored channel high width value

Return Code:

refer to the [Error code](#).

5.6.32 TCP_WriteDISignalWidth

Description: to set the minimal high/low signal width of all D/I channels

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_WriteDISignalWidth Lib "TCPDAQ.dll" Alias
    "_TCP_WriteDISignalWidth@12" (ByVal szIP As String, ByRef ulLoWidth As
    Long, ByRef ulHiWidth As Long) As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
Int      TCP_WriteDISignalWidth(char szIP[],u_long ulLoWidth[],u_long ulHiWidth[]);
```

Delphi: (see TCPDAQ.pas)

```
Function   TCP_WriteDISignalWidth(szIP: PChar; var ulLoWidth:array of Longword;  var
    ulHiWidth:array of Longword): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
Int      TCP_WriteDISignalWidth(char szIP[],u_long ulLoWidth[],u_long ulHiWidth[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

ulLoWidth[in]: an unsigned 32 bits array that stored the minimal low signal width for
 each D/I channel. The unit is 0.5 mSec

ulHiWidth[in]: an unsigned 32 bits array that stored the minimal high signal width for
 each D/I channel. The unit is 0.5 mSec

Return Code:

refer to the [Error code](#).

5.6.33 TCP_ReadDCounter

Description: to read the counter value of all D/I channels (the counter value is available only for channel that functions in 'Counter' mode

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadDCounter Lib "TCPDAQ.dll" Alias "_TCP_ReadDCounter@8"
          (ByVal szIP As String, ByRef ulCounterValue As Long) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_ReadDCounter(Char szIP[],u_long ulCounterValue[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadDCounter (szIP: PChar; var ulCounterValue:array of Longword): Longint;
          StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_ReadDCounter(Char szIP[],u_long ulCounterValue[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

ulCounterValue[out]:an unsigned 32 bits array that stored the counter value for each D/I channel

Return Code:

refer to the [Error code](#).

5.6.34 TCP_ClearDCounter

Description: to clear the counter value when a D/I channel function in 'Counter' mode

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ClearDCounter Lib "TCPDAQ.dll" Alias "_TCP_ClearDCounter@8"
          (ByVal szIP As String, ByVal wChno As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ClearDCounter(char szIP[],u_short wChNo);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ClearDCounter (szIP: PChar; wChno: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ClearDCounter(char szIP[],u_short wChNo);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wChNo[in]: the D/I channel to be cleared.

Return Code:

refer to the [Error code](#).

5.6.35 TCP_StartDICounter

Description: to start the counting when a D/I channel function as 'Counter' mode

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_StartDICounter Lib "TCPDAQ.dll" Alias "_TCP_StartDICounter@8"
          (ByVal szIP As String, ByVal wChno As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_StartDICounter(Char szIP[],u_short  wChNo);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_StartDICounter (szIP: PChar; wChno: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_StartDICounter(Char szIP[],u_short wChNo);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wChNo[in]: the channel number that is enabled to count

Return Code:

refer to the [Error code](#).

5.6.36 TCP_StopDICounter

Description: to stop the counting when a D/I channel function as 'Counter' mode

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_StopDICounter Lib "TCPDAQ.dll" Alias "_TCP_StopDICounter@8"
          (ByVal szIP As String, ByVal wChno As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_StopDICounter(char szIP[],u_short  wChNo);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_StopDICounter  (szIP: PChar; wChno: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_StopDICounter(char szIP[],u_short  wChNo);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wChNo[in]: the channel number that is disabled to count

Return Code:

refer to the [Error code](#).

5.6.37 TCP_ClearDILatch

Description: to clear the latch when a D/I channel function as 'Lo to Hi Latch' or 'Hi to Lo Latch'

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ClearDILatch Lib "TCPDAQ.dll" Alias "_TCP_ClearDILatch@8"
          (ByVal szIP As String, ByVal wChno As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ClearDILatch(char szIP[],u_short wChNo);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_ClearDILatch(szIP: PChar;  wChno: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ClearDILatch(char szIP[],u_short wChNo);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wChNo[in]: the channel number that latch status is cleared

Return Code:

refer to the [Error code](#).

5.6.38 TCP_ReadDILatch

Description: to read the DI latch status when a D/I channel function in 'Lo to Hi Latch' or 'Hi to Lo Latch'

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadDILatch Lib "TCPDAQ.dll" Alias "_TCP_ReadDILatch@8"
          (ByVal szIP As String, ByRef wLatch As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadDILatch(char szIP[],u_char wLatch[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_ReadDILatch (szIP: PChar; wLatch: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadDILatch(char szIP[],u_char wLatch[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wLatch[out]: an unsigned 8 bits array that stored the latch stsatus for each D/I channel

Return Code:

refer to the [Error code](#).

5.6.39 TCP_WriteDO

Description: to write some value to D/O channels for an DIGI-6000 module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_WriteDO Lib "TCPDAQ.dll" Alias "_TCP_WriteDO@16" _
    (ByVal szIP As String, ByVal wStartDO As Integer, ByVal wCount As Integer,
     ByRef byDO As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_WriteDO(Char szIP[], u_short wStartDO, u_short wCount,u_char byDO[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_WriteDO(szIP: PChar; wStartDO: Integer; wCount: Integer;ByDo: PByte):_
Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_WriteDO(Char szIP[], u_short wStartDO, u_short wCount,u_char byDO[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wStartDO[in]: the starting channel that to be written.

wCount[in]: how many channels to be written.

byDO[in]: an 8 bit array that stored the values that written to the connected DIGI-9000

Return Code:

refer to the [Error code](#).

5.6.40 TCP_WriteDOPulseCount

Description: to write the pulse output count for DIGI-9000 DIO modules during runtime

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_WriteDOPulseCount Lib "TCPDAQ.dll" Alias _ 
    "_TCP_WriteDOPulseCount@12" (ByVal szIP As String, _ 
    ByVal wDoChannel As Integer, ByVal ulPulseCount As Long) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_WriteDOPulseCount(char szIP[],u_short wDoChannel,u_long ulPulseCount);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_WriteDOPulseCount(szIP: PChar; wDoChannel: Integer; ulPulseCount:_
Longint): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_WriteDOPulseCount(char szIP[],u_short wDoChannel,u_long ulPulseCount);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wDoChannel[in]: the channel index for writing

ulPulseCount[in]: the pulse output count.

Return Code:

refer to the [Error code](#).

5.6.41 TCP_WriteDODelayWidth

Description: to set the pulse and delay signal widths to specific DIGI-9000 DIO modules

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_WriteDODelayWidth Lib "TCPDAQ.dll" Alias
    "_TCP_WriteDODelayWidth@24" (ByVal szIP As String, ByVal wChno As
    Integer, ByVal ulLoPulseWidth As Long, ByVal ulHiPulseWidth As Long, _
    ByVal ulLoDelayWidth As Long, ByVal ulHiDelayWidth As Long) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_WriteDODelayWidth(Char szIP[], u_short wChno,
                                u_long ulLoPulseWidth,u_long ulHiPulseWidth,
                                u_long ulLoDelayWidth,u_long ulHiDelayWidth);
```

Delphi: (see *TCPDAQ.pas*)

```
Function    TCP_WriteDODelayWidth (szIP: PChar;  wChno: Integer; ulLoPulseWidth: Longint;
                                    ulHiPulseWidth: Longint;ulLoDelayWidth: Longint;  ulHiDelayWidth: Longint): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_WriteDODelayWidth(char szIP[], u_short wChno,
                                u_long ulLoPulseWidth, u_long ulHiPulseWidth,
                                u_long ulLoDelayWidth, u_long ulHiDelayWidth);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wChno[in]: the channel index for writing

ulLoPulseWidth[in]: the output pulse signal width at low level.

ulHiPulseWidth[in]: the output pulse signal width at high level.

ulLoDelayWidth[in]: the output signal delay width when set DO from high to low level.

ulHiDelayWidth[in]: the output signal delay width when set DO from low to high level.

Return Code:

refer to the [Error code](#).

5.6.42 TCP_ReadDODelayWidth

Description: to read the pulse and delay signal widths from specific DIGI-6000 DIO modules

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadDODelayWidth Lib "TCPDAQ.dll" Alias
    "_TCP_ReadDODelayWidth@24" (ByVal szIP As String, ByVal wChno As
    Integer, ByRef ulLoPulseWidth As Long, ByRef ulHiPulseWidth As Long,
    ByRef ulLoDelayWidth As Long, ByRef ulHiDelayWidth As Long) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadDODelayWidth(char szIP[],u_short wChno,
                               u_long *ulLoPulseWidth,u_long *ulHiPulseWidth,
                               u_long *ulLoDelayWidth,u_long *ulHiDelayWidth);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadDODelayWidth (szIP: PChar;  wChno: Integer; ulLoPulseWidth: Longint;
                                ulHiPulseWidth: Longint;ulLoDelayWidth: Longint;  ulHiDelayWidth: Longint):
Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadDODelayWidth(char szIP[],u_short wChno,
                               u_long *ulLoPulseWidth,lu_long *ulHiPulseWidth,
                               u_long *ulLoDelayWidth,u_long *ulHiDelayWidth);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wChno[in]: the channel index for reading

ulLoPulseWidth[out]: the pulse output signal width at low level

ulHiPulseWidth[out]: the pulse output signal width at high level

ulLoDelayWidth[out]: the delay output signal width at low level

ulHiDelayWidth) [out]: the delay output signal width at high level

Return Code:

refer to the [Error code](#).

5.6.43 TCP_ReadAIAlarmTypes

Description: to read channel alarm type of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadAIAlarmTypes Lib "TCPDAQ.dll" Alias  
    "_TCP_ReadAIAlarmTypes@16" (ByVal szIP As String, ByVal Alchno As Integer,  
    ByRef HiAlarmType As Byte, ByRef LoAlarmType As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_ReadAIAlarmTypes(char szIP[],u_short Alchno,u_char *AlHialarmtype,  
                           u_char *AILoalarmtype);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadAIAlarmTypes(szIP: PChar; Alchno: Integer; HiAlarmType: PByte;  
                               LoAlarmType: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_ReadAIAlarmTypes(char szIP[],u_short Alchno, u_char *AlHialarmtype,  
                           u_char *AILoalarmtype);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Alchno[in]: the channel index for reading

AlHialarmtype[in]: high alarm type(=0 momemtary_alarm,=1 latch_alarm,=2 disable_alarm)

AILoalarmtype[in]: low alarm type(=0 momemtary_alarm,=1 latch_alarm,=2 disable_alarm)

Return Code:

refer to the [Error code](#).

5.6.44 TCP_WriteAIAlarmType

Description: to set channel alarm type of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_WriteAIAlarmType Lib "TCPDAQ.dll" Alias "_TCP_WriteAIAlarmType@16"
          (ByVal szIP As String, ByVal Chno As Integer, ByVal HiLoAlarm As Byte, ByVal
           AlarmType As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_WriteAIAlarmType(char szIP[],u_short Alchno,u_char HiorLow,u_char Alarmtype);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_WriteAIAlarmType (szIP: PChar; Chno: Integer; HiLoAlarm: Byte; AlarmType:
           Byte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_WriteAIAlarmType(char szIP[],u_short Alchno, u_char HiorLow,u_char Alarmtype);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Alchno[in]: the channel index for reading

HiorLow[in]: set high or low alarm(=0 low alarm, =1 high alarm)

Alarmtype[in]: alarm type (0=momemtary_alarm, 1=latch_alarm)

Return Code:

refer to the [Error code](#).

5.6.45 TCP_ReadAITypes

Description: to read all channel type of a specific ananlog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadAITypes Lib "TCPDAQ.dll" Alias "_TCP_ReadAITypes@8"
          (ByVal szIP As String, ByRef szRange As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadAITypes(char szIP[],u_char szTypes[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadAITypes (szIP: PChar; szRange: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadAITypes(char szIP[],u_char szTypes[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

szTypes[out]: an array that stored the types of all A/I channels

Return Code:

refer to the [Error code](#).

5.6.46 TCP_ReadAIValue

Description: to read all channel input value of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadAIValue Lib "TCPDAQ.dll" Alias "_TCP_ReadAIValue@8"
          (ByVal szIP As String, ByRef dValue As Double) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadAIValue(char szIP[],double dValue[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadAIValue (szIP: PChar; dValue: PDouble): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadAIValue(char szIP[],double dValue[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

dValue[out]: an array that stored the analog values that reading from A/I channels.

Return Code:

refer to the [Error code](#).

5.6.47 TCP_ReadAIMaxVal

Description: to read all channel maximal value of a specific ananlog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadAIMaxVal Lib "TCPDAQ.dll" Alias "_TCP_ReadAIMaxVal@8"
          (ByVal szIP As String, ByRef d.MaxValue As Double) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadAIMaxVal(char szIP[],double d.MaxValue[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadAIMaxVal (szIP: PChar; d.MaxValue: PDouble): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadAIMaxVal(char szIP[],double d.MaxValue[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

d.MaxValue[out]: an array that stored the maximal analog values of all A/I channels

Return Code:

refer to the [Error code](#).

5.6.48 TCP_ReadAIMinVal

Description: to read all channel minimal value of a specific analog module

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_ReadAIMinVal Lib "TCPDAQ.dll" Alias "_TCP_ReadAIMinVal@8"
          (ByVal szIP As String, ByRef dMinValue As Double) As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
int TCP_ReadAIMinVal(char szIP[],double dMinValue[]);
```

Delphi: (see TCPDAQ.pas)

```
Function TCP_ReadAIMinVal (szIP: PChar; dMinValue: PDouble): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
int TCP_ReadAIMinVal(char szIP[],double dMinValue[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

dMinValue[out]: an array that stored the minimal analog values of all A/I channels

Return Code:

refer to the [Error code](#).

5.6.49 TCP_ReadAIMultiplexChannel

Description: to read all channel activation status of a specific analog module

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_ReadAIMultiplexChannel Lib "TCPDAQ.dll" Alias
          "_TCP_ReadAIMultiplexChannel@8" (ByVal szIP As String, ByRef szchno As
          Byte) As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
int TCP_ReadAIMultiplexChannel(char szIP[],u_char szChno[]);
```

Delphi: (see TCPDAQ.pas)

```
Function TCP_ReadAIMultiplexChannel(szIP: PChar; szchstatus: PByte): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
int TCP_ReadAIMultiplexChannel(char szIP[],u_char szChno[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

szChno[in]: an 8 bit array that stored the AI channel which represent in numeric.

The meaning for a value in an entity as follow:

szChno[n]:0 disable channel #n for multiplexing

szChno[n]:1 Enable channel #n for multiplexing

Return Code:

refer to the [Error code](#).

5.6.50 TCP_WriteAIMultiplexChannel

Description: to enable/disable channel activation of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_WriteAIMultiplexChannel Lib "TCPDAQ.dll" Alias
    "_TCP_WriteAIMultiplexChannel@8" (ByVal szIP As String, ByRef szchno As
    Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_WriteAIMultiplexChannel(char szIP[],u_char szChno[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_WriteAIMultiplexChannel(szIP: PChar; szchstatus: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_WriteAIMultiplexChannel(char szIP[],u_char szChno[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

szChno[in]: an 8 bit array that stored the AI channel which represent in numeric.

The meaning for a value in an entity as follow:

szChno[n]:0 disable channel #n for multiplexing

szChno[n]:1 Enable channel #n for multiplexing

Return Code:

refer to the [Error code](#).

5.6.51 TCP_ReadAIAverageChannel

Description: to read all channels in-average status of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadAIAverageChannel Lib "TCPDAQ.dll" Alias
    "_TCP_ReadAIAverageChannel@8" (ByVal szIP As String, ByRef avgch As
    Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadAIAverageChannel(char szIP[],u_char avgch[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_ReadAIAverageChannel(szIP: PChar; avgch: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadAIAverageChannel(char szIP[],u_char avgch[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

avgch[in]: an 8 bit array that stored the AI channel which represent in numeric.

The meaning for a value in an entity as follow:

avgch [n]:0 the channel #n is in average

avgch [n]:1 the channel #n is not in average

Return Code:

refer to the [Error code](#).

5.6.52 TCP_WriteAIAverageChannel

Description: to set all channels to be in-average or not of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_WriteAIAverageChannel Lib "TCPDAQ.dll" Alias  
    "_TCP_WriteAIAverageChannel@8" (ByVal szIP As String, ByRef avgch As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_WriteAIAverageChannel(char szIP[],u_char avgch[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_WriteAIAverageChannel(szIP: PChar; avgch: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_WriteAIAverageChannel(cChar szIP[],u_char avgch[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

avgch[in]: an 8 bit array that stored the AI channel which represent in numeric.

The meaning for a value in an entity as follow:

avgch [n]:0 disable channel #n to be in average

avgch [n]:1 enable channel #n to be in average

Return Code:

refer to the [Error code](#).

5.6.53 TCP_ReadAIAlarmDOConnection

Description: to read alarm channel DO connection of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadAIAlarmDOConnection Lib "TCPDAQ.dll" Alias  
    "_TCP_ReadAIAlarmDOConnection@16" (ByVal szIP As String, ByVal Alchno  
    As Integer, ByRef AIHiAlarmDOchn As Integer, ByRef AILoAlarmDOchn As  
    Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadAIAlarmDOConnection(char szIP[],u_short Alchno, u_short *AIHiAlarmDOchn,  
                                     u_short *AILoAlarmDOchn);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_ReadAIAlarmDOConnection(szIP: PChar; Alchno: Integer; AIHiAlarmDOchn:  
                                         PWORD; AILoAlarmDOchn: PWORD): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadAIAlarmDOConnection(char szIP[],u_short Alchno,u_short *AIHiAlarmDOchn,  
                                     u_short *AILoAlarmDOchn);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Alchno[in]: the channel index for reading

AIHiAlarmDOchn[out]: D/O channel number be connected to high alarm

AILoAlarmDOchn[out]: D/O channel number be connected to low alarm

Return Code:

refer to the *Error code*.

5.6.54 TCP_WriteAIAlarmDOConnection

Description: to set alarm channel DO connection of a specific analog module

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_WriteAIAlarmDOConnection Lib "TCPDAQ.dll" Alias  
    "_TCP_WriteAIAlarmDOConnection@16" (ByVal szIP As String, ByVal Alchno  
    As Integer, ByVal HiAlarmDOchn As Integer, ByVal LoAlarmDOchn As Integer)  
    As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
int      TCP_WriteAIAlarmDOConnection(char szIP[],u_short Alchno,u_short HiAlarmDOchn,  
                                     u_short LoAlarmDOchn);
```

Delphi: (see TCPDAQ.pas)

```
Function   TCP_WriteAIAlarmDOConnection (szIP: PChar; Alchno: Integer; HiAlarmDOchn:  
                                         PWORD; LoAlarmDOchn: PWORD): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
int      TCP_WriteAIAlarmDOConnection(char szIP[],u_short Alchno, u_short HiAlarmDOchn,  
                                     u_short LoAlarmDOchn);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Alchno[in]: the channel index for reading

AIHiAlarmDOchn[in] D/O channel number be connected to high alarm

AILoAlarmDOchn[in]: D/O channel number be connected to low alarm

Return Code:

refer to the [Error code](#).

5.6.55 TCP_ReadAIAlarmStatus

Description: to read a channel alarm status of a specific analog module

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_ReadAIAlarmStatus Lib "TCPDAQ.dll" Alias "_TCP_ReadAIAlarmStatus@16" (ByVal
szIP As String, ByVal Chno As Integer, ByRef szHighAlarm As Byte, ByRef szLowAlarm
As Byte) As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
int      TCP_ReadAIAlarmStatus(char szIP[],u_short Chno,u_char *szHighAlarm, u_char
                             *szLowAlarm);
```

Delphi: (see TCPDAQ.pas)

```
Function   TCP_ReadAIAlarmStatus (szIP: PChar; Chno: Integer; szHighAlarm: PByte;
                                szLowAlarm: PByte): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
int      TCP_ReadAIAlarmStatus(char szIP[],u_short Chno,u_char *szHighAlarm, u_char
                             *szLowAlarm);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Chno[in]: the channel index for reading

szHighAlarm: high alarm status (1=alarm occurred, 0=no alarm)

szLowAlarm: low alarm status (1=alarm occurred, 0=no alarm)

Return Code:

refer to the [Error code](#).

5.6.56 TCP_ClearAILatchAlarm

Description: to clear channel latch status when A/I channel function in “Latch alarm” mode

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_ClearAILatchAlarm Lib "TCPDAQ.dll" Alias "_TCP_ClearAILatchAlarm@12" (ByVal
szIP As String, ByVal Chno As Integer, ByVal alarmlevel As Byte) As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
Int      TCP_ClearAILatchAlarm(char szIP[],u_short Chno,u_char Alarmlevel);
```

Delphi: (see TCPDAQ.pas)

```
Function   TCP_ClearAILatchAlarm(szIP: PChar; Chno: Integer; alarmlevel: Byte): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
Int      TCP_ClearAILatchAlarm(char szIP[],u_short Chno,u_char Alarmlevel);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Chno[in]: the channel index for writing

Alarmlevel[in]: alarm latch be cleared (0=low alarm latch , 1=high lalarm latch)

Return Code:

refer to the [Error code](#).

5.6.57 TCP_ClearAIMaxVal

Description: to clear channel maximal value of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ClearAIMaxVal Lib "TCPDAQ.dll" Alias "_TCP_ClearAIMaxVal@8" (ByVal
szIP As String, ByVal Chno As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_ClearAIMaxVal(char szIP[],u_short Chno);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_ClearAIMaxVal (szIP: PChar; Chno: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_ClearAIMaxVal(char szIP[],u_short Chno);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Chno[in]: the channel index for clearing

Return Code:

refer to the [Error code](#).

5.6.58 TCP_ClearAIMinVal

Description: to clear channel minimal value of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ClearAIMinVal Lib "TCPDAQ.dll" Alias "_TCP_ClearAIMinVal@8" (ByVal
szIP As String, ByVal Chno As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_ClearAIMinVal(char szIP[],u_short Chno);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_ClearAIMinVal (szIP: PChar; Chno: Integer): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_ClearAIMinVal(char szIP[],u_short Chno);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Chno[in]: the channel index for clearing

Return Code:

refer to the [Error code](#).

5.6.59 TCP_ReadAIBurnOutStatus

Description: to read all channel burn-out status of a specific analog module (DIGI-9015, 9019 only)

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadAIBurnOutStatus Lib "TCPDAQ.dll" Alias "_TCP_ReadAIBurnOutStatus@8"
          (ByVal szIP As String, ByRef dIBurnout As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadAIBurnOutStatus(char szIP[],u_char dIBurnout[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_ReadAIBurnOutStatus (szIP: PChar; dIBurnout: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadAIBurnOutStatus(char szIP[],u_char dIBurnout[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

dIBurnout[out]: an 8 bit array that stored the burn-out status of DIGI-9019,9015 module
(=0 normal, =1 burn-out)

Return Code:

refer to the [Error code](#).

5.6.60 TCP_ReadAIAlarmLimit

Description: to read all channel high/low alarm limit value

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadAIAlarmLimit Lib "TCPDAQ.dll" Alias "_TCP_ReadAIAlarmLimit@16"
          (ByVal szIP As String, ByVal Chno As Integer, ByRef dHighLimit As Double, ByRef dLowLimit As
          Double) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_ReadAIAlarmLimit(char szIP[],u_short Chno, double dHighLimit[], double
                           dLowLimit[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_ReadAIAlarmLimit(szIP: PChar; Chno: Integer; dHighLimit: PDouble; dLowLimit:
                           PDouble): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_ReadAIAlarmLimit(char szIP[],u_short Chno, double dHighLimit[], double
                           dLowLimit[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Chno[in]: the channel index for reading

dHighLimit[out]: 32 bit array that stored the high larm limit value

dLowLimit[out]: 32 bit array that stored the low larm limit value

Return Code:

refer to the [Error code](#).

5.6.61 TCP_WriteAIAlarmLimit

Description: to set every channel high/low alarm limit value

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_WriteAIAlarmLimit Lib "TCPDAQ.dll" Alias "_TCP_WriteAIAlarmLimit@24" (ByVal
szIP As String, ByVal Chno As Integer, ByVal dHighLimit As Double, ByVal dLowLimit As
Double) As Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
Int      TCP_WriteAIAlarmLimit(char szIP[],u_short Chno, double dHighLimit, double
dLowLimit);
```

Delphi: (see TCPDAQ.pas)

```
Function  TCP_WriteAIAlarmLimit (szIP: PChar; Chno: Integer;  dHighLimit: Double;
dLowLimit: Double): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
Int      TCP_WriteAIAlarmLimit(char szIP[],u_short Chno, double dHighLimit, double dLowLimit);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Chno[in]: the channel index for writing

dHighLimit[in]: high larm limit value (such as 2.321 or -2.321)

dLowLimit[in]: high larm limit value

Return Code:

refer to the [Error code](#).

5.6.62 TCP_StartAIAlarm

Description: to start channel alarm of a specific analog module

Syntax:

Visual Basic: (see TCPDAQ.bas)

```
Declare Function TCP_StartAIAlarm Lib "TCPDAQ.dll" Alias "_TCP_StartAIAlarm@12"
(ByVal szIP As String, ByVal Chno As Integer, ByVal alarmlevel As Byte) As
Long
```

Borland C++ Builder: (see TCPDAQ.h)

```
int      TCP_StartAIAlarm(char szIP[],u_short Chno,u_char alarmLevel);
```

Delphi: (see TCPDAQ.pas)

```
Function  TCP_StartAIAlarm (szIP: PChar; Chno: Integer; alarmlevel: Byte): Longint; StdCall;
```

VC++: (see TCPDAQ.h)

```
Int      TCP_StartAIAlarm(char szIP[],u_short Chno,u_char alarmLevel);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Chno[in]: the channel index for starting alarm

alarmLevel[in]: =0 start low alarm, =1 start high larm

Return Code:

refer to the [Error code](#).

5.6.63 TCP_StopAIAlarm

Description: to disable channel alarm of a specific analog module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_StopAIAlarm Lib "TCPDAQ.dll" Alias "_TCP_StopAIAlarm@12"
          (ByVal szIP As String, ByVal Chno As Integer, ByVal alarmlevel As Byte) As
          Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_StopAIAlarm(char szIP[],u_short Chno,u_char alarmlevel);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_StopAIAlarm (szIP: PChar; Chno: Integer; alarmlevel: Byte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_StopAIAlarm(char szIP[],u_short Chno,u_char alarmlevel);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

Chno[in]: the channel index for writing

alarmlevel[in]: 0= disable low alarm , 1=disable high larm

Return Code:

refer to the [Error code](#).

Notice: call this function will disable channel alarm forever. You should call TCP_WriteAIAlarmType to set alarm type and then call TCP_StartAlarm functions to re-start alarm

5.6.64 TCP_WriteCJCOffset

Description: to set cold junction offset of a specific DIGI9019 module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_WriteCJCOffset Lib "TCPDAQ.dll" Alias "_TCP_WriteCJCOffset@12" (ByVal
          szIP As String, ByVal CJoffset As Double) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_WriteCJCOffset(char szIP[],double CJoffset);
```

Delphi: (see *TCPDAQ.pas*)

```
Function TCP_WriteCJCOffset (szIP: PChar; CJoffset: Double): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_WriteCJCOffset(char szIP[],double CJoffset);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

CJoffset[in]: cold junction temperature offset

Return Code:

refer to the [Error code](#).

5.6.65 TCP_ReadCJCOffset

Description: to read cold junction offset from a specific DIGI9019 module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadCJCOffset Lib "TCPDAQ.dll" Alias "_TCP_ReadCJCOffset@8"
          (ByVal szIP As String, ByRef CJoffset As Double) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_ReadCJCOffset(char szIP[],double *CJoffset);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_ReadCJCOffset (szIP: PChar; CJoffset: Double): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_ReadCJCOffset(char szIP[],double *CJoffset);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

CJoffset[out]: cold junction offset

Return Code:

refer to the [Error code](#).

5.6.66 TCP_ReadCJCTemperature

Description: to read cold junction temperature from a specific DIGI9019 module

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_ReadCJCTemperature Lib "TCPDAQ.dll" Alias
          "_TCP_ReadCJCTemperature@8" (ByVal szIP As String, ByRef CJTemp As
          Double) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_ReadCJCTemperature(char szIP[],double *CJTemp);
```

Delphi: (see *TCPDAQ.pas*)

```
Function  TCP_ReadCJCTemperature (szIP: PChar; CJTemp: PDouble): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_ReadCJCTemperature(char szIP[],double *CJTemp);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

CJTemp[out]: cold junction temperature

Return Code:

refer to the [Error code](#).

5.6.67 TCP_MODBUS_ReadCoil

Description: to read the coil values at a specific range described in parameters

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_MODBUS_ReadCoil Lib "TCPDAQ.dll" Alias  
    "_TCP_MODBUS_ReadCoil@16" (ByVal szIP As String, ByVal wStartAddress  
    As Integer, ByVal wCount As Integer, ByRef DATA As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_MODBUS_ReadCoil(char szIP[],u_short wStartaddress,u_short wCount,  
                           u_char byData[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_MODBUS_ReadCoil (szIP: PChar; wStartAddress: Integer; wCount: Integer;  
                               Data: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_MODBUS_ReadCoil(char szIP[],u_short wStartAddress,u_short wCount,  
                           u_char byData[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wStartAddress[in]: start address of coil registers (1 ~ 255)

wCount[in]: the count that coil data be read

byData[in]: the 8 bit array that stored the coil data (0=set, 1=reset)

Return Code:

refer to the [Error code](#).

5.6.68 TCP_MODBUS_WriteCoil

Description: to write the coil values at a specific range described in parameters.

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_MODBUS_WriteCoil Lib "TCPDAQ.dll" Alias  
    "_TCP_MODBUS_WriteCoil@16" (ByVal szIP As String, ByVal wStartAddress  
    As Integer, ByVal wCount As Integer, ByRef DATA As Byte) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
int      TCP_MODBUS_WriteCoil(char szIP[],u_short wStartAddress,u_short wCount,  
                           u_char byData[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function    TCP_MODBUS_WriteCoil(szIP: PChar; wStartAddress: Integer; wCount: Integer;  
                               Data: PByte): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
int      TCP_MODBUS_WriteCoil(char szIP[],u_short wStartAddress,u_short wCount,  
                           u_char byData[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wStartAddress[in]: start address of coil registers (1 ~ 255)

wCount[in]: the count that coil data be written

byData[in]: the 8 bit array that stored the coil data (0=set, 1=reset)

Return Code:

refer to the [Error code](#).

5.6.69 TCP_MODBUS_ReadReg

Description: to read the holding register value at a specific range described in parameters

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_MODBUS_ReadReg Lib "TCPDAQ.dll" Alias  
    "_TCP_MODBUS_ReadReg@16" (ByVal szIP As String, ByVal wStartAddress  
    As Integer, ByVal wCount As Integer, ByRef DATA As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_MODBUS_ReadReg(char szIP[],u_short wStartAddress,u_short wCount,  
                           u_short wData[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_MODBUS_ReadReg (szIP: PChar; wStartAddress: Integer; wCount: Integer;  
                               Data: PWord): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_MODBUS_ReadReg(char szIP[],u_short wStartAddress,u_short wCount,  
                           u_short wData[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wStartAddress[in]: start address of holding registers (1 ~ 255)

wCount[in]: the count that holding data be read

byData[in]: the 16 bit array that stored the holding data

Return Code:

refer to the [Error code](#).

5.6.70 TCP_MODBUS_WriteReg

Description: to write values to the holding registers at a specific range described in parameters

Syntax:

Visual Basic: (see *TCPDAQ.bas*)

```
Declare Function TCP_MODBUS_WriteReg Lib "TCPDAQ.dll" Alias  
    "_TCP_MODBUS_WriteReg@16" (ByVal szIP As String, ByVal wStartAddress  
    As Integer, ByVal wCount As Integer, ByRef DATA As Integer) As Long
```

Borland C++ Builder: (see *TCPDAQ.h*)

```
Int      TCP_MODBUS_WriteReg(char szIP[],u_short wStartAddress,u_short wCount,  
                           u_short wData[]);
```

Delphi: (see *TCPDAQ.pas*)

```
Function   TCP_MODBUS_WriteReg(szIP: PChar; wStartAddress: Integer; wCount: Integer;  
                               Data: PWord): Longint; StdCall;
```

VC++: (see *TCPDAQ.h*)

```
Int      TCP_MODBUS_WriteReg(char szIP[],u_short wStartAddress,u_short wCount,  
                           u_short wData[]);
```

Parameters:

szIP[in]: the IP address for an DIGI-9000 that to be connected

wStartAddress[in]: start address of holding registers (1 ~ 255)

wCount[in]: the count that holding data be read

byData[in]: the 16 bit array that stored the holding data

Return Code:

refer to the [Error code](#).

Chapter 6 ASCII Commands for DIGI-9000 Modules

6.1 About ASCII Commands

For users do not familiar to Modbus protocol, Inlog offers a function library as a protocol translator, integrating ASCII command into Modbus/TCP structure. Therefore, users familiar to ASCII command can access DIGI-9000 easily. Before explaining the structure of ASCII command packed with Modbus/TCP format. Let's see how to use an ASCII command and how many are available for your program.

DIGI9000 series also integrate ASCII command into UDP protocol with port 1025. User can simply send the Command of ASCII format through UDP protocol (such as UPD_send (Dest_IP, "\$01M"))

6.2 Syntax of ASCII

Command Syntax: [delimiter character][address][channel][command][data][checksum][carriage return] Every command begins with a delimiter character.

There are two valid characters: \$ and # .The delimiter character is followed by a two-character address (hex-decimal) that specifies the target system. The two characters following the address specified the module and channel.

Depending on the command, an optional data segment may follow the command string. An optional two-character checksum may also be appended to the command string. Every command is terminated with a carriage return (cr).

The command set is divided into the following five categories:

- Œ System Command Set
- Œ Analog Input Command Set
- Œ Analog Input Alarm Command Set
- Œ Universal I/O Command Set
- Œ Digital I/O Command Set

Every command set category starts with a command summary of the particular type of module, followed by datasheets that give detailed information about individual commands. Although commands in different subsections sometime share the same format, the effect they have on a certain module can be completely different than that of another. Therefore, the full command sets for each type of modules are listed along with a description of the effect the command has on the given module.

Note: All commands should be issued in UPPERCASE characters only!

6.3 ASCII Command Set

6.3.1 Common commands

Command	Command Name	Description	modules	Sec.
\$aaM	Read Module Name	Return the module name	All modules	6.4.1
\$aaF	Read Firmware Version	Return the firmware version	All modules	6.4.2
\$aaID	Read ID number	Return the ID number	All modules	6.4.3

6.3.2 Analog commands

Command	Command name	Description	modules	Sec.
#aan	Read single analog Input	Read the input value from the specified analog input channel	9015/9017/9019	6.4.4
#aa	Read all analog Input	Read the input values from all analog input channels	9015/9017/9019	6.4.5
#aaAcctt	Set analog input type	Set type of the specified analog input channel	9015/9017/9019	6.4.6
\$aaBhh	Read input type	read input type of the specified analog channel	9015/9017/9019	6.4.7
\$aa0	Span Calibration	Calibrate the analog input module to correct the gain error	9015/9017/9019	6.4.8
\$aa1	Offset Calibration	Calibrate the analog input module to correct the offset error	9015/9017/9019	6.4.9
\$aa6	Read Channel Enable/Disable Status	Read the Enable/Disable status of all analog input channels	9015/9017/9019	6.4.10
\$aa5mm	Enable/disable analog channel(s)	Enable/disable analog input channels	9015/9017/9019	6.4.11
#aaMH	Read all Max. Data	Read the maximum data from all analog input channels	9015/9017/9019	6.4.12
#aaMHn	Read single Max. Data	Read the maximum date from a specified analog input channel	9015/9017/9019	6.4.13
#aaML	Read all Min. Data	Read the minimum data from all analog input channels	9015/9017/9019	6.4.14
#aaMLn	Read single Min. Data	Read the minimum data from a specified analog input channel	9015/9017/9019	6.4.15
\$aaCjAhs	Set Alarm Mode	Set the High/Low alarm in either Momentary or Latching mode	9015/9017/9019	5.6.16
\$aaCjAh	Read Alarm Mode	Returns the alarm mode for the specified channels	9015/9017/9019	6.4.17
\$aaCjAhEs	Enable/Disable Alarm	Enables/Disables the high/low alarm of the specified channels	9015/9017/9019	6.4.18
\$aaCjCh	Clear Latch Alarm	Resets a latched alarm	9015/9017/9019	6.4.19
\$aaCjAhC Cn	Set Alarm Connection	Connects the High/Low alarm of a specified input channel to interlock with a specified output channel	9017/9019	6.4.20
\$aaCjRhC	Read Alarm Connection	Returns the alarm configuration of a specified input channel	9017/9019	6.4.21
\$aaCjAhU	Set Alarm Limit	Sets the High/Low alarm limit value to a specified channel	9015/9017/9019	6.4.22
\$aaCjRhU	Read Alarm Limit	Returns the High/Low alarm limit value of the specified channel	9015/9017/9019	6.4.23
\$aaCjS	Read Alarm Status	Reads whether an alarm occurred in the specified Channel	9015/9017/9019	6.4.24
\$aa3	Read cold junction	Return the Cold Junction temperature	9019	6.4.25
\$aa9hhhhh	Set CJ offset	Set Cold Junction temperature offset	9019	6.4.26
\$aa9	Read CJ offset	Return Cold Junction temperature offset	9019	6.4.27

6.3.3 Digital I/O commands

Commands	Command name	Description	Modules	Sec.
\$aa6	Read DI/O Channel Status	read the status of all DI and DO channels	9050/9051/9052	6.4.28
@aa	Read DI/O Status	read the status of all DI and DO channels	9050/9051/9052	6.4.29
#aa7	Read DI latch status	Read DI latch status	9050/9051/9052	6.4.30
#aa00dd	Write All DO channels	Write a value to all digital output channels	9050/9051/9052	6.4.31
#aa1n0d	Set single DO channel	Set the single digital output channel	9050/9051/9052	6.4.32
\$aaEcn	Enable/disable DI counter	Start/stop counter of the specified DI channel	9050/9051/9052	6.4.33
\$aaCn	Clear DI counter	Clear DI counter of the specified DI channel	9050/9051/9052	6.4.34
#aa	Read DI counter	Read all DI counter values	9050/9051/9052	6.4.35
#aan	Read DI counter	Read DI counter value of the specified DI channel	9050/9051/9052	6.4.36
#aa2npppppppp	Write DO pulse counts	Write DO pulse counts to the specified DO channel	9050/9051/9052	6.4.37
\$aaCLS	Clear all latch status	Clear latch status of all DI channels	9050/9051/9052	6.4.38

6.4 ASCII Command Description

6.4.1 \$aaM Read Module Name

Description: Returns the module name from a specified module.

Syntax: **\$aaM(cr)**

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)

M is the Module Name command.

(cr) is the terminating character, carriage return (0Dh).

Response: **!aa90bb(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error, communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was in-valid.

aa (range 00-FF) represents the 2-character hexadecimal address of an DIGI-9000 module.

bb (range 00-FF) represents the 2-character model numberof an DIGI-9000 module.

(cr) is the terminating character, carriage return (0Dh).

Example: command: **\$01M(cr)**

response: **!019050(cr)**

The command requests the system at address 01h to send its module name. The system at address 01h responds with module name 9050 indicating that there is an DIGI-9050 at address 01h.

6.4.2 \$aaF Read Firmware Version

Description: Returns the firmware version from a specified module.

Syntax: \$aaF(cr)

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)

F is the Firmware Version command.

(cr) is the terminating character, carriage return (0Dh).

Response: !aa(version)(cr) if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error, communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

aa (range 00-FF) represents the 2-character hexadecimal address of an DIGI-9000 module.

(version) represents the firmware version of the module.

(cr) is the terminating character, carriage return (0Dh).

Example: command: \$01F(cr)

response: !01M1.01(cr)

The command requests the system at address 01h to send its firmware version. The system responds with firmware version M1.01.

6.4.3 \$aaID Read module ID number

Description: Returns the ID number from a specified module.

Syntax: **\$aaID(cr)**

- \$** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)
- ID** is the ID command.
- (cr)** is the terminating character, carriage return (0Dh).

Response: **!aaann(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error, communication error or if the address does not exist.

- !** delimiter indicating a valid command was received.
- ?** delimiter indicating the command was invalid.
- aa** (range 00-FF) represents the 2-character hexadecimal address of an DIGI-9000 module.(always 01)
- nn** represents the ID number of the module.
- (cr)** is the terminating character, carriage return (0Dh).

Example: command: **\$01ID(cr)**

response: **!010A(cr)**

The command requests the system at address 01h to send its ID number. The system responds with ID number 10(0AH).

6.4.4 #aan Read Analog Input from Channel N

Description: Returns the input data from a specified analog input channel in a specified module.

Syntax: **#aan(cr)**

- #** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)
- n** (range 0-8) represents the specific channel you want to read the input data.
- (cr)** is the terminating character, carriage return (0Dh).

Response: **>(data)(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- >** delimiter indicating a valid command was received.
- ?** delimiter indicating the command was invalid.
- (cr)** is the terminating character, carriage return (0Dh).

Example: command: **#012(cr)**

response: **>+01.000(cr)**

Channel 2 of the DIGI-6000 analog module at address 01h responds with an input value +01.000.

6.4.5 #aa Read Analog Input from All Channels

Description: Returns the input data from all analog input channels in a specified module.

Syntax: **#aa(cr)**

is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)

(cr) is the terminating character, carriage return (0Dh).

Response: >(data)(data)(data)(data)(data)(data)(data)(data)(cr) if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

> delimiter indicating a valid command was received.

Data represents analog data

? delimiter indicating the command was invalid.

(cr) is the terminating character, carriage return (0Dh).

Note: The latest data returned is the average value of the preset channels in this module.

Example: command: **#01(cr)**

response: **>+00.000+01.000+02.000+03.800+04.000+05.000+06.000+07.000+04.320(cr)**

where channel #0 data is **+00.000**, channel #1 data is **+01.000**, channel #2 data is **+04.320**,, and average data is **+04.320**

6.4.6 \$aaAcct Set analog input type (range)

Description: Set the analog input type (range) in DIGI-9000 analog input module.

Syntax: **\$aaAnntt(cr)**

\$ is a delimiter character.

01 represents the 2-character hexadecimal Modbus address (Always 01)

A represents the analog input setting command.

cc represents the specific channel you want to set the input type.

tt (range 00-FF) represents the type you want to set to the specific channel(see 6.4.7)

(cr) is the terminating character, carriage return (0Dh)

Response: **!01(cr)** if the command is valid.

?01(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! Delimiter indicating a valid command was received.

? Delimiter indicating the command was invalid.

01 represents the 2-character hexadecimal address of the corresponding DIGI-9000 module. (Always 01)

(cr) is the terminating character, carriage return (0Dh)

Example: command: **\$01A030D(cr)**

response: **!01(cr)**

The command set analog input channel 3 to type 0D (0~20mA) for the specific analog input module

6.4.7 \$aaBhh Read analog input type

Description: Return the input type of the specified analog channel

Syntax: \$aaBhh(cr)

- \$ is a delimiter character.
- aa (range 00-FF) represents the 2-character hexadecimal Modbus network address (Always 01)
- B represents read the analog input type command.
- hh is the analog input channel number represents the 2-character in hexadecimal format.
- (cr) is the terminating character, carriage return (0Dh)

Response: !aann(cr) if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error.

- ! delimiter indicating a valid command was received.
- ? delimiter indicating the command was invalid.
- aa represents the 2-character hexadecimal Modbus network address of module(always 01).
- nn a 2-character hexadecimal value representing the type of the analog input channel.
- (cr) is the terminating character, carriage return (0Dh)

Example: command: \$01B01(cr)

response: !0108(cr)

The first 2-character portion of the response (exclude the "!" character) indicates the address of the DIGI-9000 module. The second 2-character portion of the response is the type of channel (For each analog module, the type number is different, ref to Figure 6-1 Analog input types)

Code(Hex)	Type
0x07	4-20mA
0x08	+/-10V
0x09	+/-5V
0x0a	+/-1V
0x0b	+/-500mV
0x0c	+/-150mV
0x0d	0-20mA
0x0e	J type -8824 uV ~ 69536 uV,
0x0f	K type -5891 uV ~ 54807 uV
0x10	T type -5603 uV ~ 20869 uV
0x11	E type -9835 uV ~ 76373 uV
0x12	R type -0000 uV ~ 21101 uV
0x13	S type -0000 uV ~ 18693 uV
0x14	B type -0000 uV ~ 13820 uV
0x20	IEC Pt100 -50C ~ 150C
0x21	IEC Pt100 0C ~ 100C
0x22	IEC Pt100 0C ~ 200C
0x23	IEC Pt100 0C ~ 400C
0x24	IEC Pt100 -200C ~ 200C
0x25	JIS Pt100 -50C ~ 150C
0x26	JIS Pt100 0C ~ 100C
0x27	JIS Pt100 0C ~ 200C
0x28	JIS Pt100 0C ~ 400C
0x29	JIS Pt100 -200C ~ 200C
0x2A	Pt1000 -40C ~ 160C
0x2B	BALCO500 -30C ~ 120C
0x2C	Ni -80C ~ 100C
0x2D	Ni 0C ~ 100C

Figure 6-1 Analog input types

6.4.8 \$aa0 Span Calibration

Description: Calibrates a specified module to correct for gain errors

Syntax: \$aa0(cr)

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)

0 represents the span calibration command.

(cr) is the terminating character, carriage return (0Dh)

Response: !aa(cr) if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.

(cr) is the terminating character, carriage return (0Dh)

Note: In order to successfully calibrate an analog input module's input range, a proper calibration input signal should be connected to the analog input module before and during the calibration process.

6.4.9 \$aa1 Zero Calibration

Description: Calibrates a specified module to correct for offset errors

Syntax: \$aa1(cr)

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)

1 represents the zero calibration command.

(cr) is the terminating character, carriage return (0Dh)

Response: !aa(cr) if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.

(cr) is the terminating character, carriage return (0Dh)

Note: In order to successfully calibrate an analog input module's input range, a proper calibration input signal should be connected to the analog input module before and during the calibration process.

6.4.10 \$aa6 Read Channel Enable/Disable Status

Description: Asks a specified module to return the Enable/Disable status of all analog input channels

Syntax: **\$aa6(cr)**

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)

6 is the read channels status command.

(cr) is the terminating character, carriage return (0Dh)

Response: **!aamm(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.

mm are two hexadecimal values. Each value is interpreted as 4 bits. The first 4-bit value represents the status of channels 7-4, the second 4 bits represents the status of channels 3-0. A value of 0 means the channel is disabled, while a value of 1 means the channel is enabled.

(cr) is the terminating character, carriage return (0Dh)

Example: command: **\$016(cr)**

response: **!01FF(cr)**

The command asks the specific module at address 01h to send Enable/Disable status of all analog input channels. The analog input module responds that all its channels are enabled (FF equals 1111 and 1111).

6.4.11 \$aa5mm Set Channel Enable/Disable Status

Description: Set Enable/Disable status for all analog input channels

Syntax: **\$aa5mm(cr)**

- \$** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)
- 5** identifies the enable/disable channels command.
- mm** (range 00-FF) are two hexadecimal characters. Each character is interpreted as 4 bits. The first 4-bit value represents the status of channels 7-4; the second 4-bit value represents the status of channels 3-0. A value of 0 means the channel is disabled, while a value of 1 means the channel is enabled.
- (cr)** is the terminating character, carriage return (0Dh)

Response: **!aa(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- !** delimiter indicating a valid command was received.
- ?** delimiter indicating the command was invalid.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-6000 module.
- (cr)** is the terminating character, carriage return (0Dh)

Example: command: **\$01581(cr)**

response: **!01(cr)**

The command enables/disables channels of the analog input module at address 01h. Hexadecimal 8 equals binary 1000, which enables channel 7 and disables channels 4, 5 and 6. Hexadecimal 1 equals binary 0001, which enables channel 0 and disables channels 1, 2 and 3.

6.4.12 #aaMH Read Maximum Value

Description: Read the maximum values from all analog input channels in a specified analog module

Syntax: #aaMH(cr)

is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)

MH represents the read maximum value command.

(cr) is the terminating character, carriage return (0Dh)

Response: >(data)(data)(data)(data)(data)(data)(data)(data)(cr) if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

> delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.

(cr) is the terminating character, carriage return (0Dh)

Example: command: **#01MH(cr)**

response:>+01.000+02.000+00.000+06.000+10.000+09.000 +05.400+05.000

The command asks the specific module at address 01h to send historic maximum value from all analog input channels.

6.4.13 #aaMHn Read Maximum Value from channel N

Description: Read the maximum value from a specific channel in a specified module

Syntax: **#aaMHn(cr)**

- #** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)
- MH** represents the read maximum value command.
- n** (range 0-8) represents the specific channel you want to read the input data.
- (cr)** is the terminating character, carriage return (0Dh)

Response: **>(data)(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- >** delimiter indicating a valid command was received.
- ?** delimiter indicating the command was invalid.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.
- (cr)** is the terminating character, carriage return (0Dh)

Example: command: **#01MH2(cr)**

response: **>+10.000(cr)**

The command asks the specific module at address 01h to send historic maximum value from analog input channel 2.

6.4.14 #aaML Read Minimum Value

Description: Read the minimum values from all analog input channels in a specified module

Syntax: **#aaML(cr)**

- #** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)
- ML** represents the read minimum value command.
- (cr)** is the terminating character, carriage return (0Dh)

Response: **>(data)(data)(data)(data)(data)(data)(data)(data)(data)(data)(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- >** delimiter indicating a valid command was received.
- ?** delimiter indicating the command was invalid.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.
- (cr)** is the terminating character, carriage return (0Dh)

Example: command: **#01ML(cr)**

response: **>+0.000-08.000-05.000+00.000+10.000+10.000+10.000+10.000+10.000(cr)**

The command asks the specific module at address 01h to send historic minimum value from all AI channels.

6.4.15 #aaMLn Read Minimum Value from channel N

Description: Read the minimum value from a specific analog input channel in a specified module

Syntax: **#aaMLn(cr)**

is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)

ML represents the read minimum value command.

n (range 0-8) represents the specific channel you want to read the input data.

(cr) is the terminating character, carriage return (0Dh)

Response: **>(data)(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

> delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.

(cr) is the terminating character, carriage return (0Dh)

Example: command: **#01ML3(cr)**

response: **>-07.000(cr)**

The command asks the specific module at address 01h to send historic minimum value from analog input channel 3.

6.4.16 \$aaCjAhs Set Alarm Mode

Description: Sets the High/Low alarm of the specified input channel in the addressed DIGI-9000 module to either Latching or Momentary mode.

Syntax: **\$aaCjAhs(cr)**

- \$** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module(Always 01)
- Cj** identifies the desired channel **j** (**j** : 0 to 7).
- Ah** is the Set Alarm Mode command. **h** indicates alarm types (H = High alarm, L = Low alarm)
- s** indicates alarm modes (M = Momentary mode,L = Latching mode)
- (cr)** represents terminating character, carriage return (0Dh)

Response: **!aa(cr)** if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

- !** delimiter indicating a valid command was received.
- aa** represents the 2-character hexadecimal address of the corresponding DIGI-9000 module.
- (cr)** represents terminating character, carriage return (0Dh)

Example: command: **\$01C1 AHL(cr)**

response: **!01(cr)**

Channel 1 of the DIGI-9000 module at address 01h is instructed to set its High alarm in latching mode. The module confirms that the command has been received.

6.4.17 \$aaCjAh Read Alarm Mode

Description: Returns the alarm mode for the specified channel in the specified DIGI-9000 module.

Syntax: \$aaCjAh(cr)

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module(Always 01)

Cj identifies the desired channel j (j : 0 to 7).

Ah is the Read Alarm Mode command.h indicates the alarm types (H = High alarm,L = Low alarm)

(cr) represents terminating character, carriage return (0Dh)

Response: !aas(cr) if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

aa represents the 2-character hexadecimal address of the corresponding DIGI-9000 module.

s indicates alarm modes (M = Momentary mode, L = Latching mode)

(cr) represents terminating character, carriage return (0Dh)

Example: command: \$01C1AL(cr)

response: !01M(cr)

Channel 1 of the DIGI-9000 module at address 01h is instructed to return its Low alarm mode. The system responds that it is in Momentary mode.

6.4.18 \$aaCjAhEs Enable/Disable Alarm

Description: Enables/Disables the High/Low alarm of the specified input channel in the addressed DIGI-9000 module

Syntax: **\$aaCjAhEs(cr)**

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module(Always 01)

Cj identifies the desired channel **j** (**j** : 0 to 7).

AhEs is the Set Alarm Mode command. **h** indicates alarm type (H = High alarm, L = Low alarm), and **s** indicates alarm enable/disable (E = Enable, D = Disable)

(cr) represents terminating character, carriage return (0Dh)

Response: **!aa(cr)** if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

aa represents the 2-character hexadecimal address of the corresponding DIGI-9000 module.

(cr) represents terminating character, carriage return (0Dh)

Example: command: **\$01C1ALEE(cr)**

response: **!01(cr)**

Channel 1 of the DIGI-9000 module at address 01h is instructed to enable its Low alarm function. The module confirms that its Low alarm function has been enabled.

Note: An analog input module requires a maximum of 2 seconds after it receives an Enable/Disable Alarm command to let the setting take effect. During this interval, the module can not be addressed to perform any other actions.

6.4.19 \$aaCjCh Clear Latch Alarm

Description: Sets the High/Low alarm to OFF (no alarm) for the specified input channel in the addressed DIGI-9000 module

Syntax: **\$aaCjCh(cr)**

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module(Always 01)

Cj identifies the desired channel **j** (**j** : 0 to 7).

Ch is the Clear Latch Alarm command. **h** indicates alarm type (H = High alarm, L = Low alarm)

(cr) represents terminating character, carriage return (0Dh)

Response: **!aa(cr)** if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

aa represents the 2-character hexadecimal Modbus network address of the corresponding DIGI-9000 module

(cr) represents terminating character, carriage return (0Dh)

Example: command: **\$01C1CL(cr)**

response: **!01(cr)**

Channel 1 of the DIGI-9000 module at address 01h is instructed to set its Low alarm state to OFF. The system confirms it has done so accordingly.

6.4.20 \$aaCjAhCCn Set Alarm Connection

Description: Connects the High/Low alarm of the specified input channel to interlock the specified digital output in the addressed DIGI-9000 module

Syntax: **\$aaCjAhCCn(cr)**

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module(Always 01)

Cj identifies the desired analog input channel **j** (**j** : 0 to 7).

AhC is the Set Alarm Connection command.**h** indicates alarm type (H = High alarm, L = Low alarm)

Cn identifies the desired digital output channel **n** (**n** : 0 to 1). To disconnect the digital output, n should be set as *****

(cr) represents terminating character, carriage return (0Dh)

Response: **!aa(cr)** if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

aa represents the 2-character hexadecimal Modbus network address of the corresponding DIGI-9000 module.

(cr) represents terminating character, carriage return (0Dh)

Example: command: **\$01C1ALCC0(cr)**

response: **!01(cr)**

Channel 1 of the DIGI9000 module at address 01h is instructed to connect its Low alarm to the digital output of channel 0 in the specific module. The system confirms it has done so accordingly.

6.4.21 \$aaCjRhC Read Alarm Connection

Description: Returns the High/Low alarm limit output connection of a specified input channel in the addressed module

Syntax: \$aaCjRhC(cr)

- \$ is a delimiter character.
- aa (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module. (Always 01)
- Cj identifies the desired analog input channel j (j : 0 to 7).
- RhC is the Read Alarm Connection command. h indicates alarm type (H = High alarm, L = Low alarm)
- (cr) represents terminating character, carriage return (0Dh)

Response: !aaCn(cr) if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

- ! delimiter indicating a valid command was received.
- aa represents the 2-character hexadecimal Modbus network address of the corresponding DIGI-9000 module.
- Cn identifies the desired digital output channel n (n : 0 to 1) whether interlock with the alarm of the specific analog input channel. If the values of n are “*”, the analog input has no connection with a digital output point.
- (cr) represents terminating character, carriage return (0Dh)

Example: command: \$01C1RLC(cr)

response: !01C0(cr)

Channel 1 of the DIGI-9000 module at address 01h is instructed to read its Low alarm output connection. The system responds that the Low alarm output connects to the digital output at channel 0 in the specific module.

6.4.22 \$aaCjAhU Set Alarm Limit

Description: Sets the High/Low alarm limit value for the specified input channel of a specified DIGI-9000 module.

Syntax: **\$aaCjAhU(data)(cr)**

- \$** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module(Always 01)
- Cj** identifies the desired analog input channel **j** (**j** : 0 to 7).
- AhU** is the Set Alarm Limit command.**h** indicates alarm type (H = High alarm, L = Low alarm)
- (data)** represents the desired alarm limit setting. The format is always in engineering units.
- (cr)** represents terminating character, carriage return (0Dh)

Response: **Iaa(cr)** if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

- !** delimiter indicating a valid command was received.
- aa** represents the 2-character hexadecimal Modbus network address of the corresponding DIGI-9000 module.
- (cr)** represents terminating character, carriage return (0Dh)

Example: command: **\$01C1AHU+080.00(cr)**

response: **I01(cr)**

The high alarm limit of the channel 1 in the specific module at address 01h is been set +80. The system confirms the command has been received.

Note: An analog input module requires a maximum of 2 seconds after it receives a Set Alarm Limit command to let the settings take effect. During this interval, the module cannot be addressed to perform any other actions.

6.4.23 \$aaCjRhU Read Alarm Limit

Description: Returns the High/Low alarm limit value for the specified input channel in the addressed DIGI-9000 module

Syntax: \$aaCjRhU(cr)

- \$ is a delimiter character.
- aa (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module(Always 01)
- Cj identifies the desired analog input channel j (j : 0 to 7).
- RhU is the Read Alarm Limit command. h indicates alarm type (H = High alarm, L = Low alarm)
- (cr) represents terminating character, carriage return (0Dh)

Response: !aa(data)(cr) if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

- ! delimiter indicating a valid command was received.
- aa represents the 2-character hexadecimal Modbus network address of the corresponding DIGI-9000 module.
- (data) represents the desired alarm limit setting. The format is always in engineering units.
- (cr) represents terminating character, carriage return (0Dh)

Example: command: \$01C1RHU(cr)

response: !01+2.0500(cr)

Channel 1 of the DIGI-9000 module at address 01h is configured to accept 5V input. The command instructs the system to return the High alarm limit value for that channel. The system responds that the High alarm limit value in the desired channel is 2.0500 V.

6.4.24 \$aaCjS Read Alarm Status

Description: Reads whether an alarm occurred to the specified input channel in the specified DIGI-9000 module

Syntax: **\$aaCjS(cr)**

- \$** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module(Always 01)
- Cj** identifies the desired analog input channel **j** (**j** : 0 to 7).
- S** is the Read Alarm Status command.
- (cr)** represents terminating character, carriage return (0Dh)

Response: **!aahl(cr)** if the command was valid

?aa(cr) if an invalid operation was entered.

There is no response if the system detects a syntax error or communication error or if the address does not exist.

- !** delimiter indicating a valid command was received.
- aa** represents the 2-character hexadecimal address Modbus of the corresponding DIGI-9000 module.
- h** represents the status of High alarm. "1" means the High alarm occurred, '0" means it did not occur. **l** represents the status of Low alarm. "1" means the Low alarm occurred, "0" means it did not occur.
- (cr)** represents terminating character, carriage return (0Dh)

Example: command: **\$01C1S(cr)**

response: **!0101(cr)**

The command asks the module at address 01h to return its alarm status for channel 1. The system responds that a High alarm has not occurred, but the Low alarm has occurred.

6.4.25 \$aa3 Read cold junction temperature

Description: Return the Cold Junction temperature of DIGI-9019

Syntax: \$aa3(cr)

- \$ is a delimiter character.
- aa (range 00-FF) represents the 2-character hexadecimal Modbus network address (Always 01)
- 3 is the command to read cold junction temperature.
- (cr) is the terminating character, carriage return (0Dh)

Response: >(data)(cr) if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- > delimiter indicating a valid command was received.
- ? delimiter indicating the command was invalid.
- (data) a 8-character hexadecimal value representing the cold junction temperature.
- (cr) is the terminating character, carriage return (0Dh)

Example: command: \$013(cr)

response: >+00017.5(cr)

The command asks the specific module at address 01h to return the cold junction temperature of specified module. The response is +17.5C

6.4.26 \$aa9hhhhh Set CJ offset

Description: Set Cold Junction temperature offset of DIGI-9019

Syntax: **\$aa19hhhhh(cr)**

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus network address (Always 01)

9 is the command to set cold junction temperature offset.

hhhhh is the offset value times by 80 (5-character hexadecimal format)

(cr) terminating character, carriage return (0Dh)

Response: **!aa(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

aa represents the 2-character hexadecimal address Modbus of the corresponding DIGI-9000 module.

? delimiter indicating the command was invalid.

(cr) is the terminating character, carriage return (0Dh)

Example: command: **\$019000A0(cr)**

response: **!01(cr)**

This example need to set cold junction offset to 2C , then the actual ASCII value should be 2 *80=160 (hex=000A0). Hence the complete ASCII command string is **\$019000A0(cr)**

6.4.27 \$aa9 Read CJ offset

Description: Return Cold Junction temperature offset of DIGI-9019

Syntax: **\$aa9(cr)**

- \$** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus network address (Always 01)
- 9** is the command to read cold junction temperature offset.
- (cr)** is the terminating character, carriage return (0Dh)

Response: **>(data)(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- >** delimiter indicating a valid command was received.
- ?** delimiter indicating the command was invalid.
- (data)** a 8-character hexadecimal value representing the cold junction temperature offset.
- (cr)** is the terminating character, carriage return (0Dh)

Example: command: **\$019(cr)**

response: **>+00005.5(cr)**

The command asks the specific module at address 01h to return the cold junction temperature offset of specified module. The response is +5.5C

6.4.28 \$aa6 Read DI /DO Channel Status

Description: This command requests that the specified DIGI-9000 module return the status of its digital input and digital output channels

Syntax: **\$aa6(cr)**

\$ is a delimiter character.

aa (range 00-FF) represents the 2-character hexadecimal Modbus network address (Always 01)

6 is the Digital Data In command.

(cr) is the terminating character, carriage return (0Dh)

Response: **!aa0(Do data)(Di data)(Di data)(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

aa (range 00-FF) represents the 2-character hexadecimal Modbus network address of an DIGI-9000 module.

(Do data) 2-character hexadecimal value representing the values of the digital output module.

(Di data) 3-character hexadecimal value representing the values of the digital input module.

(cr) is the terminating character, carriage return (0Dh)

Example: command: **\$016(cr)**

response: **!0100A35D(cr)**

0A: the status of digital output channels.

0A=(00001010) DO channels 1/3 =ON, DO Channel 0/2/4/5/6/7=OFF

35D: the status of digital input channels.

35D=(001101011101) DI channels 0/2/3/4/6/8/9 =Active state, DI Channel 1/5/7=Inactive

6.4.29 @aa Read DIO status

Description: Read digital input and output status.

Syntax: **@aa(cr)**

@ is a delimiter character.

aa represents the 2-character hexadecimal Modbus address (Always 01)

(cr) is the terminating character, carriage return (0Dh)

Response: >(data1)(data2)(cr) if the command is valid.

?01(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

> delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

data1 represents the 2-character hexadecimal DO status (00~FF)

data2 represents the 3-character hexadecimal DI status (000~FFF)

(cr) is the terminating character, carriage return (0Dh)

Example: command: **@01(cr)**

response: **>03004(cr)**

03 represents DO0, DO1 are ON and DO2~DO7 are OFF

004 represents DI 2 is ON and DI 0, DI 1, and DI 3~DI 11 are OFF

Note: data2 is always 000 for DIGI9015

6.4.30 \$aa7 Read DI latch status

Description: Read DI latch status.

Syntax: **\$aa7(cr)**

\$ is a delimiter character.

aa (range 00-2D) represents the 2-character hexadecimal Modbus address (Always 01)

7 represents read DI latch status command.

(cr) is the terminating character, carriage return (0Dh)

Response: **!aa(data)(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

aa (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.

data represent DI latch status

(cr) is the terminating character, carriage return (0Dh)

Example: command: **\$017(cr)**

response: **!010003(cr)**

The command read DI latch status= 0003, DI #0 latched, DI #1 latched, and DI #2 ~ DI #15 no latched

6.4.31 #aa00dd Write All Digital Output

Description: This command sets all digital output channels to the specific DIGI-9000 module.

Syntax: #aa00nn(data)(cr)

- # is a delimiter character.
- aa (range 00-FF) represents the 2-character hexadecimal Modbus network address (Always 01)
- 00 represents Writing to all channels (write a byte) command
- dd represents the data be written to digital output

Response: !01(cr) if the command was valid.

?aa(cr) if an invalid command has been issued.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- ! delimiter indicating a valid command was received.
- ? delimiter indicating the command was invalid.
- aa (range 00-FF) represents the 2-character hexadecimal Modbus network address of a module that is responding. (always 01)
- (cr) is the terminating character, carriage return (0Dh)

Example: command: #010033(cr)

response: !01(cr)

An output byte with value 33h (00110011) is sent to the digital output module at address 01h.

The Output channel 0/1/4/5 = ON, Output channel 2/3/6/7 = OFF

6.4.32 #aa1n0d Set Single Digital Output Channel

Description: Set the digital output status of DIGI-9000 digital output module.

Syntax: **#aa1n0d(cr)**

- #** is a delimiter character.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address (Always 01)
- n** (range 0-F) represents the specific channel you want to set the output status.
- d** (range 0-1) represents the status you want to set to the specific channel
- (cr)** is the terminating character, carriage return (0Dh)

Response: **!aa(cr)** if the command is valid.

?aa(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- !** Delimiter indicating a valid command was received.
- ?** Delimiter indicating the command was invalid.
- aa** (range 00-FF) represents the 2-character hexadecimal Modbus address of an DIGI-9000 module.
- (cr)** is the terminating character, carriage return (0Dh)

Example: command: **#011201(cr)**

response: **!01**

The command set digital channel 2 "ON" status for the specific module at address 01h.

Example: command: **#011200(cr)**

response: **!01**

The command set digital channel 2 "OFF" status for the specific module at address 01h.

6.4.33 \$aaEcn Start/stop single DI counter

Description: start/stop single digital input counter

Syntax: **\$aaEcn(cr)**

- \$** is a delimiter character.
- aa** represents the 2-character hexadecimal Modbus address (Always 01)
- E** represents enable/disable DI counter command
- c** represents DI counter channel number
- n** represents enable/disable option (n=0 disable / n=1 enable)
- (cr)** is the terminating character, carriage return (0Dh)

Response: **!01(cr)** if the command is valid.

?01(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- !** delimiter indicating a valid command was received.
- ?** delimiter indicating the command was invalid.
- 01** represents the 2-character hexadecimal address of the corresponding DIGI-9000 module. (Always 01)
- (cr)** is the terminating character, carriage return (0Dh)

Example: command: **\$01E21(cr)**

response: **!01(cr)**

1 represents enable DI counter channel 2

Example: command: **\$01E20(cr)**

response: **!01(cr)**

0 represents disable DI counter channel 2

6.4.34 \$aaCn Clear single DI counter value

Description: clear single digital input counter value

Syntax: \$aaCn(cr)

- \$ is a delimiter character.
- aa represents the 2-character hexadecimal Modbus address (Always 01)
- C represents clear DI counter command
- n represents DI channel number (0~F)
- (cr) is the terminating character, carriage return (0Dh)

Response: !01(cr) if the command is valid.

?01(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- ! delimiter indicating a valid command was received.
- ? delimiter indicating the command was invalid.
- 01 represents the 2-character hexadecimal address of the corresponding DIGI-9000 module. (Always 01)
- (cr) is the terminating character, carriage return (0Dh)

Example: command: \$01C2(cr)

response: !01(cr)

2 represents DI counter channel 2

6.4.35 #aa Read all DI counter value

Description: read all digital input counter value

Syntax: #aa(cr)

is a delimiter character.

aa represents the 2-character hexadecimal Modbus address (Always 01)

(cr) is the terminating character, carriage return (0Dh)

Response: !01(data)(data)(data)....(data)(cr) if the command is valid.

?01(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

01 represents the 2-character hexadecimal address of the corresponding DIGI-9000 module. (Always 01)

(data).. 10-characters(decimal) represents counter values

(cr) is the terminating character, carriage return (0Dh)

Example: command: #01(cr)

response: !010000000123023000000100000000523000000500110100000432..... (cr)

0000000123 represents channel #0 counter value is 123

0230000001 represents channel #1 counter value is 230000001

00000000523 represents channel #2 counter value is 523

00000005001 represents channel #3 counter value is 5001

... so on

Note:

€ This command is valid for DIGI9050/9051/9052 digital I/O modules only

€ This command is supported for DIGI9050/9051/9052 with firmware V2.21 or later

6.4.36 #aan Read single DI counter value

Description: read single digital input counter value

Syntax: #aan(cr)

- # is a delimiter character.
- aa represents the 2-character hexadecimal Modbus address (Always 01)
- n represents DI channel number (0~F)
- (cr) is the terminating character, carriage return (0Dh)

Response: !01(data)(cr) if the command is valid.

?01(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- ! delimiter indicating a valid command was received.
- ? delimiter indicating the command was invalid.
- 01 represents the 2-character hexadecimal address of the corresponding DIGI-9000 module. (Always 01)
- (data) 10-characters(decimal) represents counter value
- (cr) is the terminating character, carriage return (0Dh)

Example: command: #012(cr)

response: !010000000123(cr)

2 represents DI counter channel 2

0000000123 represents counter value is 123

6.4.37 #aa2nppppppp Write DO pulse counts

Description: Generates pulse output of the specified DO channel.

Syntax: **#aa2nppppppp (cr)**

- #** is a delimiter character.
- aa** represents the 2-character hexadecimal Modbus address (Always 01)
- 2** represent generates DO pulse output command.
- n** represents DO channel n
- pppppppp** represents pulse counts (8 digits) (0000~FFFFFF)
 - if pppppppp=00000000, continue DO pulse
 - if pppppppp=00000001, stop DO pulse
- (cr)** is the terminating character, carriage return (0Dh)

Response: **!01(cr)** if the command is valid.

?01(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

- !** delimiter indicating a valid command was received.
- ?** delimiter indicating the command was invalid.
- 01** represents the 2-character hexadecimal address of the corresponding DIGI-9000 module. (Always 01)
- (cr)** is the terminating character, carriage return (0Dh)

Example: command: **#0123001F(cr)**

response: **!01(cr)**

The command force the DO channel #3 to output 31(1FH) pulses

6.4.38 \$aaCLS Clear DI latch status

Description: Clear DI latch status.

Syntax: **\$aaCLS(cr)**

\$ is a delimiter character.

aa represents the 2-character hexadecimal Modbus address (Always 01)

CLS represents clear DI latch status command.

(cr) is the terminating character, carriage return (0Dh)

Response: **!01(cr)** if the command is valid.

?01(cr) if an invalid operation was entered.

There is no response if the module detects a syntax error or communication error or if the address does not exist.

! delimiter indicating a valid command was received.

? delimiter indicating the command was invalid.

01 represents the 2-character hexadecimal address of the corresponding DIGI-9000 module. (Always 01)

(cr) is the terminating character, carriage return (0Dh)

Example: command: **\$01CLS(cr)**

response: **!01(cr)**

The command clears all DI latch status

Chapter 7 MODBUS/TCP Command structure

DIGI-9000 system accepts a command/response form with the host computer. When systems are not MODBUS/TCP Command structure

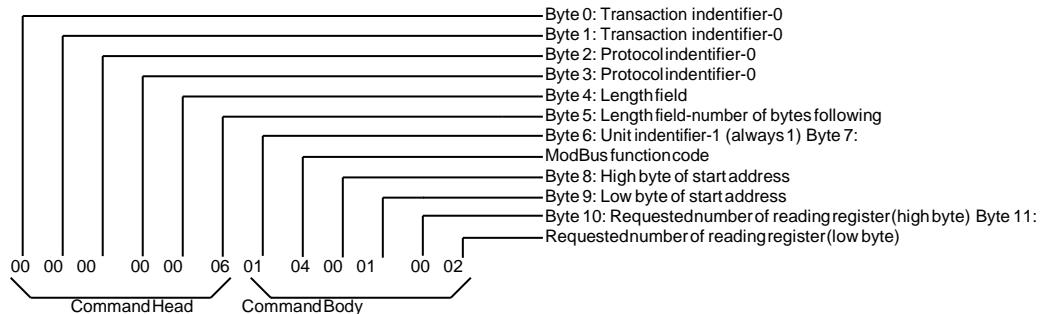
DIGI-9000 system accepts a command/response form with the host computer. When systems are not transmitting they are in listen mode. The host issues a command to a system with a specified address and waits a certain amount of time for the system to respond. If no response arrives, a time-out aborts the sequence and returns control to the host. This chapter explains the structure of the commands with Modbus/TCP protocol, and guides to use these command sets to implement user's programs.

7.1 Command Structure

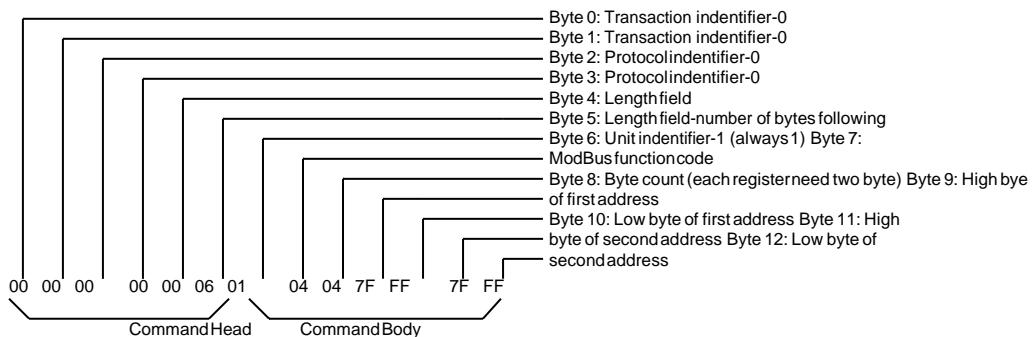
It is important to understand the encapsulation of a Modbus request or response carried on the Modbus/TCP network. A complete command is consisted of command head and command body. The command head is prefixed by six bytes and responded to pack Modbus format; the command body defines target device and requested action. Following example will help you to realize this structure quickly.

Example:

If you want to read the first two values of DIGI-9017 (address: 40001~40002), the request command should be:



And the response should be:



7.2 ModBus Function code introductions

Code (Hex)	Name	Usage
01	Read Coil Status	Read Discrete Output Bit
02	Read Input Status	Read Discrete Input Bit
03	Read Holding Registers	Read 16-bit register. Used to read integer or floating point process data.
04	Read Input Registers	
05	Force Single Coil	Write data to force coil ON/OFF
06	Preset Single Register	Write data in 16-bit integer format
0F	Force Multiple Coils	Write multiple data to force coil ON/OFF
10	Preset Multiple Registers	Write multiple data in 16-bit integer format

7.3 DIGI-9050 12 Digital Input/6 Digital Output Module

7.3.1 Holding Register Address (Unit:16bits)

Where X=40000 for function 03, function 06, function 16

X=30000 for function 04

Address	Channel	Item
X+0001~X+0024	For Counter	12 Channels, 32 Bits
X+0025~X+0036	For Pulse Output L level, time Unit:0.1ms	6 Channels, 32 Bits
X+0037~X+0048	For Pulse Output H level, time Unit:0.1ms	6 Channels, 32 Bits
X+0049~X+0060	Set Absolute pulse (Set to 0=Continue mode)	6 Channels, 32 Bits
X+0061~X+0073	Set DO pulse value	Channels, 32 Bit

7.3.2 Bit Address (Unit:1Bit)

Where X=00000 for function 01, function 05

X=10000 for function 02

Address	Channel	Item
X+0001~X+0012	For DI	12 Channels, 1 Bit
X+0017~X+0022	For DO	6 Channels, 1 Bit
X+0032	Ch0 (For Counter Mode)	Start(1)/Stop(0)
X+0033	Ch0 (For Counter Mode)	Clear Counter(1)
X+0034	Ch0 (For Counter Mode)	Clear Overflow
X+0035	Ch0 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0036	Ch1 (For Counter Mode)	Start(1)/Stop(0)
X+0037	Ch1 (For Counter Mode)	Clear Counter(1)
X+0038	Ch1 (For Counter Mode)	Clear Overflow
X+0040	Ch1 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0041	Ch2 (For Counter Mode)	Start(1)/Stop(0)
X+0042	Ch2 (For Counter Mode)	Clear Counter(1)
X+0043	Ch2 (For Counter Mode)	Clear Overflow
X+0044	Ch2 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0045	Ch3 (For Counter Mode)	Start(1)/Stop(0)
X+0046	Ch3 (For Counter Mode)	Clear Counter(1)
X+0047	Ch3 (For Counter Mode)	Clear Overflow
X+0048	Ch3 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0049	Ch4 (For Counter Mode)	Start(1)/Stop(0)
X+0050	Ch4 (For Counter Mode)	Clear Counter(1)
X+0051	Ch4 (For Counter Mode)	Clear Overflow
X+0052	Ch4 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0053	Ch5 (For Counter Mode)	Start(1)/Stop(0)
X+0054	Ch5 (For Counter Mode)	Clear Counter(1)
X+0055	Ch5 (For Counter Mode)	Clear Overflow
X+0056	Ch5 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0057	Ch6 (For Counter Mode)	Start(1)/Stop(0)
X+0058	Ch6 (For Counter Mode)	Clear Counter(1)
X+0059	Ch6 (For Counter Mode)	Clear Overflow
X+0060	Ch6 (For Counter Mode)	Latch Status(read)/Clear Status(Write)

Address	Channel	Item
X+0061	Ch7 (For Counter Mode)	Start(1)/Stop(0)
X+0062	Ch7 (For Counter Mode)	Clear Counter(1)
X+0063	Ch7 (For Counter Mode)	Clear Overflow
X+0064	Ch7 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0065	Ch8 (For Counter Mode)	Start(1)/Stop(0)
X+0066	Ch8 (For Counter Mode)	Clear Counter(1)
X+0067	Ch8 (For Counter Mode)	Clear Overflow
X+0068	Ch8 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0069	Ch9 (For Counter Mode)	Start(1)/Stop(0)
X+0070	Ch9 (For Counter Mode)	Clear Counter(1)
X+0071	Ch9 (For Counter Mode)	Clear Overflow
X+0072	Ch9 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0073	Ch10 (For Counter Mode)	Start(1)/Stop(0)
X+0074	Ch10 (For Counter Mode)	Clear Counter(1)
X+0075	Ch10 (For Counter Mode)	Clear Overflow
X+0076	Ch10 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0077	Ch11 (For Counter Mode)	Start(1)/Stop(0)
X+0078	Ch11 (For Counter Mode)	Clear Counter(1)
X+0079	Ch11 (For Counter Mode)	Clear Overflow
X+0080	Ch11 (For Counter Mode)	Latch Status(read)/Clear Status(Write)

7.4 DIGI-9051 12 Digital Input/2 Counter/2 Output Module

7.4.1 Register Address (Unit:16bits)

Where X=40000 for function 03, function 06, function 16

X=30000 for function 04

Address	Channel	Item
X+0001~X+0028	For Counter	14 Channels, 32 Bits
X+0029~X+0032	For Pulse Output L level, time Unit:0.1ms	2 Channels, 32 Bits
X+0033~X+0036	For Pulse Output H level, time Unit:0.1ms	2 Channels, 32 Bits
X+0037~X+0040	Set Absolute pulse(Set to 0=Continue mode)	2 Channels, 32 Bits
X+0041~X+0044	Set DO pulse value	2 Channels, 32 Bits

7.4.2 bit Address (Unit:1Bit)

Where X=00000 for function 01, function 05

X=10000 for function 02

Address	Channel	Item
X+0001~X+0014	For DI 14 Channels, 1 Bit	
X+0017~X+0018	For DO 2 Channels, 1 Bit	
X+0033	Ch0 (For Counter Mode)	Start(1)/Stop(0)
X+0034	Ch0 (For Counter Mode)	Clear Counter(1)
X+0035	Ch0 (For Counter Mode)	Clear Overflow
X+0036	Ch0 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0037	Ch1 (For Counter Mode)	Start(1)/Stop(0)
X+0038	Ch1 (For Counter Mode)	Clear Counter(1)
X+0039	Ch1 (For Counter Mode)	Clear Overflow
X+0040	Ch1 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0041	Ch2 (For Counter Mode)	Start(1)/Stop(0)
X+0042	Ch2 (For Counter Mode)	Clear Counter(1)
X+0043	Ch2 (For Counter Mode)	Clear Overflow
X+0044	Ch2 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0045	Ch3 (For Counter Mode)	Start(1)/Stop(0)
X+0046	Ch3 (For Counter Mode)	Clear Counter(1)
X+0047	Ch3 (For Counter Mode)	Clear Overflow
X+0048	Ch3 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0049	Ch4 (For Counter Mode)	Start(1)/Stop(0)
X+0050	Ch4 (For Counter Mode)	Clear Counter(1)
X+0051	Ch4 (For Counter Mode)	Clear Overflow
X+0052	Ch4 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0053	Ch5 (For Counter Mode)	Start(1)/Stop(0)
X+0054	Ch5 (For Counter Mode)	Clear Counter(1)
X+0055	Ch5 (For Counter Mode)	Clear Overflow
X+0056	Ch5 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0057	Ch6 (For Counter Mode)	Start(1)/Stop(0)
X+0058	Ch6 (For Counter Mode)	Clear Counter(1)
X+0059	Ch6 (For Counter Mode)	Clear Overflow
X+0060	Ch6 (For Counter Mode)	Latch Status(read)/Clear Status(Write)

Address	Channel	Item
X+0061	Ch7 (For Counter Mode)	Start(1)/Stop(0)
X+0062	Ch7 (For Counter Mode)	Clear Counter(1)
X+0063	Ch7 (For Counter Mode)	Clear Overflow
X+0064	Ch7 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0065	Ch8 (For Counter Mode)	Start(1)/Stop(0)
X+0066	Ch8 (For Counter Mode)	Clear Counter(1)
X+0067	Ch8 (For Counter Mode)	Clear Overflow
X+0068	Ch8 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0069	Ch9 (For Counter Mode)	Start(1)/Stop(0)
X+0070	Ch9 (For Counter Mode)	Clear Counter(1)
X+0071	Ch9 (For Counter Mode)	Clear Overflow
X+0072	Ch9 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0073	Ch10 (For Counter Mode)	Start(1)/Stop(0)
X+0074	Ch10 (For Counter Mode)	Clear Counter(1)
X+0075	Ch10 (For Counter Mode)	Clear Overflow
X+0076	Ch10 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0077	Ch11 (For Counter Mode)	Start(1)/Stop(0)
X+0078	Ch11 (For Counter Mode)	Clear Counter(1)
X+0079	Ch11 (For Counter Mode)	Clear Overflow
X+0080	Ch11 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0081	Ch12 (For Counter Mode)	Start(1)/Stop(0)
X+0082	Ch12 (For Counter Mode)	Clear Counter(1)
X+0083	Ch12 (For Counter Mode)	Clear Overflow
X+0084	Ch12 (For Counter Mode)	Latch Status(read)/Clear Status(Write)
X+0085	Ch13 (For Counter Mode)	Start(1)/Stop(0)
X+0086	Ch13 (For Counter Mode)	Clear Counter(1)
X+0087	Ch13 (For Counter Mode)	Clear Overflow
X+0088	Ch13 (For Counter Mode)	Latch Status(read)/Clear Status(Writ

7.5 DIGI-9052 8 channel digital Input /digital out Module

7.5.1 Register Address (Unit: 16bits)

Where X=40000 for function 03, function 06, function 16

X=30000 for function 04

Address	Channel	Item	Type
X+0001~X+0016	For DI Counter (32 bits/channel)	8 Channels, 32 Bits	R
X+0017~X+0032	For Pulse Output L level, time Unit:0.1ms	8 Channels, 32 Bits	R/W
X+0033~X+0048	For Pulse Output H level, time Unit:0.1ms	8 Channels, 32 Bits	R/W
X+0049~X+0064	Set DO pulse value (Set to 0=Continue mode)	8 Channels, 32 Bits	R/W
X+0065	Digital input status	8 channel,16 Bits	R
X+0066	Digital output status	8 channel,16 Bits	R/W

7.5.2 Bit Address (Unit: 1Bit)

Where X=00000 for function 01, function 05

X=10000 for function 02

Address	Channel	Item	Type
X+0001~X+0008	For DI 8 Channels, 1 Bit/channel		R
X+0017~X+0024	For DO 8 Channels, 1 Bit/channel		R/W
X+0033	Ch0 (For Counter Mode)	Start(1)/Stop(0)	R/W
X+0034	Ch0 (For Counter Mode)	Clear Counter(1)	R/W
X+0035	Ch0 (For Counter Mode)	Clear Overflow	R/W
X+0036	Ch0 (For Counter Mode)	Latch Status(read)/Clear Status(Write)	R/W
X+0037	Ch1 (For Counter Mode)	Start(1)/Stop(0)	R/W
X+0038	Ch1 (For Counter Mode)	Clear Counter(1)	R/W
X+0039	Ch1 (For Counter Mode)	Clear Overflow	R/W
X+0040	Ch1 (For Counter Mode)	Latch Status(read)/Clear Status(Write)	R/W
X+0041	Ch2 (For Counter Mode)	Start(1)/Stop(0)	R/W
X+0042	Ch2 (For Counter Mode)	Clear Counter(1)	R/W
X+0043	Ch2 (For Counter Mode)	Clear Overflow	R/W
X+0044	Ch2 (For Counter Mode)	Latch Status(read)/Clear Status(Write)	R/W
X+0045	Ch3 (For Counter Mode)	Start(1)/Stop(0)	R/W
X+0046	Ch3 (For Counter Mode)	Clear Counter(1)	R/W
X+0047	Ch3 (For Counter Mode)	Clear Overflow	R/W
X+0048	Ch3 (For Counter Mode)	Latch Status(read)/Clear Status(Write)	R/W
X+0049	Ch4 (For Counter Mode)	Start(1)/Stop(0)	R/W
X+0050	Ch4 (For Counter Mode)	Clear Counter(1)	R/W
X+0051	Ch4 (For Counter Mode)	Clear Overflow	R/W
X+0052	Ch4 (For Counter Mode)	Latch Status(read)/Clear Status(Write)	R/W
X+0053	Ch5 (For Counter Mode)	Start(1)/Stop(0)	R/W
X+0054	Ch5 (For Counter Mode)	Clear Counter(1)	R/W
X+0055	Ch5 (For Counter Mode)	Clear Overflow	R/W
X+0056	Ch5 (For Counter Mode)	Latch Status(read)/Clear Status(Write)	R/W
X+0057	Ch6 (For Counter Mode)	Start(1)/Stop(0)	R/W
X+0058	Ch6 (For Counter Mode)	Clear Counter(1)	R/W
X+0059	Ch6 (For Counter Mode)	Clear Overflow	R/W
X+0060	Ch6 (For Counter Mode)	Latch Status(read)/Clear Status(Write)	R/W
X+0061	Ch7 (For Counter Mode)	Start(1)/Stop(0)	R/W
X+0062	Ch7 (For Counter Mode)	Clear Counter(1)	R/W
X+0063	Ch7 (For Counter Mode)	Clear Overflow	R/W
X+0064	Ch7 (For Counter Mode)	Latch Status(read)/Clear Status(Write)	R/W

7.6 DIGI-9015 7-Channel RTD Input Module

7.6.1 Register Address (unit:16 bits)

Where X=40000 for function 03, function 06, function 16

X=30000 for function 04

Address	Channel	Item	Attribute
X+0001	0	Current value	R
X+0002	1	Current value	R
X+0003	2	Current value	R
X+0004	3	Current value	R
X+0005	4	Current value	R
X+0006	5	Current value	R
X+0007	6	Current value	R
X+0008		Reserved	R
X+0009	8	Average ch0~ch6	R
X+0010	-	Reserved	R
X+0011	0	Max value	R
X+0012	1	Max value	R
X+0013	2	Max value	R
X+0014	3	Max value	R
X+0015	4	Max value	R
X+0016	5	Max value	R
X+0017	6	Max value	R
X+0018		Reserved	
X+0019~X+0020		Reserved	
X+0021	0	Min value	R
X+0022	1	Min value	R
X+0023	2	Min value	R
X+0024	3	Min value	R
X+0025	4	Min value	R
X+0026	5	Min value	R
X+0027	6	Min value	R
X+0028~X+0030		Reserved	

7.6.2 Bit Address (unit:1 bit)

Where X=00000 for function 01, function 05

X=10000 for function 02

Address	Channel	Item	Attribute
X+0101	0	Reset Max. value	R/W
X+0102	1	Reset Max. value	R/W
X+0103	2	Reset Max. value	R/W
X+0104	3	Reset Max. value	R/W
X+0105	4	Reset Max. value	R/W
X+0106	5	Reset Max. value	R/W
X+0107	6	Reset Max. value	R/W
X+0108~X+0110		Reserved	
X+0111	0	Reset Min. value	R/W
X+0112	1	Reset Min. value	R/W
X+0113	2	Reset Min. value	R/W
X+0114	3	Reset Min. value	R/W
X+0115	4	Reset Min. value	R/W
X+0116	5	Reset Min. value	R/W
X+0117	6	Reset Min. value	R/W
X+0118~X+0120	--	Reserved	
X+0121	0	Burnout flag	R
X+0122	1	Burnout flag	R
X+0123	2	Burnout flag	R
X+0124	3	Burnout flag	R
X+0125	4	Burnout flag	R
X+0126	5	Burnout flag	R
X+0127	6	Burnout flag	R
X+0128~X+0130	--	Reserved	
X+0131	0	High alarm flag	R
X+0132	1	High alarm flag	R
X+0133	2	High alarm flag	R
X+0134	3	High alarm flag	R
X+0135	4	High alarm flag	R
X+0136	5	High alarm flag	R
X+0137	6	High alarm flag	R
X+0138~X+0140	--	Reserved	
X+0141	0	Low alarm flag	R
X+0142	1	Low alarm flag	R
X+0143	2	Low alarm flag	R
X+0144	3	Low alarm flag	R
X+0145	4	Low alarm flag	R
X+0146	5	Low alarm flag	R
X+0147	6	Low alarm flag	R

7.7 DIGI-9017 8-Channel Voltage/Current Input Module

7.7.1 Register Address (unit:16 bits)

Where X=40000 for function 03, function 06, function 16

X=30000 for function 04

Address	Channel	Item	Attribute
X+0001	0	Current value	R
X+0002	1	Current value	R
X+0003	2	Current value	R
X+0004	3	Current value	R
X+0005	4	Current value	R
X+0006	5	Current value	R
X+0007	6	Current value	R
X+0008	7	Current Value	R
X+0009	8	Average ch0~ch7	R
X+0010	-	Reserved	R
X+0011	0	Max value	R
X+0012	1	Max value	R
X+0013	2	Max value	R
X+0014	3	Max value	R
X+0015	4	Max value	R
X+0016	5	Max value	R
X+0017	6	Max value	R
X+0018	7	Max value	R
X+0019~X+0020		Reserved	
X+0021	0	Min value	R
X+0022	1	Min value	R
X+0023	2	Min value	R
X+0024	3	Min value	R
X+0025	4	Min value	R
X+0026	5	Min value	R
X+0027	6	Min value	R
X+0028	7	Min value	R
X+0029 ~X+0030		Reserved	

7.7.2 Bit Address (unit:1 bit)

Where X=00000 for function 01, function 05

X=10000 for function 02

Address	Channel	Item	Attribute
X+0017	0	DO value	R/W
X+0018	1	DO value	R/W
X+0101	0	Reset Max. value	R/W
X+0102	1	Reset Max. value	R/W
X+0103	2	Reset Max. value	R/W
X+0104	3	Reset Max. value	R/W
X+0105	4	Reset Max. value	R/W
X+0106	5	Reset Max. value	R/W
X+0107	6	Reset Max. value	R/W
X+0108	7	Reset Max. value	R/W
X+0109~X+0110	8	Reserved	
X+0111	0	Reset Min. value	R/W
X+0112	1	Reset Min. value	R/W
X+0113	2	Reset Min. value	R/W
X+0114	3	Reset Min. value	R/W
X+0115	4	Reset Min. value	R/W
X+0116	5	Reset Min. value	R/W
X+0117	6	Reset Min. value	R/W
X+0118	7	Reset Min. value	R/W
X+0119~X+0130	--	Reserved	
X+0131	0	High alarm flag	R
X+0132	1	High alarm flag	R
X+0133	2	High alarm flag	R
X+0134	3	High alarm flag	R
X+0135	4	High alarm flag	R
X+0136	5	High alarm flag	R
X+0137	6	High alarm flag	R
X+0138	7	High alarm flag	R
X+0139~X+0140	--	Reserved	
X+0141	0	Low alarm flag	R
X+0142	1	Low alarm flag	R
X+0143	2	Low alarm flag	R
X+0144	3	Low alarm flag	R
X+0145	4	Low alarm flag	R
X+0146	5	Low alarm flag	R
X+0147	6	Low alarm flag	R
X+0148	7	Low alarm flag	R

7.8 DIGI-9019 8-Channel T/C Input Module

7.8.1 Register Address (unit:16 bits)

Where X=40000 for function 03, function 06, function 16

X=30000 for function 04

Address	Channel	Item	Attribute
X+0001	0	Current value	R
X+0002	1	Current value	R
X+0003	2	Current value	R
X+0004	3	Current value	R
X+0005	4	Current value	R
X+0006	5	Current value	R
X+0007	6	Current value	R
X+0008		Current value	R
X+0009	8	Average ch0~ch7	R
X+0010	-	Reserved	R
X+0011	0	Max value	R
X+0012	1	Max value	R
X+0013	2	Max value	R
X+0014	3	Max value	R
X+0015	4	Max value	R
X+0016	5	Max value	R
X+0017	6	Max value	R
X+0018	7	Max value	
X+0019~X+0020		Reserved	
X+0021	0	Min value	R
X+0022	1	Min value	R
X+0023	2	Min value	R
X+0024	3	Min value	R
X+0025	4	Min value	R
X+0026	5	Min value	R
X+0027	6	Min value	R
X+0028~X+0030		Reserved	

7.8.2 Bit Address (unit:1 bit)

Where X=00000 for function 01, function 05

X=10000 for function 02

Address	Channel	Item	Attribute
X+0017	0	DO value	R/W
X+0018	1	DO value	R/W
X+0101	0	Reset Max. value	R/W
X+0102	1	Reset Max. value	R/W
X+0103	2	Reset Max. value	R/W
X+0104	3	Reset Max. value	R/W
X+0105	4	Reset Max. value	R/W
X+0106	5	Reset Max. value	R/W
X+0107	6	Reset Max. value	R/W
X+0108	7	Reset Max. value	R/W
X+0109~X+0110		Reserved	
X+0111	0	Reset Min. value	R/W
X+0112	1	Reset Min. value	R/W
X+0113	2	Reset Min. value	R/W
X+0114	3	Reset Min. value	R/W
X+0115	4	Reset Min. value	R/W
X+0116	5	Reset Min. value	R/W
X+0117	6	Reset Min. value	R/W
X+0118	7	Reset Min. value	R/W
X+0119~X+0120	--	Reserved	
X+0121	0	Burnout flag	R
X+0122	1	Burnout flag	R
X+0123	2	Burnout flag	R
X+0124	3	Burnout flag	R
X+0125	4	Burnout flag	R
X+0126	5	Burnout flag	R
X+0127	6	Burnout flag	R
X+0128	7	Burnout flag	R
X+0129~X+0130	--	Reserved	
X+0131	0	High alarm flag	R
X+0132	1	High alarm flag	R
X+0133	2	High alarm flag	R
X+0134	3	High alarm flag	R
X+0135	4	High alarm flag	R
X+0136	5	High alarm flag	R
X+0137	6	High alarm flag	R
X+0138	7	High alarm flag	R
X+0139~X+0140	--	Reserved	
X+0141	0	Low alarm flag	R
X+0142	1	Low alarm flag	R
X+0143	2	Low alarm flag	R
X+0144	3	Low alarm flag	R
X+0145	4	Low alarm flag	R
X+0146	5	Low alarm flag	R
X+0147	6	Low alarm flag	R
X+0148	7	Low alarm flag	R

Chapter 8 TCPDAQ Data Structure

```

typedef struct _AlarmInfo //Alarm Event data structure
{
    u_cha     szIP[4];           //The IP address which cause the alarm change
    u_short   szDateTime[6];    //E.x 2001/09/23 10:12:34:567 (Year/Month/Day Hour:Minute:Second:mSecond)
    u_short   byChannel;        //The Channel of which cause the alarm change
    u_short   byAlarmType;      //0x00:AIO Low Alarm
                                //0x01:AIO High Alarm
                                //0x20:DIO Alarm
                                //0xF0:Connection Alarm
    u_short   byAlarmStatus;    //0:Alarm ON to OFF, 1:Alarm OFF to ON
    u_short   wValue;          //Alarm value.For DIO, this value could be "0" or "1" means that "ON" or "OFF"
                                //For high or low alarm, this is the AIO value.
                                //For connection lost, this value is '0'.
} _AlarmInfo;

typedef struct _StreamData //Stream Event data structure
{
    u_char    szIP[4];           //The IP address which send the stream datae
    u_short   szDateTime[6];    //E.x [2001]/[09]/[23] [10]:[12]:[34] (Year/Month/Day Hour:Minute:Second)
    u_short   DIN;              //Digital input data (DI#0~DI#15)
    u_short   DOUT;             //Digital output data (DO#0~DO#15)
    u_short   wData[32];         //Digital input Counter (Each channel occupies 4 Byte)
} _StreamData;

typedef struct ModuleInfo // Used For Scan_Online_Modules(..)
{
    u_char    szIP[4];           //IP address
    u_char    szGate[4];         //Gateway
    u_char    szMask[4];         //Submask
    u_char    szDHCP;            //DHCP status 01=enable, 00=disable
    u_char    szID;              //Module ID number
    u_char    szMacAddr[6];      //MAC address of module
    u_short   szModuleNo;        //Module name
    u_char    szBuffer[12];       //Buffer reserved for TCPDAQ.DLL
} ModuleInfo;

typedef struct ModuleData //Used for function TCP_ReadAllDataFromModule (..)
{
    u_char    Din[16];           //Digital input data (DI#0~DI#15),available for DIGI9050/51/52
    u_char    Dout[16];           //Digital output data (DO#0~DO#15),available for DIGI9050/51/52/17/19
    u_char    DiLatch[16];        //Digital input latch status (DI#0~DI#15),available for DIGI9050/51/52
    long     DiCounter[16];       //Digital input counter value (DI#0~DI#15),available for DIGI9050/51/52
    double   AiNormalValue[16];   //Analog Input value(AI#0~AI#15),available for DIGI9015/17/19
    double   Ai.MaxValue[16];    //Analog maximum value(AI#0~AI#15),available for DIGI9015/17/19
    double   Ai.MinValue[16];    //Analog minimum value(AI#0~AI#15),available for DIGI9015/17/19
    u_char   AiHighAlarm[16];     //Analog high alarm status(AI#0~AI#15),available for DIGI9015/17/19
    u_char   AiLowAlarm[16];      //Analog low alarm status(AI#0~AI#15),available for DIGI9015/17/19
    u_char   Ai.ChannelType[16];  //Analog channel Type, available for DIGI9015/17/19
    u_char   Ai.BurnOut[16];      //Analog channel burn out status,available for DIGI9019/15 only
    double   CJCTemperature ;    //Cold junction temperature,available for DIGI9019 only
} ModuleData;

```

Chapter 9 DIGI-9000 Web Server

9.1 What is TCPDAQ Web Server?

DIGI-9000 I/O modules all features built-in web server. Remote computer or devices can monitor and control I/O status on DIGI-9000 modules remotely through web browser. There is default built-in web page on DIGI-9000 modules.

To use your computer to browse the web page on DIGI-9000 module, you can simply type the IP address to connect to your DIGI-9000 module in web browser. There will be one dialog window asking you to enter the password. After you have typed the correct password, you can start to monitor or control I/O on DIGI-9000 modules.

Notice: Please use Windows Internet Explorer 5.5 (IE 5.5 or later version)

9.2 Home Page

- Type the **IP address** in the web browser (example: http:\\192.168.0.51)
- The home page will pop-up in the browser window to ask you to enter the password



- Enter the correct password and click send button to verify the password. If the password is not correct, a warming message box will show up to remain you to reenter the password



- If the password is correct, the module monitoring page will pop up in the web browser.

9.3 Module monitoring page

9.3.1 DIGI-9015 monitoring page

The screenshot shows a web-based monitoring interface for the DIGI-9015 module. At the top, there is a logo for BCE (Bos Consultancy Enterprises) and the text "Digi-9015 Temperature Acquisition Web (Ver. 1.1)". Below this, a status indicator says "Running: ●". The main area is titled "RTD Temperature Input" and contains a table with 8 rows. Each row represents a channel (AI 0 to AI 6, plus an Average row). Each row has columns for Channel number, Hi-Alarm status, Lo-Alarm status, Temperature value, and RTD Type. The temperature values for all channels are displayed as "Burn out". The RTD types are all listed as "IEC Pt100 -50~150C". The Average row shows a disabled status. At the bottom, there is a legend: a white circle with a black border means "No Alarm" and a red circle with a black border means "Alarm". There is also a setting for "Update Time Interval" with a value of "1000 msec" and a "Set" button.

Channel	Hi-Alarm	Lo-Alarm	Temperature	RTD Type
AI 0			-050.00C	IEC Pt100 -50~150C
AI 1			Burn out	IEC Pt100 0~400C
AI 2			Burn out	IEC Pt100 -50~150C
AI 3			Burn out	IEC Pt100 -50~150C
AI 4			Burn out	IEC Pt100 -50~150C
AI 5			Burn out	IEC Pt100 -50~150C
AI 6			Burn out	IEC Pt100 -50~150C
Average				Disabled

: No Alarm : Alarm Update Time Interval: msec

- Channel : Channel number of RTD input
- Hi-Alarm : Analog channel High alarm status
- Lo-Alarm : Analog channel low alarm status
- Temperature : Temperature value of RTD input channel
- RTD type : RTD type of input channel
- Average : Average value of channels which functions in average
- Time interval : I/O status update time interval

9.3.2 DIGI-9017 monitoring page

The screenshot shows a web-based monitoring interface for the Digi-9017. At the top, there is a BCE logo and the text "Digi-9017 Voltage Acquisition Web (v1.1)". Below this, a status bar says "Running: ". The main area is divided into two sections: "Temperature Input" on the left and "Digital Output" on the right.

Temperature Input					Digital Output		
Channel	Hi-Alarm	Lo-Alarm	Voltage	Input Range	Channel	Status	DO Setting
AI 0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-00.014 V	+/- 10V	DO 0	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
AI 1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-00.014 V	+/- 10V	DO 1	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
AI 2	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-00.014 V	+/- 10V			
AI 3	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-00.014 V	+/- 10V			
AI 4	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-00.014 V	+/- 10V			
AI 5	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-00.014 V	+/- 10V			
AI 6	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-00.013 V	+/- 10V			
AI 7	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-00.014 V	+/- 10V			
Average	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		Disabled	<input checked="" type="checkbox"/> :OFF	<input checked="" type="checkbox"/> ON	
					Update Time Interval: <input type="text" value="1000"/> msec <input type="button" value="Set"/>		
<input checked="" type="checkbox"/> : No Alarm <input checked="" type="checkbox"/> : Alarm							

- Channel : Channel number of analog input or digital output
- Hi-Alarm : Analog channel High alarm status
- Lo-Alarm : Analog channel low alarm status
- Voltage : Voltage value of analog input channel Input
- Range : Range of analog input channel
- Status : Digital output status
- DO Setting : Set digital output on or off
- Time interval : I/O status update time interval

9.3.3 DIGI-9019 monitoring page

Digi-9019 Temperature Acquisition Web (Ver. 1.1)							
Temperature Input					Digital Output		
Channel	Hi-Alarm	Lo-Alarm	Temperature	T/C Type	Channel	Status	DO Setting
AI 0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Burn out	Type J 0~760C	DO 0	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> <input type="button" value="OFF"/>
AI 1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Burn out	Type J 0~760C	DO 1	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> <input type="button" value="OFF"/>
AI 2	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Burn out	Type J 0~760C			
AI 3	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Burn out	Type J 0~760C			
AI 4	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	+0028.67C	Type J 0~760C			
AI 5	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Burn out	Type J 0~760C			
AI 6	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Burn out	Type J 0~760C			
AI 7	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Burn out	Type J 0~760C			
Average	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		Disabled		<input checked="" type="checkbox"/> :OFF <input checked="" type="checkbox"/> :ON	
Cold junction	+00027.2C		<input checked="" type="checkbox"/> :No Alarm <input checked="" type="checkbox"/> :Alarm		Update Time Interval:	1000 msec	<input type="button" value="Set"/>

- Channel : Channel number of analog input or digital output
 Hi-Alarm : Analog channel High alarm status
 Lo-Alarm : Analog channel low alarm status
 Temperature : Temperature value of T/C input channel
 T/C type : Thermal Couple type of input channel
 Cold junction : Temperature of T/C cold junction
 Average : Average value of channels which functions in average
 Status : Digital output status
 DO Setting : Set digital output on or off
 Time interval : I/O status update time interval

9.3.4 DIGI-9050 monitoring page

The screenshot shows a web-based monitoring interface for the Digi-9050 Data Acquisition unit. At the top, there is a BCE logo and the text "Digi-9050 Data Acquisition Web (Ver. 1.1)". Below this, a red banner displays the text "Receiving: ". The main area is divided into two sections: "Digital Input" on the left and "Digital Output" on the right.

Digital Input				Digital Output		
Channel	Status	Counts/Latch	Mode	Channel	Status	DO Setting
DI 0			Direct input	DO 0		<input type="button" value="ON"/> <input type="button" value="OFF"/>
DI 1			Direct input	DO 1		<input type="button" value="ON"/> <input type="button" value="OFF"/>
DI 2			Direct input	DO 2		<input type="button" value="ON"/> <input type="button" value="OFF"/>
DI 3			Direct input	DO 3		<input type="button" value="ON"/> <input type="button" value="OFF"/>
DI 4			Direct input	DO 4		<input type="button" value="ON"/> <input type="button" value="OFF"/>
DI 5			Direct input	DO 5		<input type="button" value="ON"/> <input type="button" value="OFF"/>
DI 6			Direct input			
DI 7			Direct input			
DI 8			Direct input			
DI 9			Direct input			
DI 10			Direct input			
DI 11			Direct input			

At the bottom, there are two buttons: "OFF" (with a white circle icon) and "ON" (with a red circle icon). To the right of these buttons is a "Set" button and a "Update Time Interval: 1000 msec" input field.

- Channel : Channel number of digital input or output
- Status : Current input or output status
- Count/Latch : Counter value or latch status of digital input which functions at “Counter” mode or “Latch” mode
- Mode : Channel operating mode DO
- Setting : Set digital output on or off
- Time interval : I/O status update time interval

9.3.5 DIGI-9051 monitoring page

BCE Digi-9051 Data Acquisition Web (Ver. 1.1)

Running:

Digital Input				Digital Output		
Channel	Status	Counts/Latch	Mode	Channel	Status	DO Setting
DI 0			Direct input	DO 0		<input type="button" value="ON"/> <input type="button" value="OFF"/>
DI 1			Direct input	DO 1		<input type="button" value="ON"/> <input type="button" value="OFF"/>
DI 2			Direct input			
DI 3			Direct input			
DI 4			Direct input			
DI 5			Direct input			
DI 6			Direct input			
DI 7			Direct input			
DI 8			Direct input			
DI 9			Direct input			
DI 10			Direct input			
DI 11			Direct input			
COUNTER 0		0	Counter Input			
COUNTER 1		0	Counter Input			
<input type="radio"/> OFF ON				Update Time Interval: <input type="text" value="1000"/> msec <input type="button" value="Set"/>		

- Channel : Channel number of digital input or output
- Status : Current input or output status
- Count/Latch : Counter value or latch status of digital input which functions at "Counter" mode or "Latch" mode
- Mode : Channel operating mode
- DO Setting : Set digital output on or off
- Time interval : I/O status update time interval

9.3.6 DIGI-9052 monitoring page

Digital Input				Digital Output		
Channel	Status	Counts/Latch	Mode	Channel	Status	DO Setting
DI 0	<input checked="" type="checkbox"/>		Direct input	DO 0	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
DI 1	<input checked="" type="checkbox"/>		Direct input	DO 1	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
DI 2	<input checked="" type="checkbox"/>		Direct input	DO 2	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
DI 3	<input checked="" type="checkbox"/>		Direct input	DO 3	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
DI 4	<input checked="" type="checkbox"/>		Direct input	DO 4	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
DI 5	<input checked="" type="checkbox"/>		Direct input	DO 5	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
DI 6	<input checked="" type="checkbox"/>		Direct input	DO 6	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF
DI 7	<input checked="" type="checkbox"/>		Direct input	DO 7	<input checked="" type="checkbox"/>	<input type="button" value="ON"/> OFF

OFF ON Update Time Interval: msec

- Channel : Channel number of digital input or output
- Status : Current input or output status
- Count/Latch : Counter value or latch status of digital input which functions at "Counter" mode or "Latch" mode
- Mode : Channel operating mode
- DO Setting : Set digital output on or off
- Time interval : I/O status update time interval